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The conjugate addition of enantiomerically pure lithium amides as homochiral ammonia equivalents: scope, limitations and synthetic applications

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Abstract—This review delineates the scope and limitations of the conjugate addition of homochiral lithium amides to act as homochiral ammonia equivalents for the asymmetric synthesis of a range of β -amino carboxylic acid derivatives and its widespread applications in synthesis.

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Contents

| | |
|--|------|
| 1. Introduction | 2834 |
| 2. Conjugate addition of nitrogen nucleophiles | 2834 |
| 2.1. Amine additions: thermodynamic control | 2834 |
| 2.2. Metal amide additions: kinetic control | 2835 |
| 3. Conjugate addition reaction of homochiral lithium amides | 2837 |
| 3.1. Conjugate addition of chiral lithium amides to β -alkyl-acrylates | 2837 |
| 3.2. Conjugate addition of chiral lithium amides to β -aryl-acrylates | 2837 |
| 3.3. Scale-up possibilities: premixing | 2837 |
| 3.4. Limitations of the conjugate addition methodology | 2847 |
| 4. Global and selective deprotection strategies of β -amino esters | 2848 |
| 4.1. Global deprotection: synthesis of β -amino acids | 2848 |
| 4.2. Selective deprotection strategies | 2855 |
| 4.2.1. Conjugate addition of lithium <i>N</i> -trimethylsilyl- <i>N</i> - α -methylbenzylamides | 2855 |
| 4.2.2. Selective hydrogenation protocols | 2856 |
| 4.2.3. Selective and global oxidative deprotection methods | 2856 |
| 4.2.4. Selective deprotection strategies of β -amino esters derived from lithium <i>N</i> -allyl- <i>N</i> - α -methylbenzylamide | 2857 |
| 5. Asymmetric synthesis of β -amino acid scaffolds | 2859 |
| 6. Functionalised β -amino acids: enolate elaboration | 2861 |
| 6.1. Synthesis of β -amino- α -alkyl acid derivatives | 2861 |
| 6.2. Synthesis of α -hetero- β -amino acid derivatives | 2865 |
| 6.3. Aldol reactions | 2868 |
| 7. Cascade reactions for the preparation of multiple stereogenic centres: double conjugate addition and addition–cyclisation reactions | 2870 |
| 8. Conjugate addition to chiral α,β -unsaturated acceptors | 2871 |
| 8.1. Addition to chiral acyclic α,β -unsaturated acceptors: double diastereoselective reactions | 2871 |
| 8.2. Conjugate addition to chiral iron acceptors | 2872 |

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|---|------|
| 8.3. Kinetic resolutions of cyclopentene-1-carboxylates | 2875 |
| 8.4. Probing conjugate addition mechanisms by double asymmetric induction | 2877 |
| 8.5. Asymmetric synthesis of β^2 -amino acids | 2878 |
| 9. Heterocycle synthesis | 2880 |
| 9.1. Asymmetric synthesis of piperidine and pyrrolidine skeletons | 2880 |
| 10. Synthetic applications: natural product synthesis | 2883 |
| 11. Mechanism of lithium amide conjugate addition | 2883 |
| 12. Conclusion | 2887 |
| References | 2887 |

1. Introduction

Chiral lithium amides have been extensively used and studied¹ within organic synthesis as effective reagents for a range of transformations including enantioselective reduction,² alkylation,³ deprotonation,⁴ desymmetrisation⁵ and kinetic resolution.⁶ Although many of these procedures rely upon lithium amides to act as chiral bases and readily discriminate between enantiotopic protons, lithium amides may also act as nucleophiles. In this arena, lithium amides have been widely used in conjugate addition reactions, particularly as homochiral ammonia equivalents for the asymmetric synthesis of β -amino acid derivatives. This review aims to showcase the widespread applications of this reaction manifold within asymmetric synthesis, including the preparation of β -amino acids, the total synthesis of a range of natural products and the development of kinetic resolution methodologies.

2. Conjugate addition of nitrogen nucleophiles

2.1. Amine additions: thermodynamic control

The conjugate addition reaction is undoubtedly one of the most synthetically useful reactions in synthesis.⁷ A range of carbon and heteroatom based nucleophiles have been shown to participate in this reaction manifold, since Komnenos first reported the addition of diethyl sodiomalonate to diethyl ethylidenemalonate in 1883,⁸ with a plethora of nitrogen based nucleophiles readily participating in this reaction manifold. Ammonia, the simplest amine, has long been known to add in a conjugate sense, with Fischer and Scheibler first reporting the conjugate addition of ammonia to crotonic acid **1** in 1910, giving methyl (*RS*)-3-amino butyrate **2** in reasonable yield (61%).⁹ Feuer and Swarts later showed that addition of ammonia in EtOH to diethyl glutaconate **3** gave diethyl 3-amino-glutarate **4** in 60% yield (Fig. 1).¹⁰

A range of primary *N*-alkyl, *N*-aryl and *N*-benzylamines also participate in conjugate addition reactions. In the 1940's, Elderfield et al.¹¹ and subsequently Johnson et al.¹² showed that *p*-anisidine could add to methyl and ethyl acrylate **5** and **6**, respectively, in the presence of acetic acid to give the corresponding β -amino esters **7** and **8** in reasonable yield. MacPhillamy et al. subsequently extended this protocol to addition to ethyl crotonate **9**, giving β -amino ester **10** in 56% yield,¹³ with the

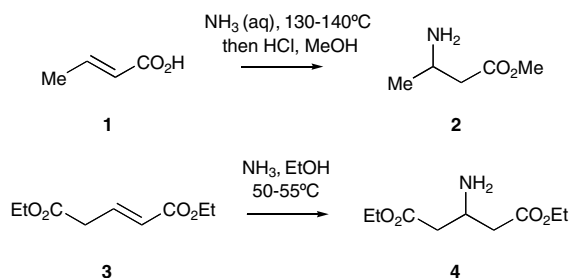
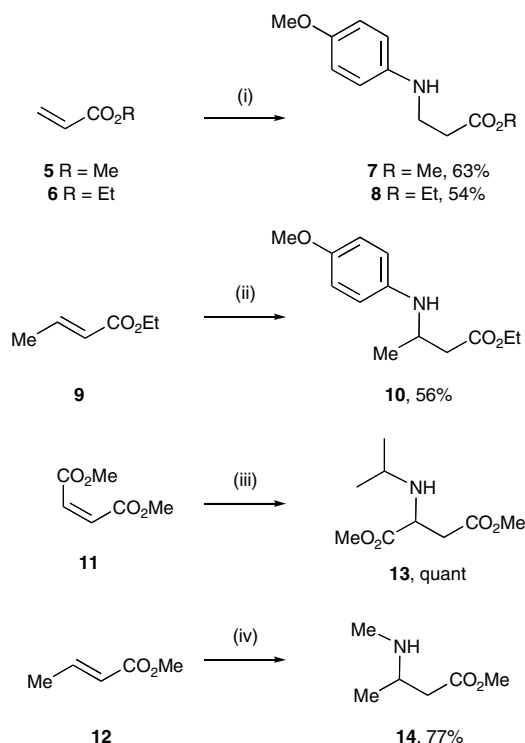


Figure 1. Conjugate addition of ammonia to α,β -unsaturated acceptors.

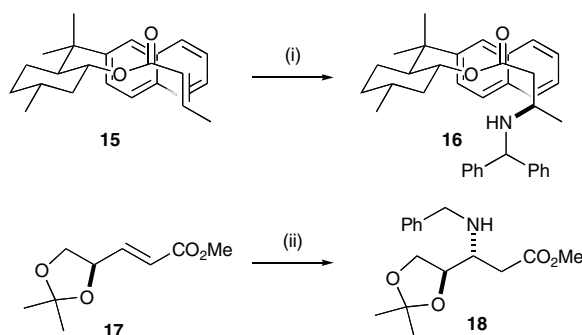
generality of this transformation subsequently demonstrated by Kano et al. (Scheme 1).¹⁴ While primary amines such as isopropylamine and methylamine add to dimethyl maleate **11**¹⁵ and methyl crotonate **12**,¹⁶ respectively, to give the corresponding β -amino esters **13** and **14** in good yield (Scheme 1), the additions of *N*-benzylamines to α,β -unsaturated esters typically



Scheme 1. Reagents and conditions: (i) *p*-anisidine, Δ ; (ii) *p*-anisidine, benzene, Δ ; (iii) ^tPrNH₂, (10 equiv), Δ ; (iv) MeNH₂, MeOH, 60 °C.

require either high temperature,¹⁷ high pressure,¹⁸ microwave irradiation,¹⁹ Lewis acid catalysis²⁰ or a combination of these methods to proceed to completion.

Attempts to induce stereoselectivity in the conjugate addition of primary amines to α,β -unsaturated acceptors have been investigated by numerous research groups, typically through the use of either a chiral acceptor or chiral amine component in the reaction. For example, d'Angelo and Maddaluno showed that the addition of (diphenylmethyl)amine to the bulky chiral acceptor 8- β -naphthyl-menthyl crotonate **15** proceeded with excellent diastereoselectivity (>99% de) at 15 kbar pressure, giving the desired β -amino ester **16** in 50% isolated yield.²¹ Similarly, *N*-benzylamine adds stereoselectively to the chiral α,β -unsaturated ester **17** derived from glyceraldehyde at $-50\text{ }^\circ\text{C}$, giving β -amino ester **18** as a single diastereoisomer (Scheme 2).²²



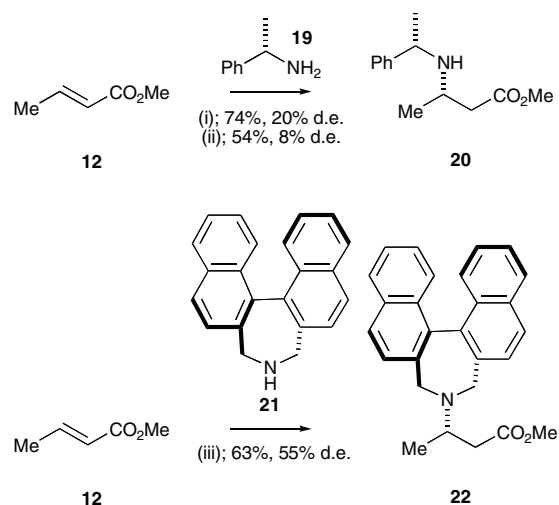
Scheme 2. Reagents and conditions: (i) diphenylmethylamine, MeOH, 15 kbar, rt; (ii) benzylamine, $-50\text{ }^\circ\text{C}$, 50 h.

The diastereoselective thermal addition of readily available homochiral (*R*- or *S*- α -methylbenzylamine **19** to α,β -unsaturated acceptors has also been investigated, with addition to methyl crotonate proceeding with low stereocontrol to give either a 60:40 (20% de)²³ or 54:46 (8% de)²⁴ mixture of diastereoisomers with **20** predominating. Interestingly, Hawkins and Fu showed that the thermal addition of the C_2 symmetric amine 3,5-dihydro-4*H*-dinaphth[2,1-*c*:1',1'-*e*]azepine **21** to methyl crotonate gave a 77:23 mixture of diastereoisomers with **22** predominating under kinetic control, which upon standing gave a thermodynamic 50:50 mixture of diastereoisomers (Scheme 3).³⁰

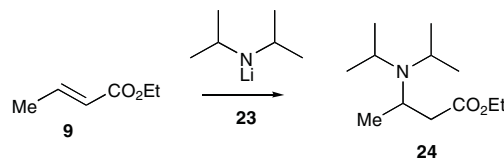
The observation of kinetic and thermodynamic product ratios in the thermal addition reactions of chiral amines implies that these reactions are reversible, with high stereocontrol seldom achievable.

2.2. Metal amide additions: kinetic control

In contrast to the thermal addition of amines that proceed under thermodynamic control, the addition of metal amides, derived from the corresponding amines by treatment with an alkyl lithium or Grignard reagent, proceeds under kinetic control. This reaction manifold was first reported by Schlessinger et al. in the early 1970's, who observed that LDA **23** added in a conjugate



Scheme 3. Reagents and conditions: (i) (*S*- α -methylbenzylamine **19** (1 equiv), EtOH, Δ , 12 h; (ii) (*S*- α -methylbenzylamine **19** (1.16 equiv), MeOH, Δ , 96 h; (iii) 3,5-dihydro-4*H*-dinaphth[2,1-*c*:1',1'-*e*]azepine **21** (0.1 equiv), Δ , 21 h.

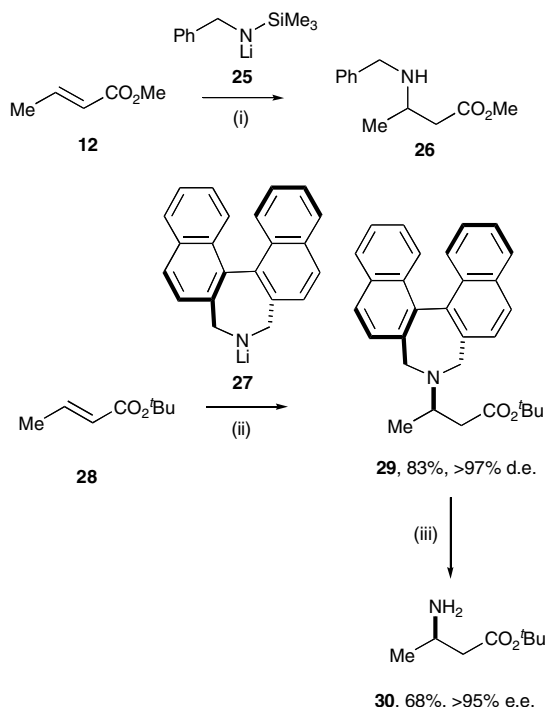


Scheme 4. Reagents and conditions: (i) LDA **23**, THF, $-78\text{ }^\circ\text{C}$, then H^+ .

manner to ethyl crotonate **9** to give **24** in near quantitative yield, although the use of LDA in HMPA resulted in predominant γ -deprotonation (Scheme 4).²⁵

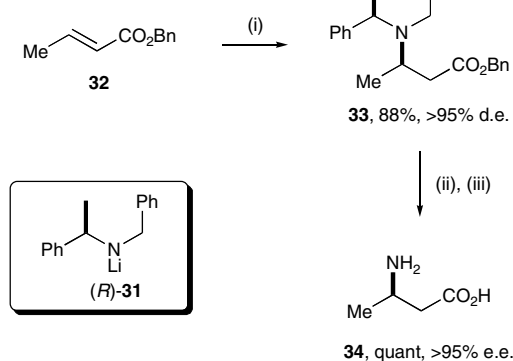
This conjugate addition reaction remained largely ignored until the mid-1980's with the seminal work of the groups of both Yamamoto and Hawkins. Within this area, Yamamoto introduced lithium *N*-benzyl-*N*-trimethylsilyl amide (LSA) **25**, and demonstrated that LSA added in a conjugate fashion to methyl crotonate **12**.²⁶ This methodology was extended to the conjugate addition of amido cuprates to homochiral α,β -unsaturated acceptors²⁷ and applied to a range of further applications,²⁸ an area of research that has been reviewed.²⁹ Hawkins et al. first showed in 1986 that an enantiomerically pure lithium amide could induce asymmetry in the conjugate addition reaction manifold. The C_2 symmetric lithium amide **27** derived from 3,5-dihydro-4*H*-dinaphth[2,1-*c*:1',1'-*e*]azepine **21** undergoes highly diastereoselective conjugate addition to a range of α,β -unsaturated acceptors (>97% de to *tert*-butyl crotonate **28** to give **29**),³⁰ although it was not until 1992 that rather severe deprotection conditions for removal of the binaphthyl derived *N*-protecting groups were reported, requiring an excess of palladium hydroxide for hydrogenolysis, furnishing **30** (Scheme 5).³¹

In 1991, Davies and Ichihara described the conjugate addition of lithium *N*-benzyl-*N*- α -methylbenzylamide **31** to benzyl crotonate **32**. While conjugate addition of lithium *N*- α -methylbenzylamide to α,β -unsaturated



Scheme 5. Reagents and conditions: (i) LSA **25**, THF, -78°C , then H^+ ; (ii) amide **27**, THF, -78°C or DME, -78°C , then H^+ ; (iii) Pd(OH)_2 on C, ammonium formate, EtOH, 50°C .

esters proceeds with low diastereoselectivity, addition of a THF solution of benzyl crotonate at -78°C to a THF solution of lithium amide **31** gave the corresponding β -amino ester **33** in $>95\%$ de and in good yield. In contrast to the severe conditions necessary for the deprotection of the binaphthyl derived *N*-protecting groups within the β -amino esters derived from lithium amide **27**, global deprotection of β -amino ester **33** by hydrogenolysis proceeded under mild conditions, requiring only 1 atm of H_2 in a MeOH, AcOH and H_2O mixture to give (*R*)-3-aminobutanoic acid **34** in quantitative yield and $>95\%$ ee (Scheme 6).³²



Scheme 6. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide (1.6 equiv), THF, -78°C , then $\text{NH}_4\text{Cl(aq)}$; (ii) Pd(OH)_2 on C, MeOH, H_2 (5 atm); (iii) crystallisation; (iv) Pd(OH)_2 on C, MeOH, AcOH, H_2O (40:4:1), H_2 (1 atm); (v) HCl(aq) , Δ .

Since the first communication of this methodology, a range of homochiral lithium amides **35–45** that are read-

ily derived from commercially available homochiral α -methylbenzylamines have been developed. As both enantiomers of the parent α -methylbenzylamines are commercially available, both enantiomers of lithium amides **35–45** may be used in synthesis. All members of this family of lithium amides undergo highly diastereoselective conjugate addition to a wide range of α,β -unsaturated esters and amides, and allow for either differential deprotection of the *N*-atom within the β -amino ester product of conjugate addition or further functionalisation in synthesis (Fig. 2).

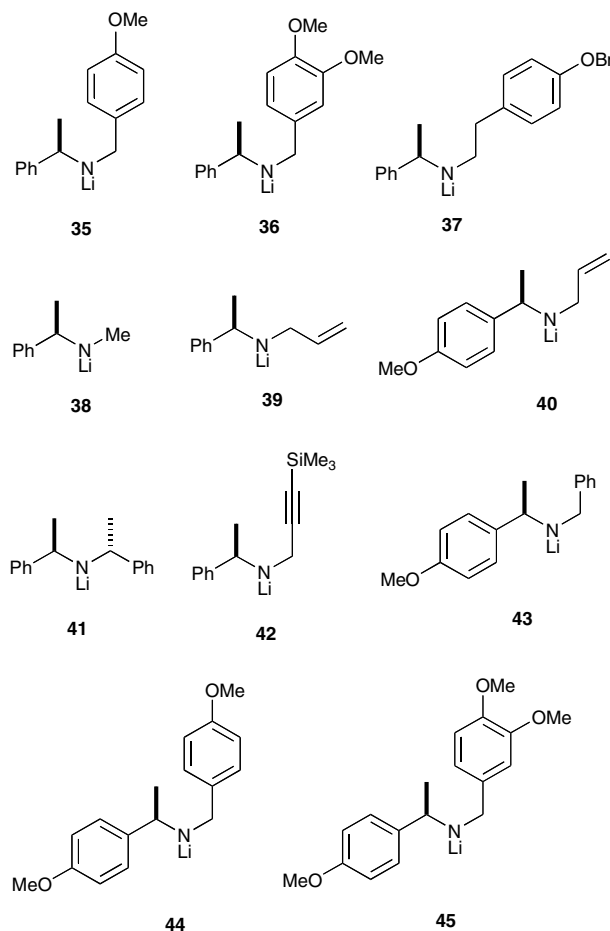
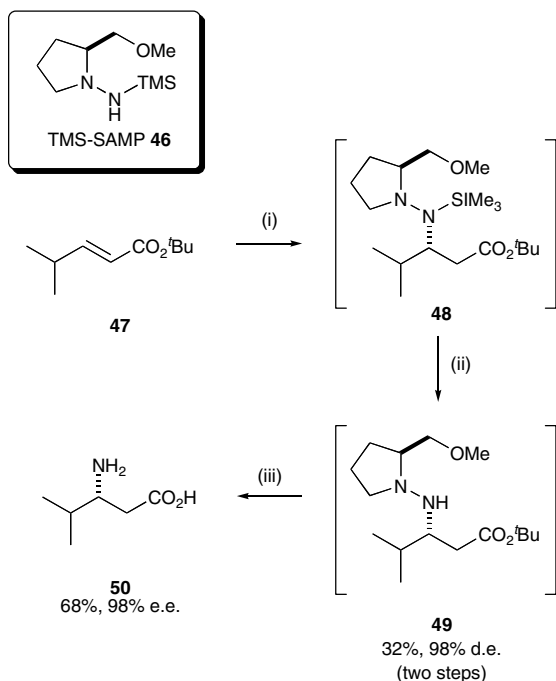


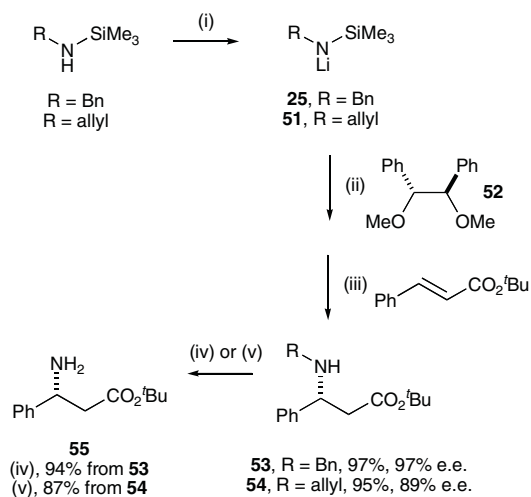
Figure 2. Homochiral lithium amides as asymmetric ammonia equivalents.

Following the first development of this conjugate addition methodology, Enders et al. modified their established SAMP and RAMP auxiliary methodology, introducing TMS-SAMP **46** as a chiral ammonia equivalent. Lithiation of TMS-SAMP **46** via deprotonation with *tert*-butyl 4-methyl-pent-2-enoate **47** gave the corresponding *N*-silyl- β -hydrazinoester **48**, which after stirring on silica and purification gave the β -hydrazinoester **49** in 98% de and 32% yield over two steps. The β -hydrazinoester **49** can be converted to the corresponding β -amino acid **50** in 68% yield and 98% ee by treatment with Raney nickel and saponification (Scheme 7).³³



Scheme 7. Reagents and conditions: (i) TMS-SAMP (1.3 equiv), *n*-BuLi (1.3 equiv), THF, $-78\text{ }^{\circ}\text{C}$, then $\text{NaHCO}_3(\text{satd.}, \text{aq})$; (ii) SiO_2 , EtOAc, HCl, then chromatographic purification; (iii) Raney nickel, H_2O , $60\text{--}75\text{ }^{\circ}\text{C}$, H_2 (7.5–9.5 bar), then chromatography, then recrystallisation.

As an alternative strategy, Tomioka et al. have shown that the homochiral diether **52** confers stereocontrol in the conjugate addition of *N*-trimethylsilyl-*N*-benzyl- and *N*-trimethylsilyl-*N*-allyl-lithium amides **25** and **51** to α,β -unsaturated esters, giving the corresponding β -amino esters **53** and **54** in high ee, which can be subsequently *N*-deprotected by either hydrogenolysis or deallylation to β -amino ester **55** (Scheme 8).³⁴



Scheme 8. Reagents and conditions: (i) amine (1.5 equiv), *n*-BuLi (1.5 equiv), toluene, $-78\text{ }^{\circ}\text{C}$, then H^+ ; (ii) ligand **52** (1.8 equiv), toluene, $-78\text{ }^{\circ}\text{C}$; (iii) *tert*-butyl cinnamate, toluene, $-78\text{ }^{\circ}\text{C}$; (iv) $\text{Pd}(\text{OH})_2$ on C, MeOH, H_2 ; (v) $\text{Rh}(\text{PPh}_3)_3\text{Cl}$, MeCN(aq), Δ .

This introduction has showcased the variety of systems that are available for the asymmetric conjugate addition of lithium amides to α,β -unsaturated acceptors. In the subsequent sections of this review, the products of these conjugate addition reactions are categorised according to reaction type and substitution.

3. Conjugate addition reaction of homochiral lithium amides

3.1. Conjugate addition of chiral lithium amides to β -alkyl-acrylates

The conjugate addition of chiral lithium amides has been applied to an enormous range of β -alkyl-acrylates. In general, the addition reactions of lithium *N*-benzyl- or *N*-allyl-protected *N*- α -methylbenzylamides proceed with high diastereoselectivities at $-78\text{ }^{\circ}\text{C}$ (generally $>95\%$ de), with only a modest decrease in stereoselectivity at higher temperatures ($\sim 80\%$ de at $0\text{ }^{\circ}\text{C}$). However, conjugate additions of lithium *N*-methyl-*N*- α -methylbenzylamide generally proceed with slightly lower levels of stereoselectivity ($\sim 90\%$ at $-78\text{ }^{\circ}\text{C}$) to β -alkyl-acrylates. Higher isolated yields of the β -amino ester products are normally achieved upon addition to *tert*-butyl esters than the corresponding methyl, ethyl or benzyl esters, the *tert*-butyl ester functionality protecting the carbonyl carbon effectively against 1,2 addition, which can become competitive in the other esters, especially if the β -position is hindered. The reaction is tolerant of straight chain and branched β -alkyl substitution on the acrylates, with high diastereoselectivity being independent of the length of the alkyl chain of the β -alkyl substituent (Table 1).

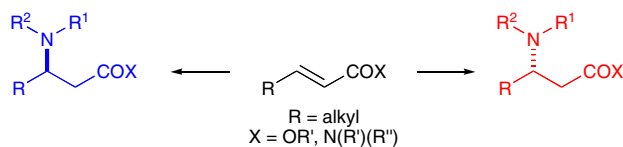
3.2. Conjugate addition of chiral lithium amides to β -aryl-acrylates

A similar general trend in reactivity to that observed upon addition of lithium amides to β -alkyl-acrylates is seen upon addition of β -aryl-acrylates, with the reaction generally tolerant of addition to acrylates containing β -aryl groups with either electron donating or electron withdrawing substituents. The conjugate additions of lithium *N*-benzyl protected *N*- α -methylbenzylamide **31** generally proceed with excellent stereoselectivity ($>95\%$ de), although lithium *N*-benzyl-*N*-4-methoxy- α -methylbenzylamide **43** adds with slightly lower stereoselectivity (typically 88–92% de). Fortunately, the β -amino ester products derived from addition of lithium *N*-benzyl-*N*-4-methoxy- α -methylbenzylamide **43** can often be purified to homogeneity by crystallisation, allowing the β -amino esters to be isolated in diastereomerically pure form. Alternatively, salt formation imparts crystallinity to many β -amino ester products, facilitating their purification to homogeneity by crystallisation (Table 2).

3.3. Scale-up possibilities: premixing

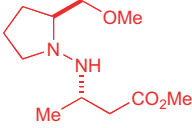
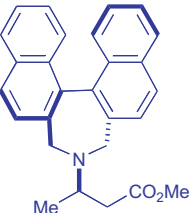
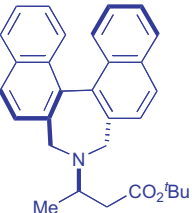
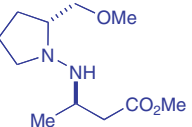
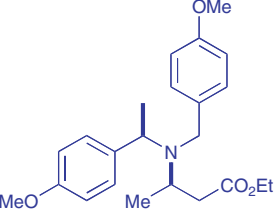
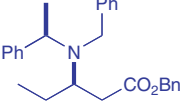
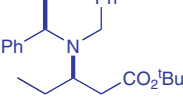
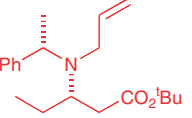
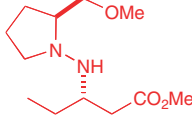
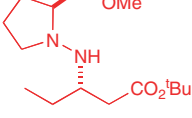
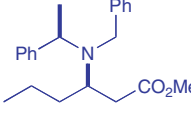
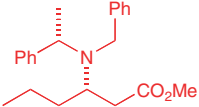
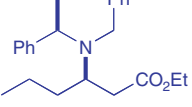
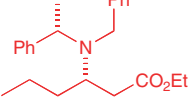
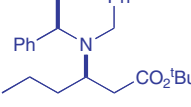
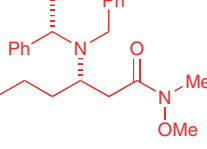
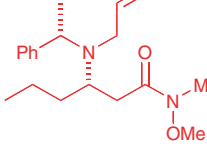
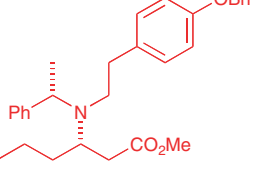
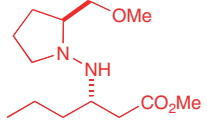
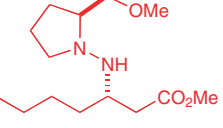
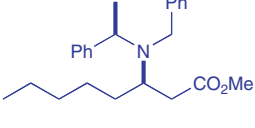
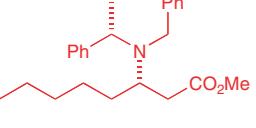
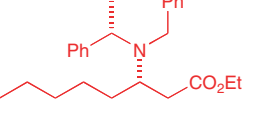
The standard experimental protocol for this lithium amide conjugate addition reaction that can be carried out readily on a multigram scale in the laboratory

Table 1.



| | | | |
|--|--|---|--|
| 56 Ref 32: -78°C, 85%, 95% d.e. Ref 35: -78°C, 83%, >99% d.e. Ref 36 | 57 Ref 37: 0°C, 83%, 82 d.e. | 58 Ref 38: -78°C, 68%, 94% d.e. Ref 37: 0°C, 85%, 82 d.e. Ref 39: -78°C, 85%, >97% d.e. | 59 Ref 40: -78°C, 85%, >95% d.e. $[\alpha]_D^{24} +4.4$ (c=1.0, CHCl ₃) |
| 33 Ref 41: -78°C, 64%, >99% d.e. | 33 Ref 32: -78°C, 88%, 95% d.e. | 59 Ref 38, Ref 42 | 59 Ref 32: -78°C, 82%, 99% d.e. |
| 60 Ref 43: -78°C; quant, >98% d.e. Ref 44: -78°C; 96%, >95% d.e. $[\alpha]_D^{22} -29.1$ (c=1.1, CHCl ₃) | 61 Ref 32: -78°C, 57%, 95% d.e. | 62 Ref 32: 0°C, 23%, 95% d.e. | 63 Ref 32: -78°C, 27%, 99% d.e. |
| 64 Ref 32: -78°C, 68%, 95% d.e. | 65 Ref 32: -78°C, 74%, 96% d.e. | 66 Ref 32: -78°C; 83%, 99% d.e. | 67 Ref 45: -78°C; 72%, 90% d.e. Ref 46 |
| 68 Ref 47: -78°C, 92%, >99:1 d.s. | 69 Ref 45: -78°C; 73%, 97.5:2.5 d.s. Ref 46 | 69 Ref 48 | 70 Ref 38: -78°C; 73%, 89% d.e. |
| 71 Ref 38: -78°C; 84%, 89% d.e. | 72 Ref 38: -78°C, 49%, 60% d.e. | 73 Ref 38: -78°C, 88%, 89% d.e. | 74 Ref 49: -78°C, 69%, 95% d.e. Ref 50: -78°C, 67%, >95% d.e. |

Table 1 (continued)

| | | | |
|--|---|---|--|
|  <p>75 Ref 33: -78°C, 48%, 95% d.e. [α]_D²² -97.6 (c=1.04, CHCl₃)</p> |  <p>22 Ref 30: -78°C, 83%, >97% d.e.</p> |  <p>29 Ref 31: -78°C, 83%, >97% d.e.</p> | |
|  <p>75 Ref 33: -78°C, 47%, 95% d.e. [α]_D²² +96.4 (c=0.87, CHCl₃)</p> |  <p>76 Ref 51: -78°C, 41%, >90% d.e. [α]_D²⁰ +22 (c=0.9, CHCl₃)</p> |  <p>77 Ref 52: -78°C, 67%, 95% d.e.</p> |  <p>78 Ref 52: -78°C, 92%, >95% d.e.</p> |
|  <p>79 Ref 47: -78°C, 85%, >98% d.e. [α]_D²¹ +18.5 (c = 1.88, CHCl₃)</p> |  <p>80 Ref 33: -78°C, 37%, 95% d.e. [α]_D²² -100.0 (c=1.02, CHCl₃)</p> |  <p>81 Ref 33: -78°C, 49%, 98% d.e. [α]_D²² -93.2 (c=1.09, CHCl₃)</p> |  <p>82 Ref 53, Ref 54</p> |
|  <p>82 Ref 36</p> |  <p>83 Ref 55: 0°C, 93%, >92% d.e. Ref 56: -78°C, 50%, >98% d.e. Ref 37: 0°C, 70%, 82% d.e.</p> |  <p>83 Ref 37: -78°C, 70%, 82% d.e.</p> |  <p>84 Ref 57: -78°C, 74%, >98% d.e. [α]_D³⁰ +7.3 (c = 1.24, EtOH) Ref 58 Ref 59: -78°C, 85% [α]_D¹⁵ +6 (c = 0.6, CHCl₃) Ref 60: 89%</p> |
|  <p>85 Ref 44: -78°C, 96%, >95% d.e. [α]_D²² -41.9 (c = 1.0, CHCl₃)</p> |  <p>86 Ref 61: -78°C, 65%, >95% d.e. [α]_D²³ -7.5 (c = 2.09, CHCl₃) Ref 62</p> |  <p>87 Ref 63: -78°C, 82%, >97% d.e.</p> |  <p>88 Ref 33: -78°C, 40%, 95% d.e. [α]_D²² -105.0 (c=1.00, CHCl₃)</p> |
|  <p>89 Ref 33: -78°C, 39%, >94% d.e. [α]_D²² -108.8 (c=0.98, CHCl₃)</p> |  <p>90 Ref 64: 90% Ref 65</p> |  <p>90 Ref 66: 74% [α]_D²⁰ -9.9 (c = 1.2, CHCl₃)</p> |  <p>91 Ref 67</p> |

(continued on next page)

Table 1 (continued)

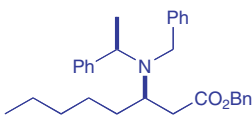
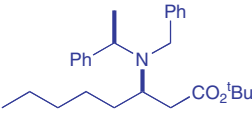
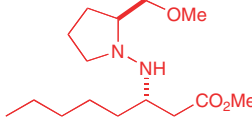
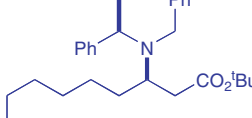
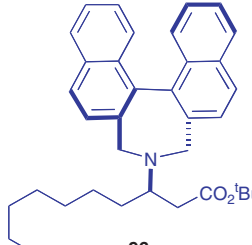
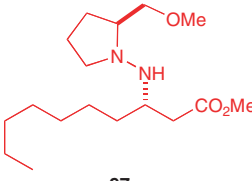
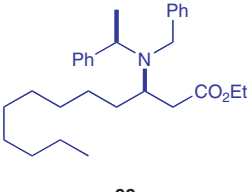
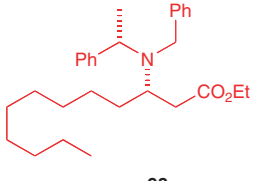
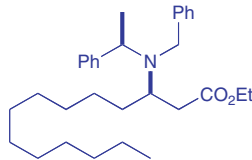
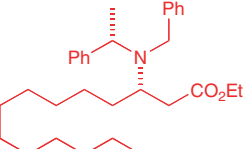
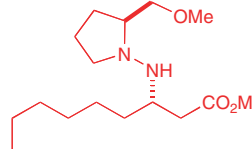
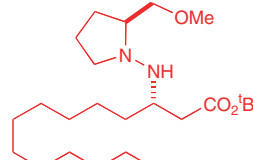
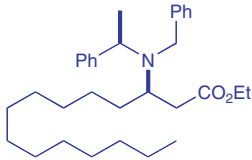
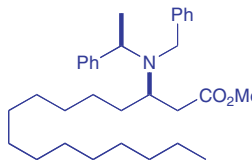
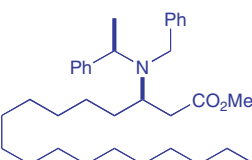
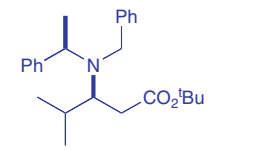
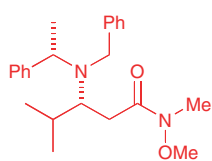
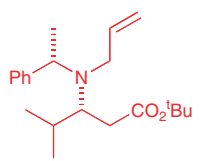
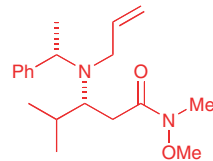
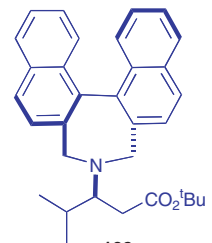
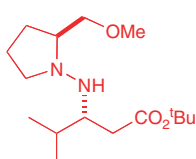
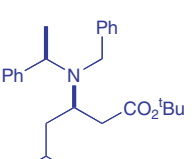
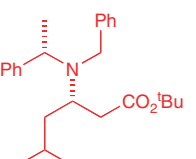
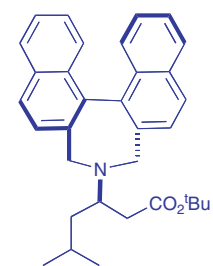
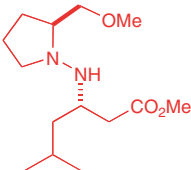
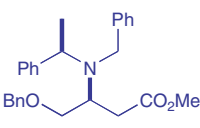
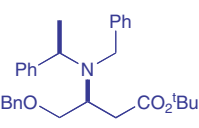
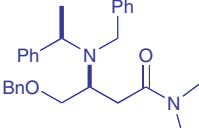
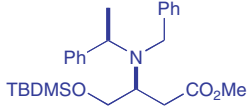
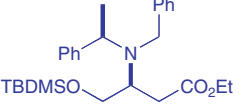
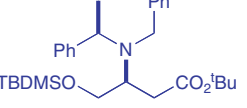
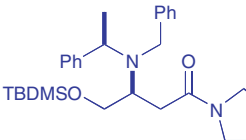
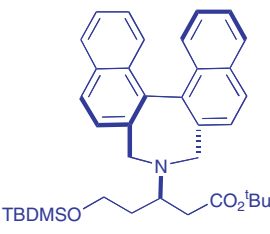
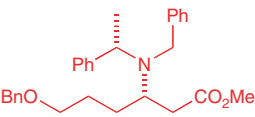
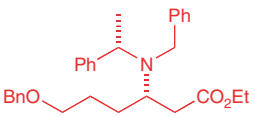
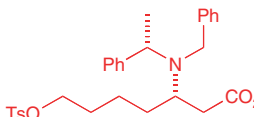
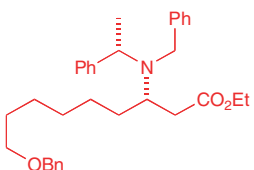
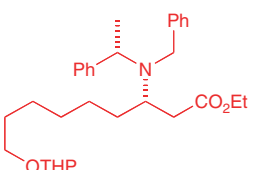
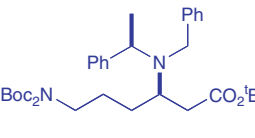
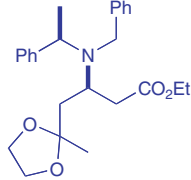
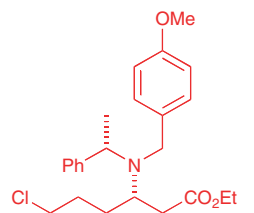
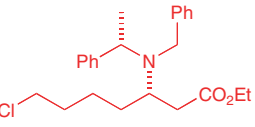
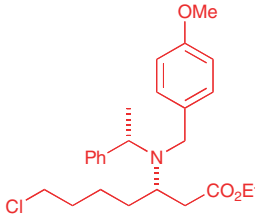
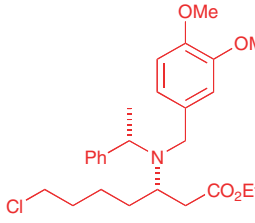
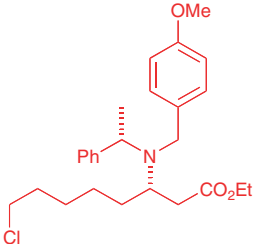
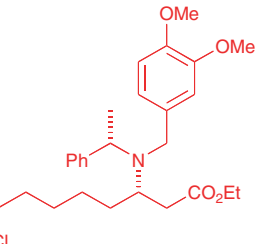
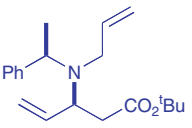
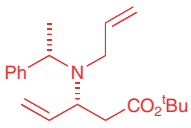
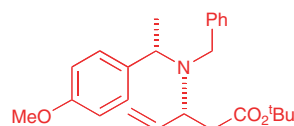
| | | | |
|--|--|--|---|
|  <p>92 Ref 52: -78°C, 75%, >95% d.e.</p> |  <p>93 Ref 68: -78°C, 90%, >98% d.e. [α]_D²⁵ +5.1 (c = 1.07, EtOH)</p> |  <p>94 Ref 33: -78°C, 39%, >94% d.e. [α]_D²² -102.0 (c=1.05, CHCl₃)</p> |  <p>95 Ref 69: -78°C, 91%, >95% d.e. [α]_D²² +5.3 (c = 1.03, CHCl₃)</p> |
|  <p>96 Ref 31: -78°C, 96% d.e., 80% yield</p> |  <p>97 Ref 33: -78°C, 36%, 95% d.e. [α]_D²² -87.9 (c=1.78, CHCl₃)</p> |  <p>98 Ref 70: -78°C, 99%, >98% d.e. [α]_D²⁰ +7.7 (c = 0.04, CHCl₃) Ref 37: 0°C, 71%, 80% d.e.</p> |  <p>98 Ref 70: -78°C, 99%, >98% d.e. [α]_D²⁰ -7.7 (c = 0.05, CHCl₃) Ref 37: 0°C, 69%, 80% d.e.</p> |
|  <p>99 Ref 37: 0°C, 88%, 80% d.e.</p> |  <p>99 Ref 37: 0°C, 76%, 80% d.e.</p> |  <p>100 Ref 33: -78°C, 35%, 95% d.e. [α]_D²² -67.0 (c=1.10, CHCl₃)</p> |  <p>101 Ref 33: -78°C, 67%, 97% d.e. [α]_D²² -98.5 (c=1.21, CHCl₃)</p> |
|  <p>102 Ref 71: 88%</p> |  <p>103 Ref 72: 88%</p> |  <p>104 Ref 53, Ref 54</p> |  <p>105 Ref 52: -78°C, 91%, 95% d.e.</p> |
|  <p>106 Ref 44: -78°C, 95%, >95% d.e. [α]_D²² -37.4 (c = 1.0, CHCl₃) Ref 43: quantitative, 98% d.e.</p> |  <p>107 Ref 47: -78°C, 88%, >98% d.e. [α]_D²¹ +52.7 (c = 1.85, CHCl₃)</p> |  <p>108 Ref 61: -78°C, 63%, >95% d.e. [α]_D²³ +8.0 (c = 1.1, CHCl₃)</p> |  <p>109 Ref 31: -78°C, 69%, 94% d.e.</p> |
|  <p>49 Ref 33: -78°C, 32%, 98% d.e. [α]_D²² -69.4 (c=1.08, CHCl₃)</p> |  <p>110 Ref 73: -78°C, 96%, 97% d.e. [α]_D²⁵ +3.2 (c = 1.6, CHCl₃)</p> |  <p>110 Ref 73: -78°C, 95%, 96% d.e. [α]_D²⁵ -3.0 (c = 1.4, CHCl₃)</p> |  <p>111 Ref 31: -78°C, 74%, 97% d.e.</p> |

Table 1 (continued)

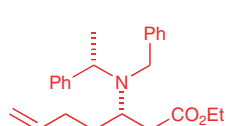
| | | | |
|--|--|---|---|
|  |  |  |  |
| 112 Ref 33: -78°C, 35%, >93% d.e. [α] _D ²² -113.8 (c = 1.02, CHCl ₃) | 113 Ref 74: -78°C, 47%, >98% d.e. [α] _D ²² -14.5 (c = 1.00, EtOH) | 114 Ref 74: -78°C, 42%, >98% d.e. [α] _D ²⁵ -72.9 (c = 0.75, CHCl ₃) | 115 Ref 74: -78°C, 89%, >95% d.e. [α] _D ²¹ +0.16 (c = 1.22, CHCl ₃) |
|  |  |  |  |
| 116 Ref 74: -78°C, 60%, >95% d.e. | 117 Ref 74: -78°C, 72%, >95% d.e. [α] _D ²⁵ -7.9 (c = 2.00, CHCl ₃) | 118 Ref 74: -78°C, 76%, >95% d.e. [α] _D ²⁵ -13.7 (c = 1.00, CHCl ₃) | 119 Ref 74: -78°C, 53%, >95% d.e. [α] _D ²¹ +8.4 (c = 1.97, CHCl ₃) |
|  |  |  |  |
| 120 Ref 31: -78°C, 86%, 95% d.e. | 121 Ref 75: -78°C, 83%, >98% d.e. Ref 76: -78°C, 81%, >98% d.e. [α] _D ²⁰ -8.7 (c = 1.0, CHCl ₃) | 122 Ref 76: -78°C, 83%, >98% d.e. [α] _D ²⁰ -4.9 (c = 1.6, CHCl ₃) Ref 77 | 123 Ref 78: 75% |
|  |  |  |  |
| 124 Ref 53 | 125 Ref 71: 88% | 126 Ref 79: -78°C, >95% d.e. | 127 Ref 80: -78°C, 91%, >95% d.e. [α] _D ²⁰ +8.2 (c = 0.55, CHCl ₃) |
|  |  |  |  |
| 128 Ref 81: -78°C, 72%, 95% d.e. | 129 Ref 81: -78°C, 62%, 95% d.e. | 130 Ref 81: -78°C, 88%, 95% d.e. [α] _D -17.1 (c = 1.0, CHCl ₃) | 131 Ref 81: -78°C, 60%, 95% d.e. |
|  |  |  |  |
| 132 Ref 81: -78°C, 87%, 95% d.e. | 133 Ref 81: -78°C, 70%, 95% d.e. | 134 Ref 82: -78°C, 87%, 98% d.e. | 134 Ref 61: -78°C, 62%, >95% d.e. [α] _D ²⁶ +8.3 (c = 1.04, CHCl ₃) |

(continued on next page)

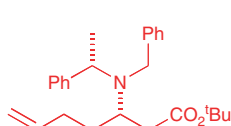
Table 1 (continued)



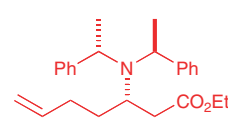
135
Ref 83: -78°C, 81%, 98% d.e.
 $[\alpha]_D^{24} +8.7$ (c = 1.0, CHCl₃)



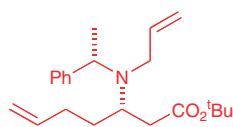
136
Ref 84: -78°C, 93%, >90% d.e.



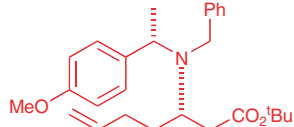
137
Ref 85: -78°C, 77%, >98% d.e.
 $[\alpha]_D^{26} -8.1$ (c = 0.88, CHCl₃)



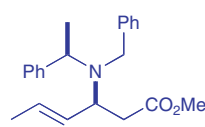
138
Ref 84: -78°C, 53%, >90% d.e.



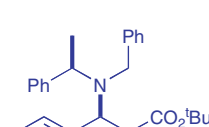
139
Ref 85: -78°C, 89%, 96% d.e.
 $[\alpha]_D^{26} +21.8$ (c = 1.32, CHCl₃)



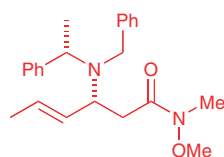
140
Ref 85: -78°C, 85%, 93% d.e.
 $[\alpha]_D^{25} -19.3$ (c = 1.02, CHCl₃)



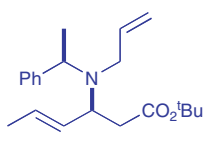
141
Ref 86: -78°C, 71%, 95% d.e.
 $[\alpha]_D^{24} -25.4$ (c = 3.38, CHCl₃)



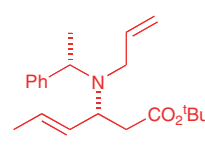
142
Ref 88: -78°C, 77%, 94% d.e.
 $[\alpha]_D^{24} -23.3$ (c = 2.04, CHCl₃)



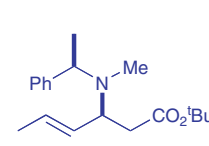
143
Ref 43: -78°C, 95%, 98% d.e.



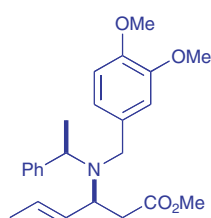
144
Ref 89: -78°C, 85%, >95% d.e.



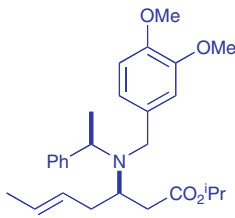
144
Ref 62
Ref 61: -78°C, 78%, >95% d.e.
 $[\alpha]_D^{24} +6.4$ (c = 1.32, CHCl₃)
Ref 90: -78°C, 78%, 96% d.e.
Ref 47: -78°C, 78%, >96% d.e.
 $[\alpha]_D^{21} +2.7$ (c = 1.67, CHCl₃)



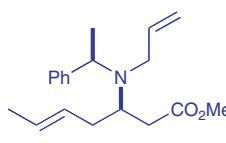
145
Ref 88: -78°C, 71%, 91% d.e.
 $[\alpha]_D^{24} +27.5$ (c = 2.08, CHCl₃)
Ref 91



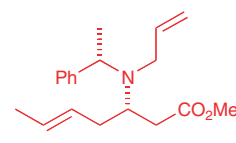
146
Ref 92: -78°C, 90%, 96% d.e.



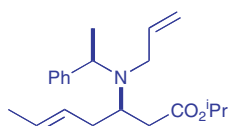
147
Ref 93: -78°C, 53%, >95% d.e.
 $[\alpha]_D^{25} +1.86$ (c = 1.0, CHCl₃)



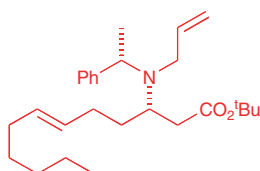
148
Ref 93: -78°C, 73%, >96% d.e.
 $[\alpha]_D^{22} -6.0$ (c = 1.2, CHCl₃)
Ref 94



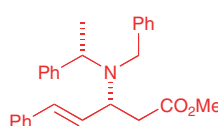
148
Ref 61: -78°C, 69%, >95% d.e.
 $[\alpha]_D^{23} +6.4$ (c = 1.3, CHCl₃)
Ref 62



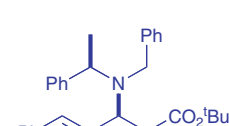
149
Ref 93: -78°C, 64%, 91% d.e.
 $[\alpha]_D^{25} -12.0$ (c = 1.9, CHCl₃)
Ref 95



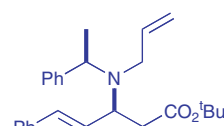
150
Ref 96: -78°C, 90%, >95% d.e.
 $[\alpha]_D^{26} +19.2$ (c = 1.00, CHCl₃)



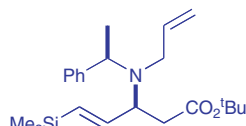
151
Ref 97: 61%, $[\alpha]_D +89$ (c = 10, CH₂Cl₂)



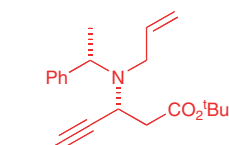
152
Ref 98: -78°C, quant., >99% d.e.



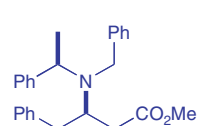
153
Ref 99: -78°C, 79%, 98% d.e.
 $[\alpha]_D^{25} -31.5$ (c = 1.25, CHCl₃)



154
Ref 100: -78°C, 94%, >98% d.e.
 $[\alpha]_D^{23} -17.5$ (c = 0.60, CHCl₃)



155
Ref 96: -78°C, 55%, >95% d.e.
 $[\alpha]_D^{23} +35.8$ (c = 0.84, CHCl₃)



156
Ref 53, Ref 54

Table 1 (continued)

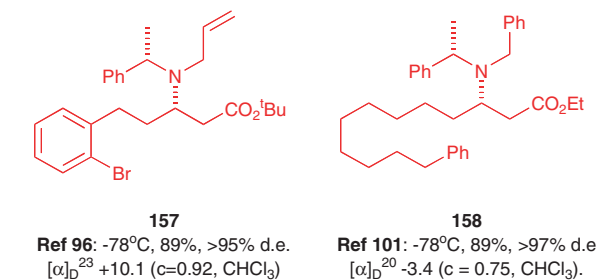
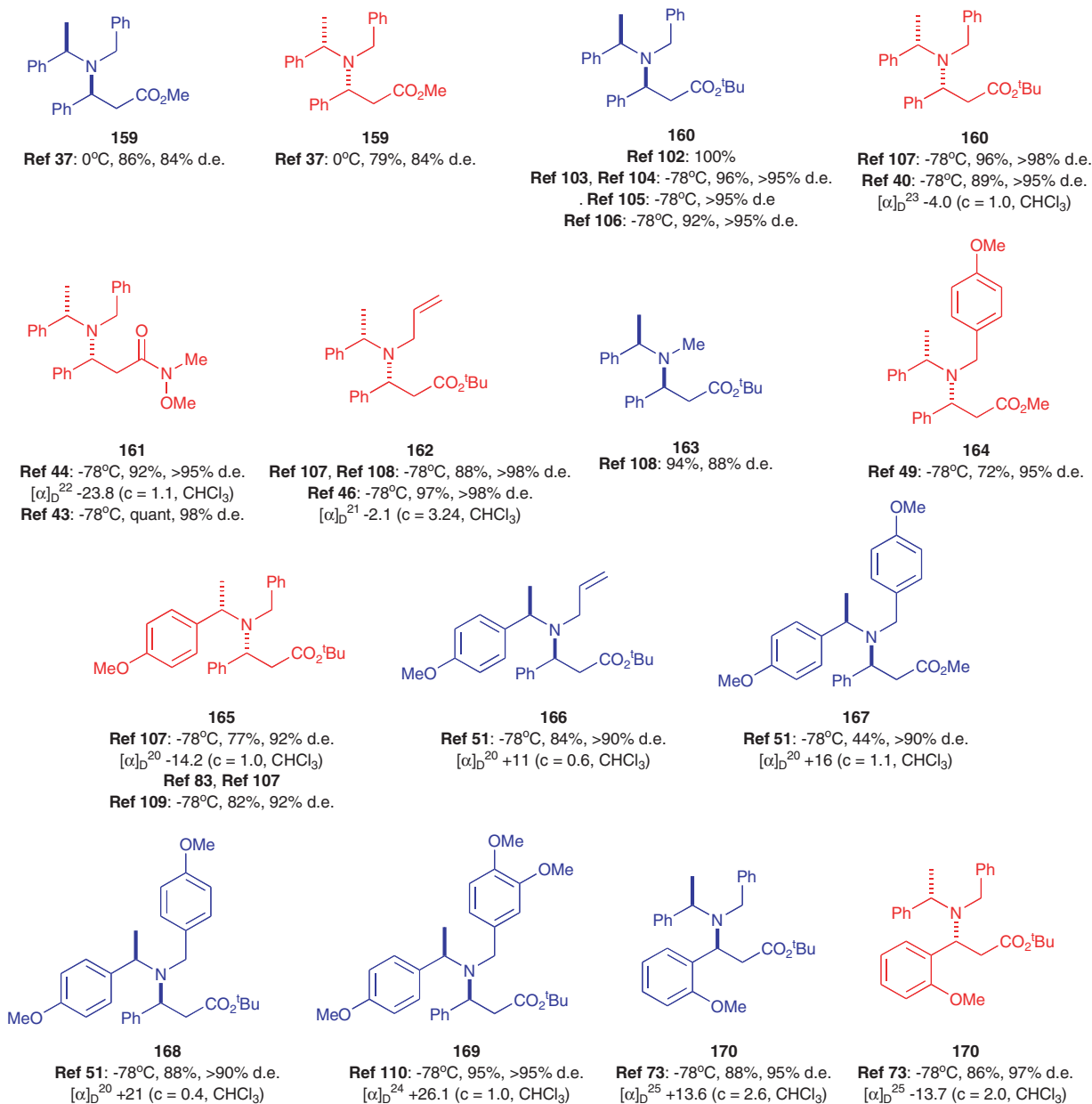
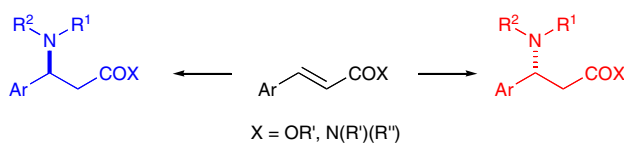


Table 2.



(continued on next page)

Table 2 (continued)

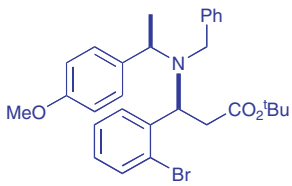
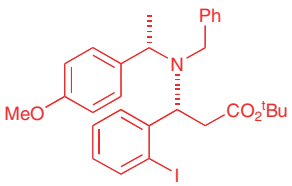
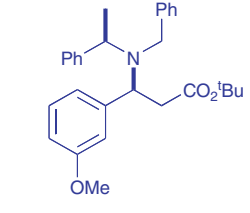
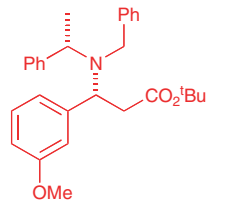
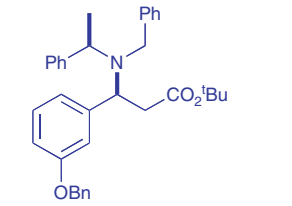
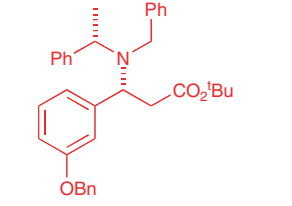
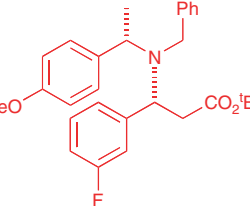
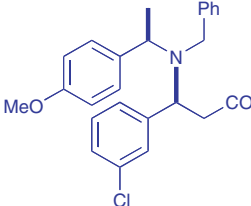
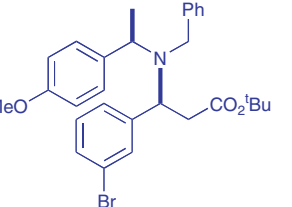
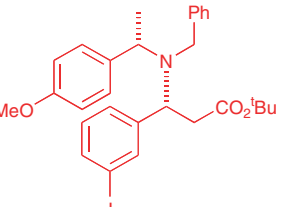
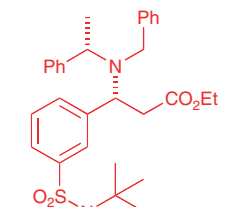
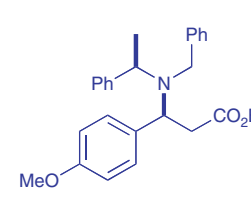
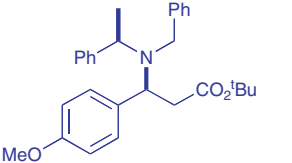
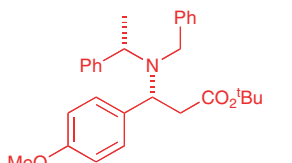
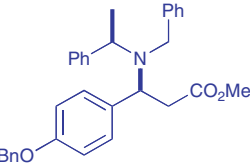
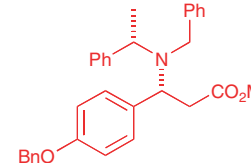
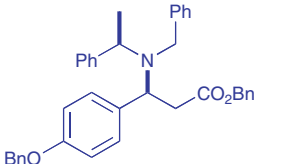
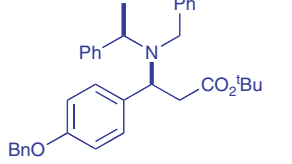
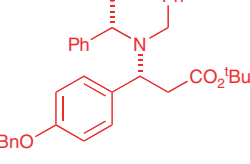
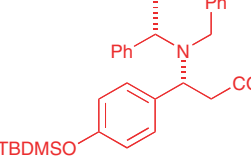
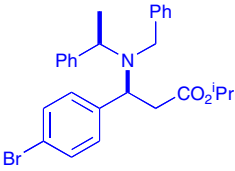
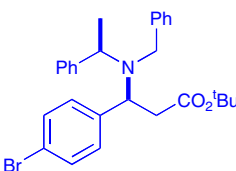
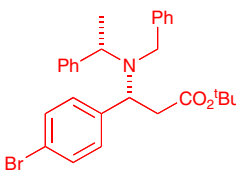
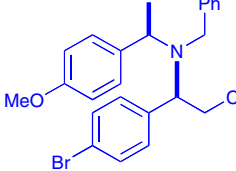
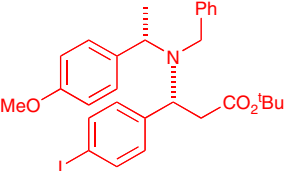
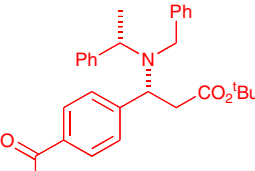
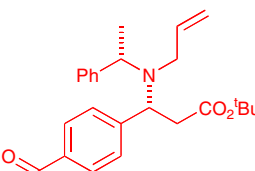
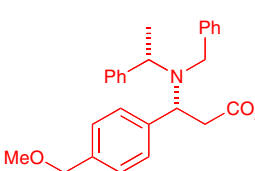
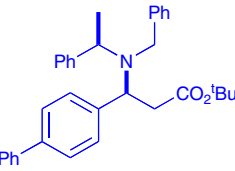
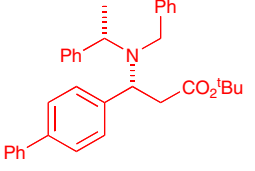
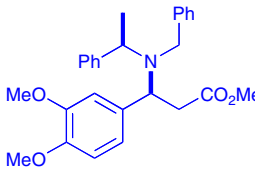
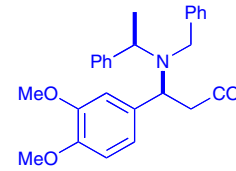
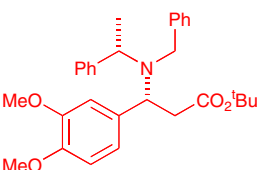
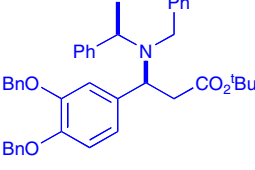
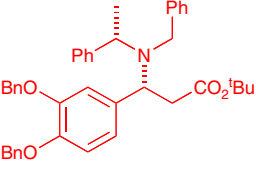
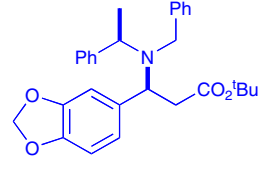
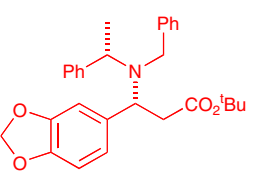
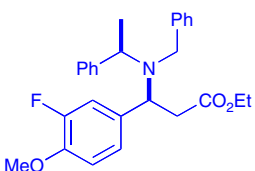
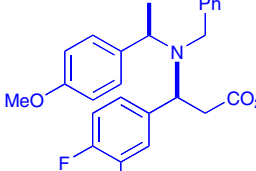
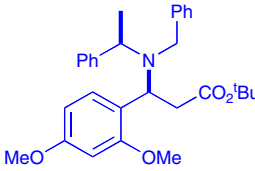
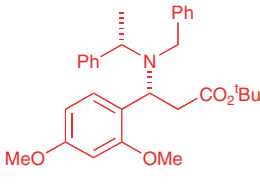
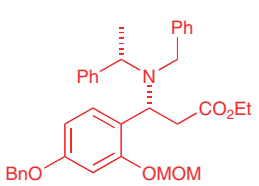
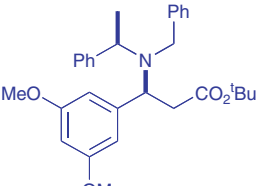
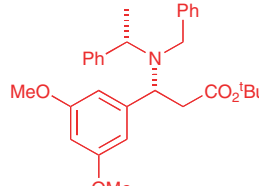
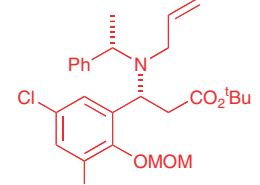
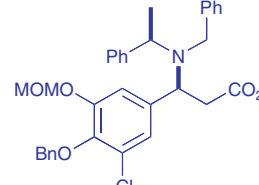
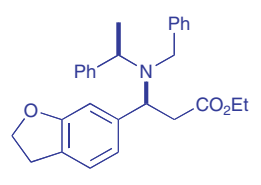
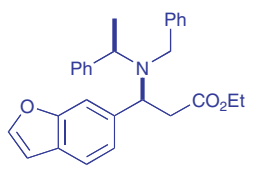
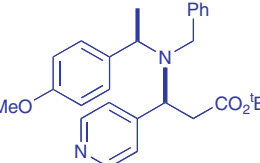
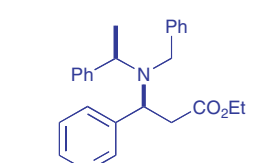
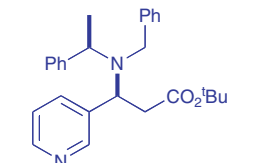
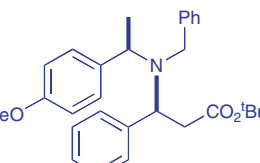
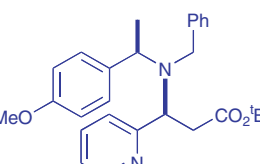
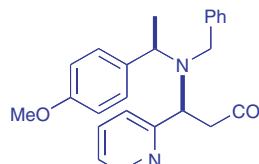
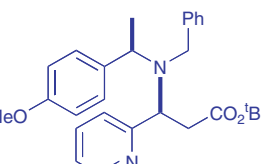
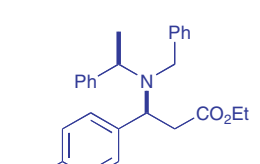
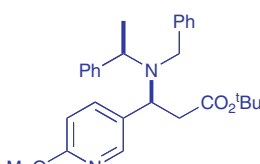
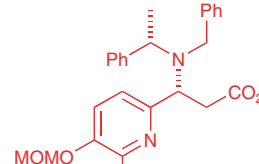
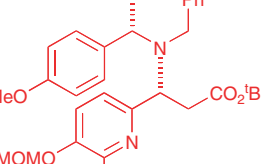
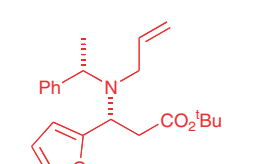
| | | | |
|--|---|---|--|
|  <p>171 Ref 111: -78°C, 82%, 90% d.e. [α]_D²³ +59.4 (c = 1.03, CHCl₃)</p> |  <p>172 Ref 111: -78°C, 76%, 92% d.e. [α]_D²² -34.5 (c = 1.0, CHCl₃)</p> |  <p>173 Ref 73: -78°C, 94%, 95% d.e. [α]_D²⁵ +3.3 (c = 1.4, CHCl₃)</p> |  <p>173 Ref 73: -78°C, 94%, 96% d.e. [α]_D²⁵ -3.2 (c = 2.8, CHCl₃)</p> |
|  <p>174 Ref 73: -78°C, 87%, 96% d.e. [α]_D²⁵ +2.7 (c = 1.1, CHCl₃)</p> |  <p>174 Ref 73: -78°C, 90%, 96% d.e. [α]_D²⁵ -2.5 (c = 1.5, CHCl₃)</p> |  <p>175 Ref 111: -78°C, 77%, 92% d.e. [α]_D²⁰ -25.0 (c = 1.0, CHCl₃) Ref 109</p> |  <p>176 Ref 109: -78°C, 80%, 90% d.e. Ref 111: -78°C, 78%, 88% d.e. [α]_D²⁰ -19.2 (c = 1.0, CHCl₃)</p> |
|  <p>177 Ref 111: -78°C, 80%, 90% d.e. [α]_D²⁰ +18.6 (c = 1.03, CHCl₃) Ref 109</p> |  <p>178 Ref 111: -78°C, 74%, 88% d.e. [α]_D²⁰ -18.0 (c = 1.0, CHCl₃) Ref 109</p> |  <p>179 Ref 112: -78°C, 87%, >99% d.e. [α]_D +5.6 (MeOH)</p> |  <p>180 Ref 52: -78°C, 72%, 90% d.e.</p> |
|  <p>181 Ref 73: -78°C, 91%, 96% d.e. [α]_D²⁵ +2.0 (c = 2.1, CHCl₃)</p> |  <p>181 Ref 73: -78°C, 89%, 96% d.e. [α]_D²⁵ -1.8 (c = 3.2, CHCl₃)</p> |  <p>182 Ref 40: -78°C, 78%, >95% d.e. Ref 113</p> |  <p>182 Ref 114: >98% d.e.</p> |
|  <p>183 Ref 115: 64%, 91% d.e.</p> |  <p>184 Ref 73: -78°C, 90%, 96% d.e. [α]_D²⁵ +2.0 (c = 1.0, CHCl₃)</p> |  <p>184 Ref 73: -78°C, 93%, 96% d.e. [α]_D²⁵ -2.1 (c = 1.4, CHCl₃)</p> |  <p>185 Ref 116: -78°C, 95%, >95% d.e. [α]_D +1.9 (c = 1.61, CHCl₃)</p> |

Table 2 (continued)

| | | | |
|--|---|--|--|
|  |  |  |  |
| 186 Ref 107: -78°C, 82%, 95% d.e. [α] _D ²³ +5.1 (c = 1.0, CHCl ₃) Ref 117 | 187 Ref 118: -78°C, 95%, 94% d.e. | 187 Ref 107: -78°C, 92%, 97% d.e. [α] _D ²³ +3.6 (c = 1.8, CHCl ₃) | 188 Ref 111: -78°C, 86%, 92% d.e. [α] _D ²⁴ +10.4 (c = 1.0, CHCl ₃) |
|  |  |  |  |
| 189 Ref 111: -78°C, 74%, 94% d.e. [α] _D ²⁰ -6.9 (c = 1.0, CHCl ₃) | 190 Ref 107: -78°C, 81%, 97% d.e. [α] _D ²³ +18.0 (c = 1.0, CHCl ₃) Ref 117 | 191 Ref 107: -78°C, 63%, 92% d.e. [α] _D ²³ +18.7 (c = 1.0, CHCl ₃) | 192 Ref 107: -78°C, 58%, 82% d.e. |
|  |  |  |  |
| 193 Ref 73: -78°C, 89%, 96% d.e. [α] _D ²⁵ -1.6 (c = 1.1, CHCl ₃) | 193 Ref 73: -78°C, 91%, 96% d.e. [α] _D ²⁵ +1.7 (c = 1.2, CHCl ₃) | 194 Ref 119: -78°C, 81%, >92% d.e. [α] _D ²⁵ +2 (c = 5.3, CHCl ₃) | 195 Ref 120: -78°C, 97%, >95% d.e. Ref 73: -78°C, 95%, 96% d.e. [α] _D ²⁵ -1.0 (c = 1.1, CHCl ₃) |
|  |  |  |  |
| 195 Ref 73: -78°C, 88%, 96% d.e. [α] _D ²⁵ +1.0 (c = 1.0, CHCl ₃) | 196 Ref 73: -78°C, 89%, 96% d.e. [α] _D ²⁵ -2.0 (c = 2.2, CHCl ₃) | 196 Ref 73: -78°C, 94%, 96% d.e. [α] _D ²⁵ +2.2 (c = 2.3, CHCl ₃) | 197 Ref 73: -78°C, 91%, 97% d.e. [α] _D ²⁵ +5.9 (c = 1.2, CHCl ₃) |
|  |  |  |  |
| 197 Ref 73: -78°C, 93%, 96% d.e. [α] _D ²⁵ -6.3 (c = 1.5, CHCl ₃) | 198 Ref 121 | 199 Ref 111: -78°C, 86%, 90% d.e. [α] _D ²⁶ +13.9 (c = 1.0, CHCl ₃) | 200 Ref 73: -78°C, 79%, 96% d.e. [α] _D ²⁵ +8.6 (c = 8.6, CHCl ₃) |

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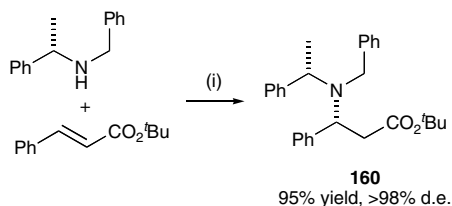
Table 2 (continued)

| | | | |
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|  |  |  |  |
| 200 Ref 73: -78°C, 84%, 97% d.e. [α] _D ²⁵ -8.4 (c = 0.8, CHCl ₃) | 201 Ref 122: [α] _D ²³ -16.3 (c = 1.04, CHCl ₃) Ref 123 | 202 Ref 73: -78°C, 96%, 95% d.e. [α] _D ²⁵ +1.8 (c = 1.0, CHCl ₃) | 202 Ref 73: -78°C, 98%, 96% d.e. [α] _D ²⁵ -1.6 (c = 1.1, CHCl ₃) |
|  |  |  |  |
| 203 Ref 124: -78°C, 75%, >98% d.e. | 204 Ref 125: 83%, 90% d.e. | 205 Ref 121 | 206 Ref 126: 72%, >90% d.e. |
|  |  |  |  |
| 207 Ref 127: -78°C, 68%, 84% d.e. [α] _D ²² +39.3 (c = 1.1, CHCl ₃) | 208 Ref 121 | 209 Ref 128: -78°C, 88%, >98% d.e. Ref 127: -78°C, 83%, 98% d.e. [α] _D ²⁴ +4.2 (c = 1.0, CHCl ₃) Ref 129 | 210 Ref 127: -78°C, 83%, 84% d.e. [α] _D ²⁴ +16.8 (c = 1.0, CHCl ₃) |
|  |  |  |  |
| 211 Ref 127: -78°C, 85%, 61% d.e. | 212 Ref 127: -78°C, 45%, 81% d.e. | 213 Ref 127: -78°C, 86%, 83% d.e. | 214 Ref 130: -78°C, 80%, >94% d.e. Ref 121: 80% |
|  |  |  |  |
| 215 Ref 131: 71% | 216 Ref 132: 83%, 86% d.e. | 217 Ref 127: 69%, 80% d.e. [α] _D ²² +25.4 (c = 1.0, CHCl ₃) | 218 Ref 47: -78°C, 97%, >98% d.e. |

involves pre-making the lithium amide reagent by deprotonation of the corresponding amine in THF with

n-BuLi at -78 °C, followed by addition of a solution of the α,β -unsaturated ester in THF at -78 °C via cannula

to the amide solution. This protocol preempts alternative reaction manifolds such as conjugate addition, 1,2 addition or γ -deprotonation of the α,β -unsaturated ester by *n*-BuLi that might compete with lithium amide addition. In order to simplify further this reaction procedure, the viability of a one-pot reaction protocol has been investigated,^{78,133} in which deprotonation of the amine by an alkyl lithium reagent and subsequent conjugate addition is in direct competition with any alternative reactions. Using the conjugate addition to *tert*-butyl cinnamate as a model, *n*-BuLi (1.55 equiv) was added to a solution of (*S*)-*N*-benzyl-*N*- α -methylbenzylamine (1.6 equiv) and *tert*-butyl cinnamate (1 equiv) in THF at -78 °C, giving, after addition of $\text{NH}_4\text{Cl}(\text{aq})$ and standard work up, the desired β -amino ester (3*R*, α *S*)-**160** in $>98\%$ de and 95% isolated yield. This reaction protocol is readily reproducible on a multigram scale, has been applied to a range of other α,β -unsaturated esters, and should facilitate further the application of this methodology on an industrial scale (Scheme 9).¹³³

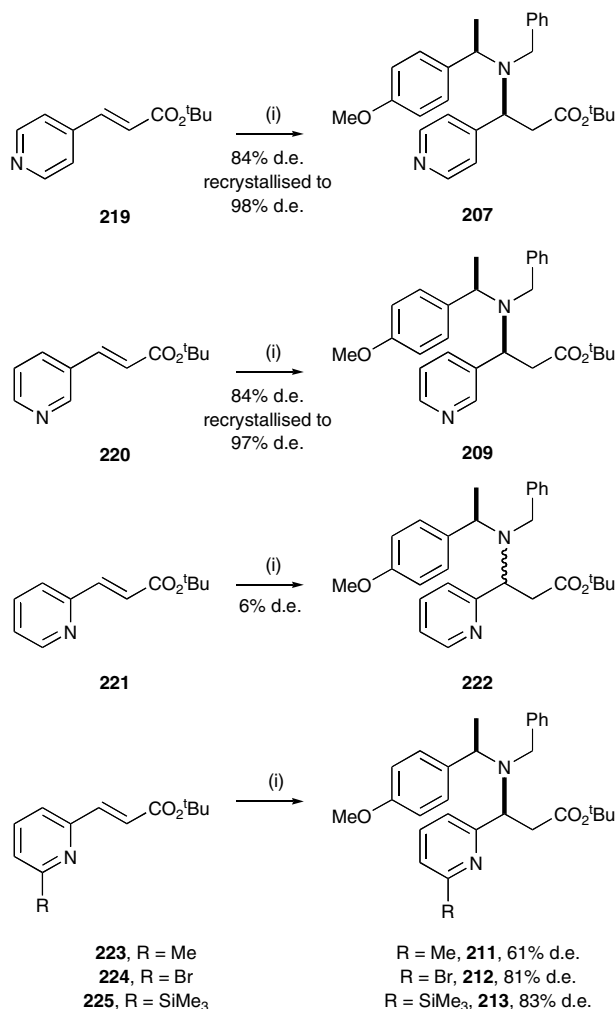


Scheme 9. Reagents and conditions: (i) *n*-BuLi, (*S*)-*N*-benzyl-*N*- α -methylbenzylamine, *tert*-butyl cinnamate, THF, -78 °C, then $\text{NH}_4\text{Cl}(\text{aq})$.

3.4. Limitations of the conjugate addition methodology

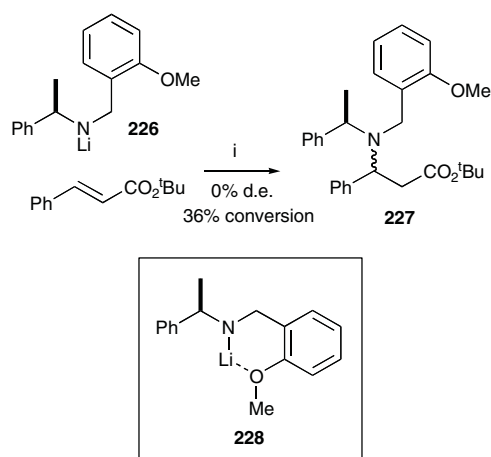
Although extremely versatile, this diastereoselective conjugate addition methodology is not universally applicable. Conjugate addition to (*E*)- β -substituted acrylates generally proceeds with high and predictable levels of diastereoselectivity. However, treatment of the corresponding (*Z*)- β -substituted acrylates with lithium amides results predominantly in deprotonation, either at the γ -position (if possible) or at the α -position.¹³⁴ In certain β -substituted acrylates or lithium amides that contain a heteroatom capable of disrupting the transition state complex by complexation of lithium ions, significant reductions in reactivity and diastereoselectivity have been observed. For example, while the addition of lithium amide (*R*)-**43** (1.6 equiv) to *tert*-butyl 3-(4'-pyridyl) or *tert*-butyl 3-(3'-pyridyl)-prop-2-enoate **219** and **220** proceeds readily in high yield and de, the analogous addition to *tert*-butyl 3-(2'-pyridyl)-prop-2-enoate **221** proceeds to only 50% conversion. Three equivalents of lithium amide (*R*)-**43** are required to drive the conjugate addition reaction to completion, giving the β -amino ester **222** in a poor 6% de. The low level of diastereoselectivity in this addition is presumably due to disruption of the normal chelation controlled lithium amide transition state (vide infra) by chelation of the pyridyl nitrogen to lithium ions, affording a com-

peting, non-stereoselective pathway for conjugate addition. However, the introduction of steric blocking groups at the 6-position within the 2-pyridyl motif serves to impede the co-ordinating ability of the pyridyl nitrogen, leading to a significant improvement in the diastereoselectivity of the addition, with additions to the 6'-Me, 6'-Br and 6'-SiMe₃ substituted esters **223**–**225** proceeding in 61%, 81% and 83% de, respectively (Scheme 10).¹²⁷



Scheme 10. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*-(α -methyl-4-methoxybenzyl)amide **43**, THF, -78 °C, then $\text{NH}_4\text{Cl}(\text{aq})$.

A similar reduction in reactivity and selectivity has also been observed upon conjugate addition of lithium *N*-(2-methoxybenzyl)-*N*- α -methylbenzylamide **226** to *tert*-butyl cinnamate. Under standard conditions, the reaction proceeded to only 36% conversion, furnishing a 50:50 mixture of diastereoisomers **227**. In this case, the reduced reactivity and low stereoselectivity may arise from the formation of a chelated lithium amide species such as **228**, resulting in disruption of the normal chelation controlled lithium amide transition state and a corresponding decrease in stereoselectivity (Scheme 11).⁸⁵



Scheme 11. Reagents and conditions: (i) lithium *N*-(2-methoxybenzyl)-*N*- α -methylbenzylamide **226**, THF, $-78\text{ }^\circ\text{C}$, then $\text{NH}_4\text{Cl(aq)}$.

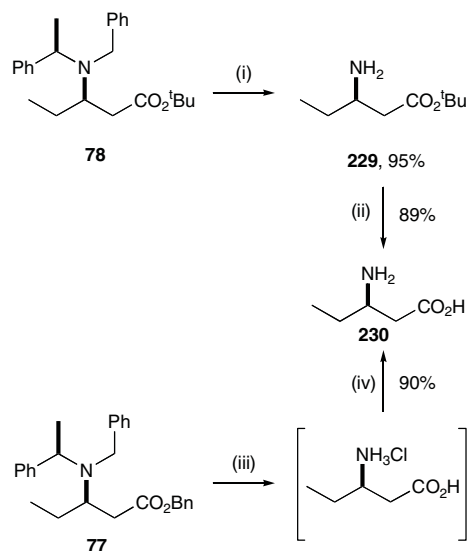
4. Global and selective deprotection strategies of β -amino esters

The *N*-protected β -amino esters arising from conjugate addition are useful building blocks for synthesis. Both chemoselective and global *N*-deprotection strategies of these products have been extensively investigated, allowing the synthesis of β -amino acids, β -lactams and differential protection of the nitrogen centre within the β -amino ester products of conjugate addition.

4.1. Global deprotection: synthesis of β -amino acids

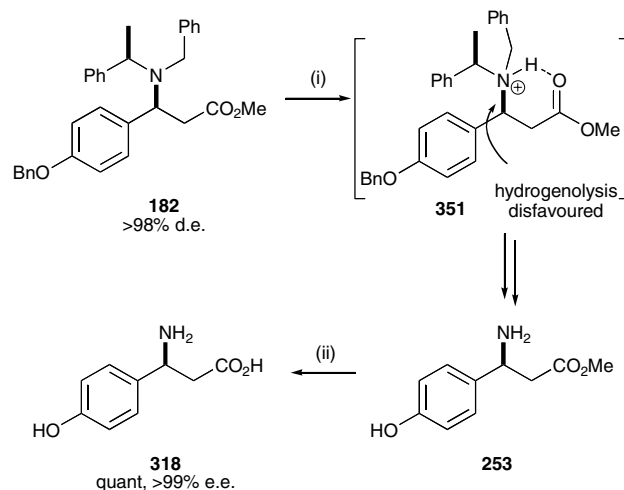
The most straightforward application of the *N*-benzyl-*N*- α -methylbenzyl- β -amino alkyl esters (alkyl = Me, Et, *t*Bu) arising from conjugate addition is for the synthesis of β -amino acids. *N*-Deprotection of both *N*-benzyl protecting groups in these β -amino esters is readily achieved by Pd promoted hydrogenolysis, using either 1 atm of H_2 in a MeOH–AcOH– H_2O mixture, 5 atm of H_2 in either MeOH, AcOH or EtOAc, or using transfer hydrogenation with formic acid and ammonium formate, giving the corresponding primary β -amino ester in excellent yield and without compromising the stereoselectivity (Table 3). These primary β -amino esters are readily further deprotected by ester hydrolysis to the corresponding β -amino acids without racemisation. Furthermore, application of these hydrogenolysis conditions to *N*-benzyl-*N*- α -methylbenzyl- β -amino benzyl esters allows direct access to the corresponding β -amino acids in high ee and in good yields after ion exchange chromatography (Scheme 12, Table 4).

Chemoselective *N*-debenzylation of the tertiary β -amino esters derived from conjugate addition to β -aryl acrylates is seen, with the benzylic C(3)-*N* bond remaining intact and selective removal of the *N*-benzyl and *N*- α -methylbenzyl protecting groups from the nitrogen centre being observed. For example, treatment of β -amino ester **182** with Pd(OH)_2 on C and H_2 (1 atm) gave the corresponding methyl β -amino ester **253** in quantitative yield, with ester hydrolysis giving β -amino acid **318**. In



Scheme 12. Reagents and conditions: (i) Pd/C, H_2 (5 atm), MeOH; (ii) TFA, DCM (1:1), then 2 N HCl, then Dowex 50WX-200; (iii) Pd/C, H_2 (5 atm), AcOH, then 2 N HCl; (iv) Dowex 50WX-200.

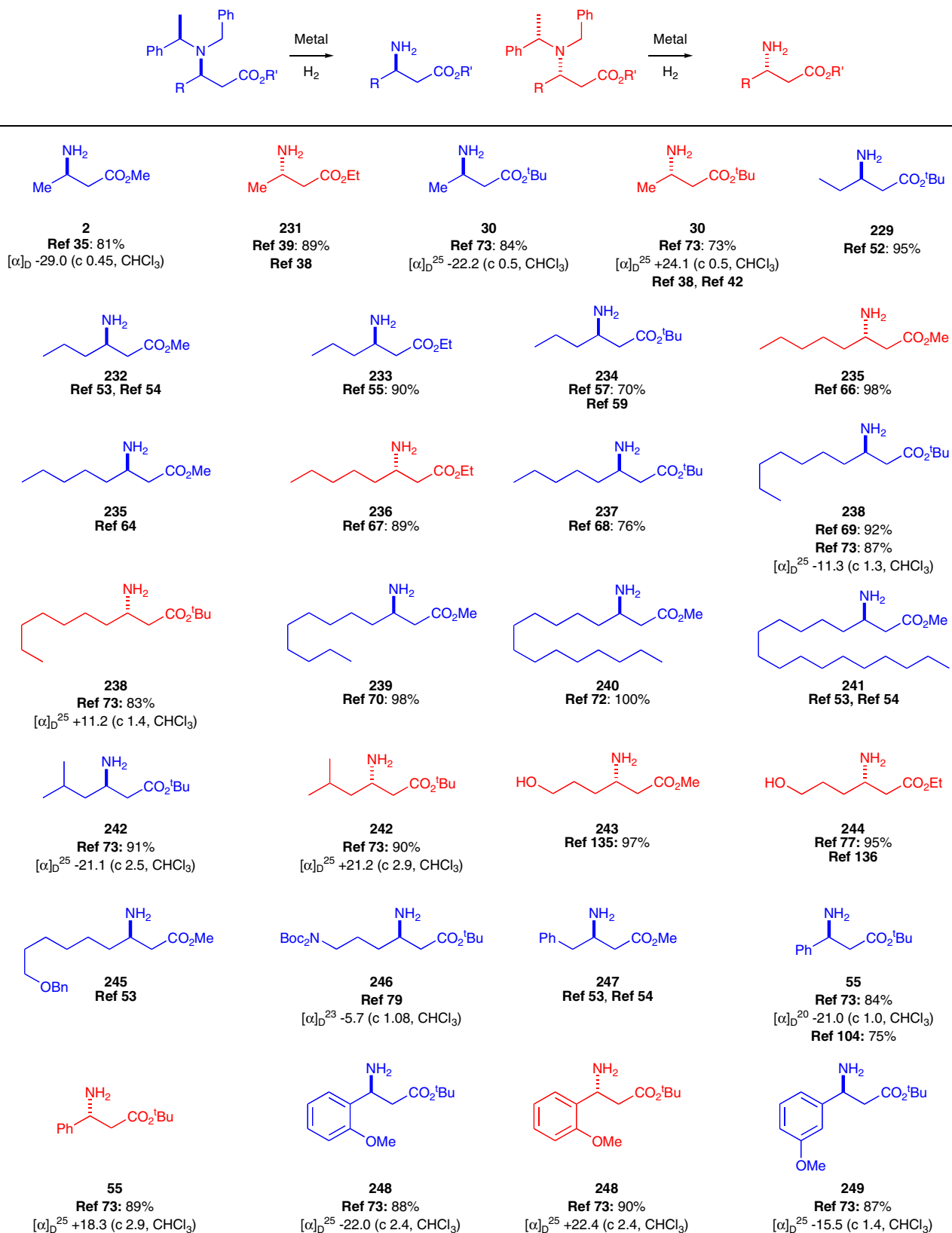
this debenzylation step, four benzylic bonds could possibly be cleaved, but only the *N*-protecting groups derived from the lithium amide and the *O*-benzyl ether are susceptible to hydrogenolysis. The chemoselectivity in this debenzylation is thought to arise through the intermediacy of an intramolecularly hydrogen bonded intermediate **351**, which holds the C(3)- β -aryl group in a conformation that disfavours hydrogenolysis and cleavage of the benzylic C(3)-*N* bond (Scheme 13).



Scheme 13. Reagents and conditions: (i) Pd(OH)_2 on C, MeOH, AcOH, H_2O (40:4:1), H_2 (1 atm); (ii) HCl(aq), Δ .

While these *N*-debenzylation protocols are versatile, *N*-deprotection via hydrogenolysis in this manner does not always allow for differential deprotection of the *N*-centre, and is also incompatible with a number of functional groups that are sensitive to hydrogenolysis. For

Table 3.



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Table 3 (continued)

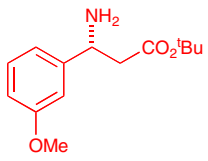
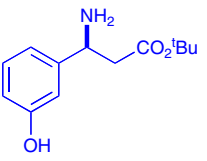
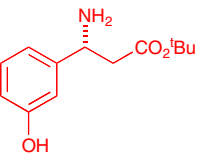
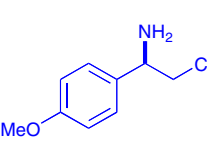
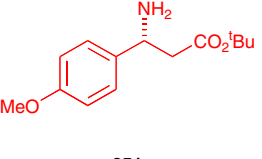
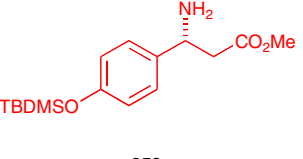
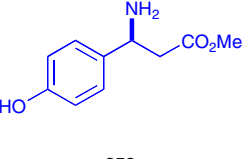
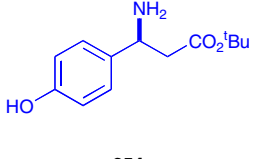
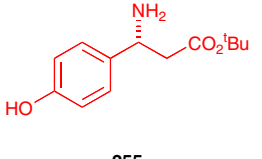
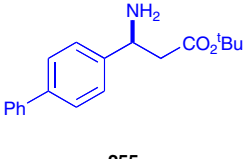
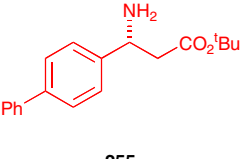
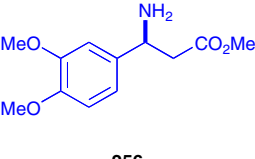
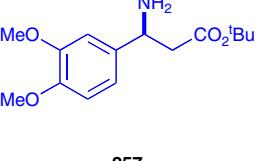
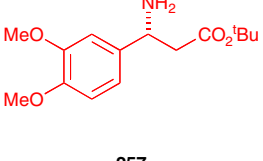
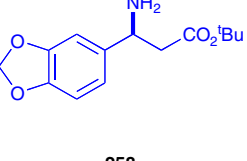
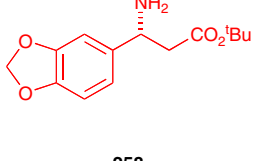
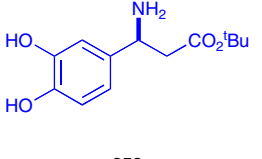
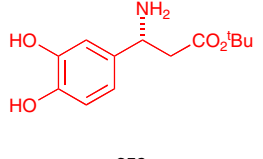
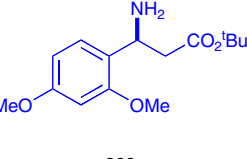
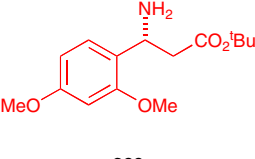
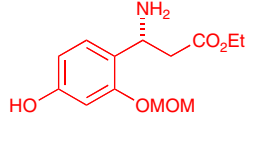
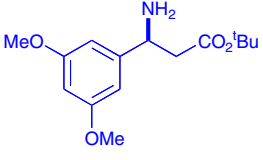
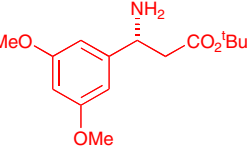
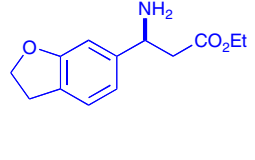
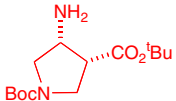
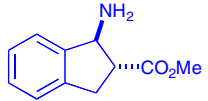
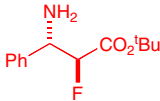
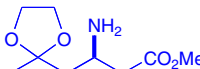
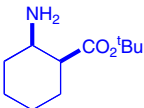
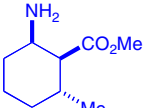
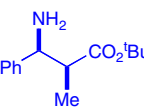
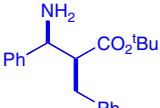
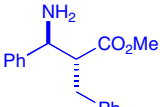
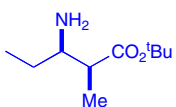
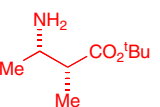
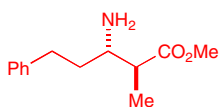
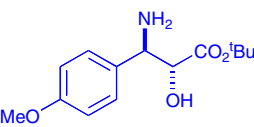
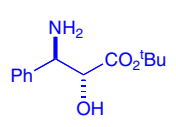
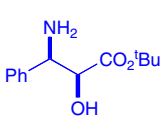
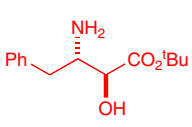
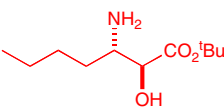
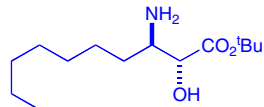
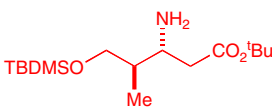
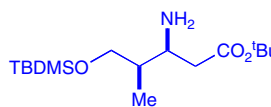
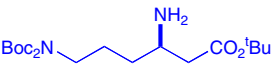
| | | | |
|--|--|---|--|
|  <p>249 Ref 73: 86% [α]_D²⁵ +15.4 (c 1.5, CHCl₃)</p> |  <p>250 Ref 73: 77% [α]_D²⁵ -7.8 (c 1.3, CHCl₃)</p> |  <p>250 Ref 73: 77% [α]_D²⁵ +7.8 (c 1.2, CHCl₃)</p> |  <p>251 Ref 73: 93% [α]_D²⁵ +16.5 (c 1.4, CHCl₃)</p> |
|  <p>251 Ref 73: 90% [α]_D²⁵ -16.4 (c 1.5, CHCl₃)</p> |  <p>252 Ref 116: 90%</p> |  <p>253 Ref 32: 100% [α]_D²⁰ +10.55 (c 1.9, H₂O) Ref 113</p> |  <p>254 Ref 73: 82% [α]_D²⁵ -8.5 (c 1.1, CHCl₃)</p> |
|  <p>255 Ref 73: 81% [α]_D²⁵ +9.0 (c 1.1, CHCl₃)</p> |  <p>255 Ref 73: 76% [α]_D²⁵ -11.3 (c 1.1, CHCl₃)</p> |  <p>255 Ref 73: 81% [α]_D²⁵ +11.8 (c 1.4, CHCl₃)</p> |  <p>256 Ref 38: 90%</p> |
|  <p>257 Ref 73: 85% [α]_D²⁵ -11.0 (c 2.5, CHCl₃) Ref 120</p> |  <p>257 Ref 73: 87% [α]_D²⁵ +11.1 (c 2.5, CHCl₃)</p> |  <p>258 Ref 73: 87% [α]_D²⁵ -13.0 (c 2.2, CHCl₃)</p> |  <p>258 Ref 73: 83% [α]_D²⁵ +13.2 (c 2.2, CHCl₃)</p> |
|  <p>259 Ref 73: 85% [α]_D²⁵ +8.0 (c 0.4, MeOH)</p> |  <p>259 Ref 73: 82% [α]_D²⁵ -7.9 (c 0.3, MeOH)</p> |  <p>260 Ref 73: 85% [α]_D²⁵ -16.9 (c 2.5, CHCl₃)</p> |  <p>260 Ref 73: 82% [α]_D²⁵ +17.0 (c 2.2, CHCl₃)</p> |
|  <p>261 Ref 122, Ref 123</p> |  <p>262 Ref 73: 87% [α]_D²⁵ -11.7 (c 2.7, CHCl₃)</p> |  <p>262 Ref 73: 88% [α]_D²⁵ +12.3 (c 2.2, CHCl₃)</p> |  <p>263 Ref 126: 75%</p> |

Table 3 (continued)

| | | | |
|---|--|--|--|
| | | | |
| 264 Ref 125 | 265 Ref 128: 93% | 266 Ref 130: 83% Ref 121 | 267 Ref 131: 93% |
| | | | |
| 268 Ref 137 | 269 Ref 138 | 270 Ref 138 | 271 Ref 138 |
| | | | |
| 272 Ref 138: 98% | 273 Ref 139: 68% Ref 140 | 274 Ref 141 Ref 142: XX% [α] _D ²⁵ -5.6 (c 0.63, CHCl ₃) | 275 Ref 142 |
| | | | |
| 276 Ref 143 [α] _D ²⁴ -3.2 (c 1.0, CHCl ₃) | 277 Ref 143 [α] _D ²⁴ +61.9 (c 2.1, CHCl ₃) | 278 Ref 144: 71% [α] _D ²⁶ +28.4 (c 1.45, CHCl ₃) | 279 Ref 144: 77% [α] _D ²⁶ +25.8 (c 1.47, CHCl ₃) |
| | | | |
| 280 Ref 145 [α] _D ²² -51.8 (c 1.02, CHCl ₃) | 281 Ref 146 [α] _D ²² -44.7 (c 1.0, CHCl ₃) | 282 Ref 146 [α] _D ²² -20.0 (c 0.35, CHCl ₃) | 283 Ref 146 [α] _D ²² -32.7 (c 1.0, CHCl ₃) |
| | | | |
| 284 Ref 146 [α] _D ²² +34.2 (c 0.7, CHCl ₃) | 285 Ref 146 [α] _D ²² +36.7 (c 1.0, CHCl ₃) | 286 Ref 146 [α] _D ²² +30.6 (c 0.5, CHCl ₃) | 287 Ref 146 [α] _D ²² +44.2 (c 1.2, CHCl ₃) |

(continued on next page)

Table 3 (continued)

| | | | |
|---|--|---|--|
|  <p>288 Ref 143 [α]_D²⁴ +4.7 (c 0.90, CHCl₃)</p> |  <p>289 Ref 147 55%</p> |  <p>290 Ref 148 86%</p> |  <p>291 Ref 80: 95% [α]_D²⁰ -13.0 (c 1.50, CHCl₃)</p> |
|  <p>292 Ref 149: 86%</p> |  <p>293 Ref 150: 97% [α]_D²² -31.0 (c 1.03, CHCl₃)</p> |  <p>294 Ref 151: 81% [α]_D²⁵ +19.3 (c 2.37, CHCl₃) Ref 106</p> |  <p>295 Ref 151: 57% [α]_D²⁵ -28.5 (c 0.90, CHCl₃)</p> |
|  <p>296 Ref 152: 49% [α]_D²⁵ +3.3 (c 0.48, CHCl₃)</p> |  <p>297 Ref 153</p> |  <p>298 Ref 154</p> |  <p>299 Ref 97: 71% [α]_D -2.4 (c 10, CH₂Cl₂)</p> |
|  <p>300 Ref 155: 96% [α]_D²⁵ -1.2 (c 2.1, CHCl₃)</p> |  <p>301 Ref 156: 99% [α]_D²⁵ -29.0 (c 0.50, CHCl₃)</p> |  <p>302 Ref 157</p> |  <p>303 Ref 158: 62% [α]_D²¹ +19.1 (c 1.02, CHCl₃) Ref 159</p> |
|  <p>304 Ref 160: 98%</p> |  <p>305 Ref 161: 91%</p> |  <p>306 Ref 98: 70%</p> |  <p>307 Ref 98: 73%</p> |
|  <p>308 Ref 79: 51% from α,β-unsaturated ester [α]_D²³ -5.7 (c 1.08, CHCl₃)</p> | | | |

example, β -haloaryl- β -amino acids and β -pyridyl- β -amino acids are important β -amino acid sub-classes that are widely employed within medicinal chemistry: although lithium amide conjugate addition proceeds with high stereocontrol to the corresponding α,β -unsaturated

ester, attempted debenzylation by hydrogenolysis results in halogen-carbon bond cleavage or reduction of the pyridine ring; unsaturated β -amino ester derivatives are also susceptible to hydrogenolysis. Alternative *N*-deprotection routes to allow the stereoselective

Table 4.

| <p>34 Ref 32 [α]_D¹⁹ -39.8 (c 0.47, H₂O)</p> | <p>34 Ref 73 Ref 42 [α]_D²⁵ +32.0 (c 0.6, H₂O)</p> | <p>230 Ref 52</p> | <p>309 Ref 52</p> |
|--|---|---|--|
| <p>310 Ref 73 Ref 69 [α]_D²⁵ -2.4 (c 0.2, H₂O) [α]_D²⁴ -13.1 (c 0.41, 1N HCl)</p> | <p>310 Ref 73 [α]_D²⁵ +2.5 (c 0.1, H₂O)</p> | <p>311 Ref 79 [α]_D²¹ -19.3 (c 0.63, 1M HCl)</p> | <p>50 Ref 52</p> |
| <p>312 Ref 73 [α]_D²⁵ -27.9 (c 0.7, H₂O)</p> | <p>312 Ref 73 [α]_D²⁵ +27.8 (c 0.6, H₂O)</p> | <p>313 Ref 106 [α]_D²⁰ -7.0 (c 1.0, CHCl₃)</p> | <p>313 Ref 83 [α]_D²⁵ +6.8 (c 0.9, H₂O)</p> |
| <p>314 Ref 73 [α]_D²⁵ +18.8 (c 0.6, H₂O)</p> | <p>314 Ref 73 [α]_D²⁵ -18.5 (c 0.5, H₂O)</p> | <p>315 Ref 73 [α]_D²⁵ -3.9 (c 1.0, H₂O)</p> | <p>315 Ref 73 [α]_D²⁵ +3.8 (c 0.9, H₂O)</p> |
| <p>316 Ref 73 [α]_D²⁵ -7.2 (c 0.3, H₂O)</p> | <p>316 Ref 73 [α]_D²⁵ +7.2 (c 0.5, H₂O)</p> | <p>317 Ref 73 [α]_D²⁵ +0.8 (c 0.2, H₂O)</p> | <p>317 Ref 73 [α]_D²⁵ -0.6 (c 0.1, H₂O)</p> |
| <p>318 Ref 73 Ref 32 (HCl salt) [α]_D²⁵ -5.9 (c 0.5, H₂O) [α]_D²⁵ +3.55 (c 1.38, H₂O)</p> | <p>318 Ref 73 [α]_D²⁵ +6.0 (c 0.6, H₂O)</p> | | |

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Table 4 (continued)

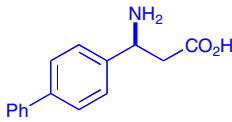
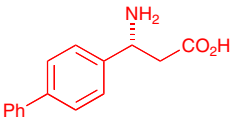
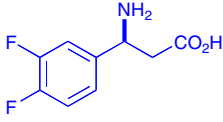
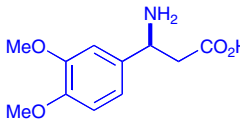
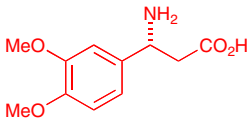
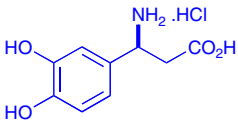
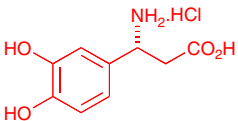
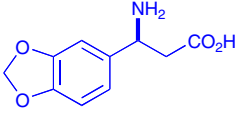
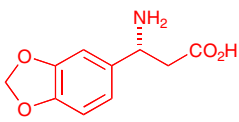
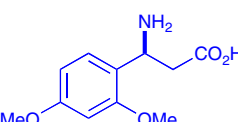
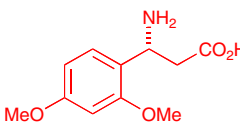
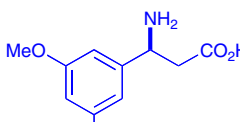
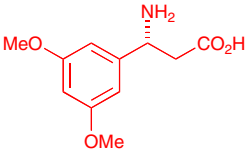
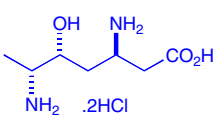
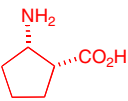
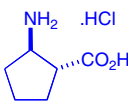
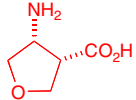
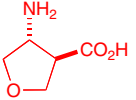
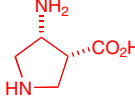
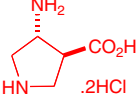
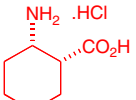
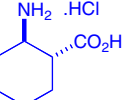
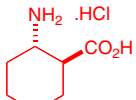
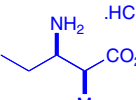
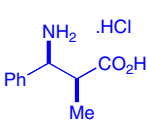
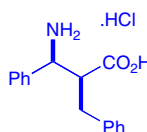
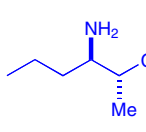
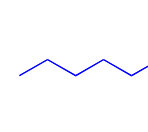
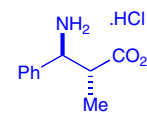
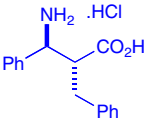
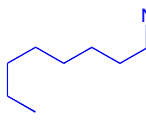
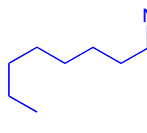
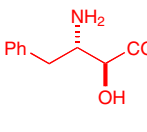
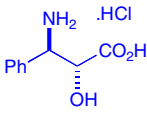
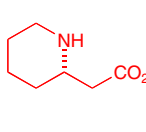
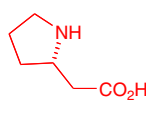
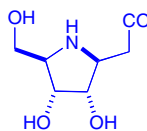
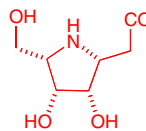
| | | | |
|---|---|---|---|
|  |  |  |  |
| 319 Ref 73 $[\alpha]_D^{25} +3.3$ (c 0.8, MeOH) | 319 Ref 73 $[\alpha]_D^{25} -3.3$ (c 0.8, MeOH) | 320 Ref 111 | 321 Ref 73 $[\alpha]_D^{25} +0.9$ (c 0.7, H ₂ O) |
|  |  |  |  |
| 321 Ref 73 $[\alpha]_D^{25} -0.9$ (c 0.7, H ₂ O) | 322 Ref 73 $[\alpha]_D^{25} +4.8$ (c 0.2, MeOH) | 322 Ref 73 $[\alpha]_D^{25} -4.6$ (c 0.5, MeOH) | 323 Ref 73 $[\alpha]_D^{25} +42.4$ (c 0.3, H ₂ O) |
|  |  |  |  |
| 323 Ref 73 $[\alpha]_D^{25} -42.0$ (c 0.3, H ₂ O) | 324 Ref 73 $[\alpha]_D^{25} +5.3$ (c 0.6, H ₂ O) | 324 Ref 73 $[\alpha]_D^{25} -5.1$ (c 0.8, H ₂ O) | 325 Ref 73 $[\alpha]_D^{25} +0.7$ (c 0.8, H ₂ O) |
|  |  |  |  |
| 325 Ref 73 $[\alpha]_D^{25} -0.8$ (c 0.7, H ₂ O) | 326 Ref 95 $[\alpha]_D^{25} -3.1$ (c 0.68, H ₂ O) | 327 Ref 141 Ref 142 $[\alpha]_D^{25} -8.8$ (c 1.00, H ₂ O) | 328 Ref 142 $[\alpha]_D^{25} -50.7$ (c 0.75, H ₂ O) |
|  |  |  |  |
| 329 Ref 143 $[\alpha]_D^{23} +19.3$ (c 0.80, H ₂ O) | 330 Ref 143 $[\alpha]_D^{23} +17.8$ (c 1.0, H ₂ O) | 331 Ref 143 $[\alpha]_D^{25} +17.1$ (c 2.5, H ₂ O) | 332 Ref 143 $[\alpha]_D^{25} +22.9$ (c 0.50, H ₂ O) |
|  |  |  |  |
| 333 Ref 142 $[\alpha]_D^{25} +1.7$ (c 0.60, MeOH) | 334 Ref 142 $[\alpha]_D^{25} -45.4$ (c 1.04, H ₂ O) | 335 Ref 142 $[\alpha]_D^{25} +47.4$ (c 1.14, H ₂ O) | 336 Ref 151 Ref 153 $[\alpha]_D^{25} +1.7$ (c 1.06, H ₂ O) |

Table 4 (continued)

| | | | |
|--|---|---|---|
|  337 Ref 151 $[\alpha]_D^{25} +5.0$ (c 2.60, H ₂ O) Ref 106 |  338 Ref 151 $[\alpha]_D^{25} -16.4$ (c 0.28, MeOH) |  339 Ref 56 50% d.e. |  340 Ref 65 43% d.e. |
|  341 Ref 152 $[\alpha]_D^{25} +10.2$ (c 1.94, MeOH) Ref 106 |  342 Ref 162 80% d.e. |  343 Ref 69 $[\alpha]_D^{25} +3.4$ (c 0.7, 1N HCl) Ref 161 |  344 Ref 69 $[\alpha]_D^{25} +5.4$ (c 0.59, 1N HCl) |
|  345 Ref 158 $[\alpha]_D^{20} -5.4$ (c 0.51, 1N HCl) |  346 Ref 156 $[\alpha]_D^{20} +25.1$ (c 0.98, MeOH) |  347 Ref 61 $[\alpha]_D^{26} +24.0$ (c 0.87, H ₂ O) Ref 62 |  348 Ref 61 $[\alpha]_D^{23} +3.4$ (c 1.0, H ₂ O) Ref 62 |
|  349 Ref 163 $[\alpha]_D^{24} +20.3$ (c 0.89, H ₂ O) |  350 Ref 85 $[\alpha]_D^{23} -30.3$ (c 0.83, H ₂ O) | | |

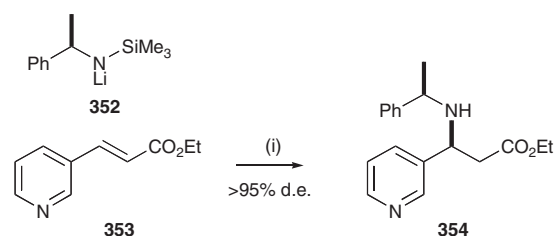
syntheses of these desirable β -amino acids have been investigated that utilise oxidative or selective *N*-deprotection strategies.

4.2. Selective deprotection strategies

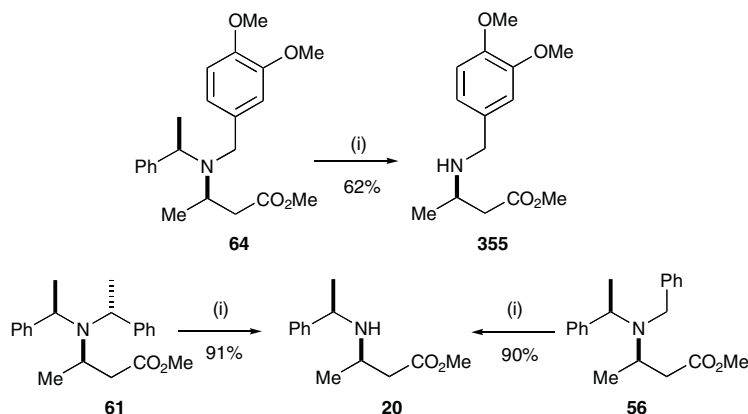
A range of selective deprotection strategies have been developed to allow selective functionalisation of the *N*-centre within β -amino esters by differential deprotection; this strategy has proven useful for the synthesis of a range of products such as β -lactams.

4.2.1. Conjugate addition of lithium *N*-trimethylsilyl-*N*- α -methylbenzylamides. One strategy for the asymmetric synthesis of *N*- α -methylbenzyl protected β -amino esters uses the conjugate addition of lithium *N*-trimethylsilyl-*N*- α -methylbenzylamide **352** to α,β -unsaturated esters. Removal of the silyl protecting group is achieved readily upon purification, giving the corresponding *N*- α -methylbenzyl protected β -amino ester. While high stereo-

selectivity in the addition of lithium amide (*R*)-**352** to ethyl 3-(3'-pyridyl)-prop-2-enoate **353** to give β -amino ester **354** has been reported by Bovy et al.,¹²⁹ and this protocol has been developed further by Sewald et al.^{164,165} using lithium amidocuprates derived from **352**, the generality of this protocol has yet to be demonstrated (Scheme 14).



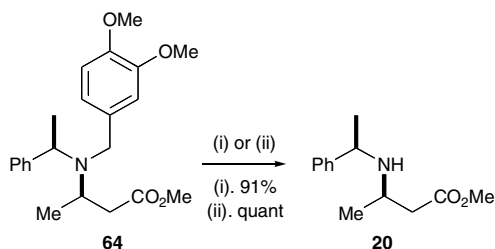
Scheme 14. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*-trimethylsilylamide, THF, -78 °C.



Scheme 15. Reagents and conditions: (i) Pd(OH)₂ on C, MeOH, H₂ (1 atm).

4.2.2. Selective hydrogenation protocols. Hydrogenolysis can be used for the selective removal of one of the *N*-benzyl protecting groups from β -amino esters derived from lithium *N*-benzyl-*N*- α -methylbenzylamide and lithium *N*-methoxybenzyl-*N*- α -methylbenzylamides. As *N*-4-methoxybenzyl protected amines are known to be less susceptible to hydrogenolysis than the corresponding *N*-benzyl protected amine,¹⁶⁶ while being readily removed by oxidative processes,¹⁶⁷ differential protection of the nitrogen atom within β -amino ester **64** could be readily achieved, as hydrogenolysis results in selective *N*- α -methylbenzyl group cleavage, giving β -amino ester **355**. Furthermore, as the ease of hydrogenolysis of *N*-benzyl groups increases from primary > secondary > tertiary amines,¹⁶⁸ selective mono-debenzylation of β -amino esters **56** and **61** to give **20** can be achieved through careful monitoring of the progress of the reaction at low catalyst loadings (Scheme 15).⁹²

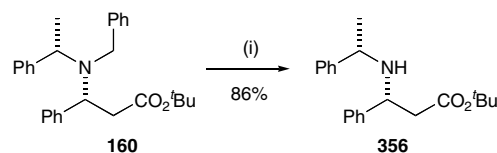
4.2.3. Selective and global oxidative deprotection methods. The well-documented susceptibility of *N*-4-methoxybenzyl and *N*-3,4-dimethoxybenzyl protecting groups to oxidative deprotection allows mono *N*-deprotection of the nitrogen centre within *N*-3,4-dimethoxybenzyl-*N*- α -methylbenzyl- β -amino ester **64** to be readily achieved, giving *N*- α -methylbenzyl protected β -amino ester **20** in excellent yield upon treatment with either CAN or DDQ (Scheme 16, Table 5).



Scheme 16. Reagents and conditions: (i) CAN, MeCN–H₂O (5:1), rt; (ii) DDQ, DCM, H₂O (5:1), rt.

Furthermore, as simple *N*-benzyl groups are readily deprotected chemoselectively upon treatment with

CAN,^{40,169} oxidative treatment of *N*-benzyl-*N*- α -methylbenzylamine protected esters such as **160** allows chemoselective *N*-benzyl deprotection, giving β -amino ester **356** in excellent yield (Scheme 17, Table 5).

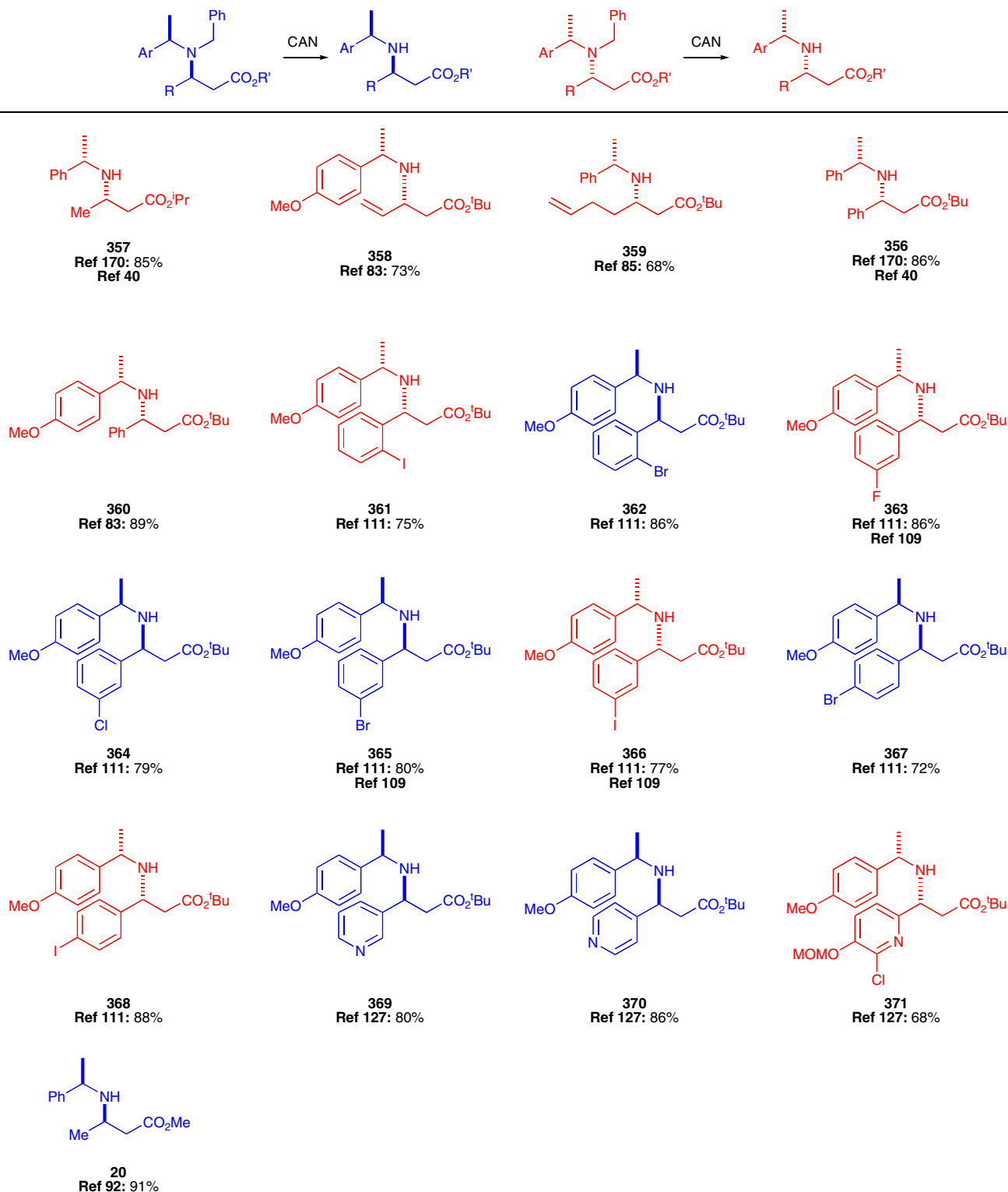


Scheme 17. Reagents and conditions: (i) CAN, MeCN–H₂O (5:1), rt.

This oxidative deprotection protocol has been further investigated in order to obviate the need for removal of the stereodirecting *N*- α -methylbenzylamine protecting group by hydrogenolysis from within β -amino esters. Using *N*-4-methoxy- α -methylbenzylamine as the stereodirecting fragment within a group of oxidatively cleavable lithium amides, the corresponding β -amino ester products can be treated to allow orthogonal deprotection of the nitrogen centre. For example, selective removal of the *N*-4-methoxy- α -methylbenzyl protecting group (with concomitant ester hydrolysis) can be achieved by treatment of **165** with TFA, giving acid **372** in good yield. However, treatment of **165** with CAN gives preferential removal of the unbranched *N*-benzyl protecting group over the branched *N*- α -methylbenzyl protecting group, allowing orthogonal deprotection of the nitrogen centre to give **373**. Further treatment of **373** with CAN facilitates removal of the *N*-4-methoxy- α -methylbenzyl protecting group, giving the corresponding β -amino ester **55**. This methodology has proven particularly versatile for the synthesis of β -haloaryl- β -amino acid derivatives (Scheme 18, Table 6).

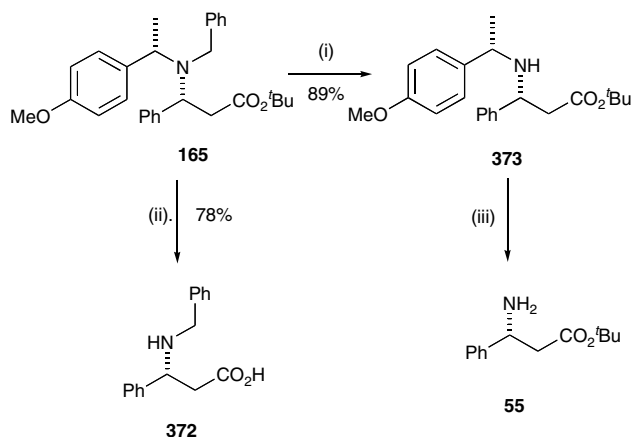
This oxidative *N*-deprotection strategy with CAN allows *N*-debenzylation of both *N*-protecting groups by treatment of β -amino esters with excess CAN. For example, treatment of (3*S*, α *R*)-**199** with CAN (6 equiv) and subsequent treatment with aqueous acid gave β -3,4-difluorophenyl-3-aminopropanoic acid **320** in 63% yield and 97% ee (Scheme 19).¹¹¹

Table 5.



4.2.4. Selective deprotection strategies of β -amino esters derived from lithium *N*-allyl-*N*- α -methylbenzylamide. The β -amino esters derived from addition of lithium *N*-allyl-*N*- α -methylbenzylamide allow differential pro-

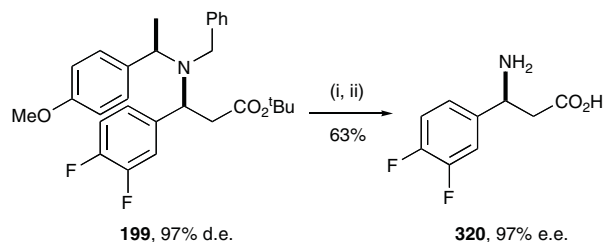
tection of the nitrogen centre via either deallylation with Wilkinson's catalyst in refluxing acetonitrile¹⁷⁰ or palladium-mediated deallylation using Pd(PPh₃)₄ and *N,N*-dimethylbarbituric acid.¹⁷¹ This methodology has



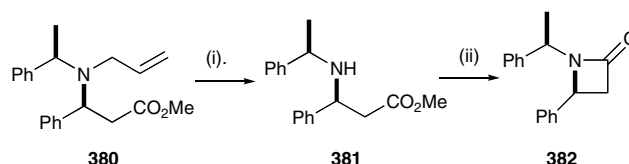
Scheme 18. Reagents and conditions: (i) CAN (2.1 equiv), MeCN–H₂O (5:1), rt; (ii) TFA–DCM (1:1), rt; (iii) CAN (4.0 equiv), MeCN–H₂O (5:1), rt.

proven ideal for the synthesis of β -lactams, from where the stereodirecting *N*- α -methylbenzyl protecting group is readily removable by treatment with sodium in liquid ammonia. For example, treatment of β -amino ester **380** with Wilkinson's catalyst gave **381**, and subsequent treatment of **381** with MeMgBr gave β -lactam **382** in excellent yield (Scheme 20).⁴⁷

Highly chemoselective deallylation of the *N*-allyl protecting group derived from the lithium amide is seen using this mono-deprotection strategy. For example, treatment of β -amino ester **144** with Wilkinson's cata-



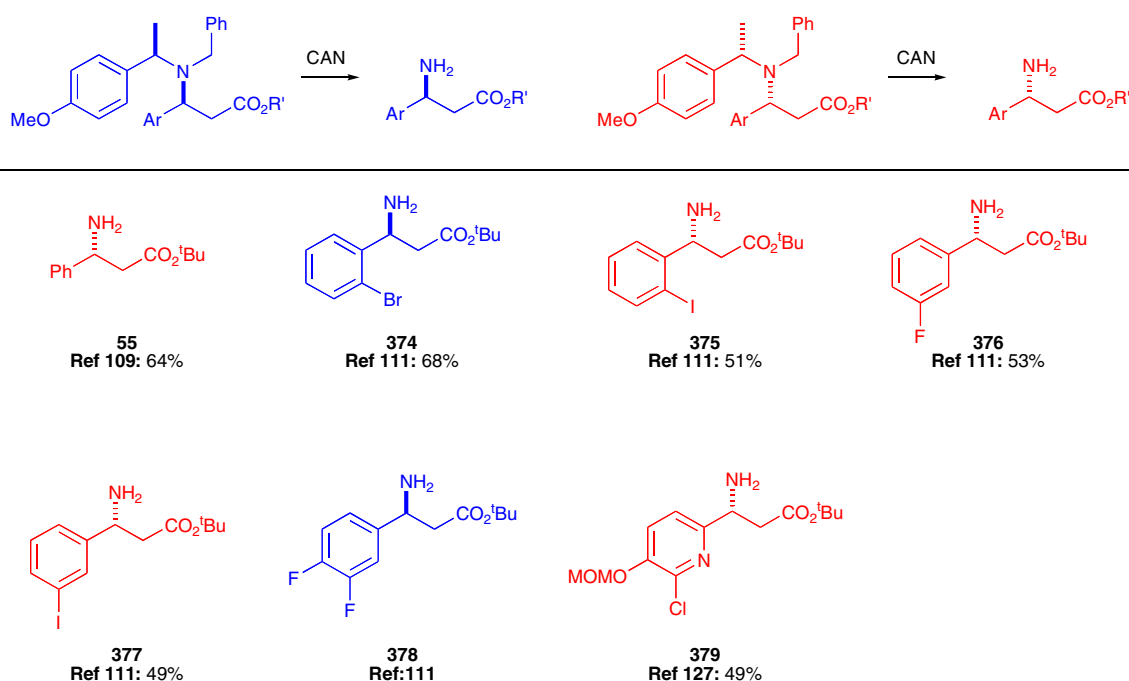
Scheme 19. Reagents and conditions: (i) CAN (6.0 equiv), MeCN–H₂O (5:1), then HCl(aq); (ii) Dowex 50W-X8.

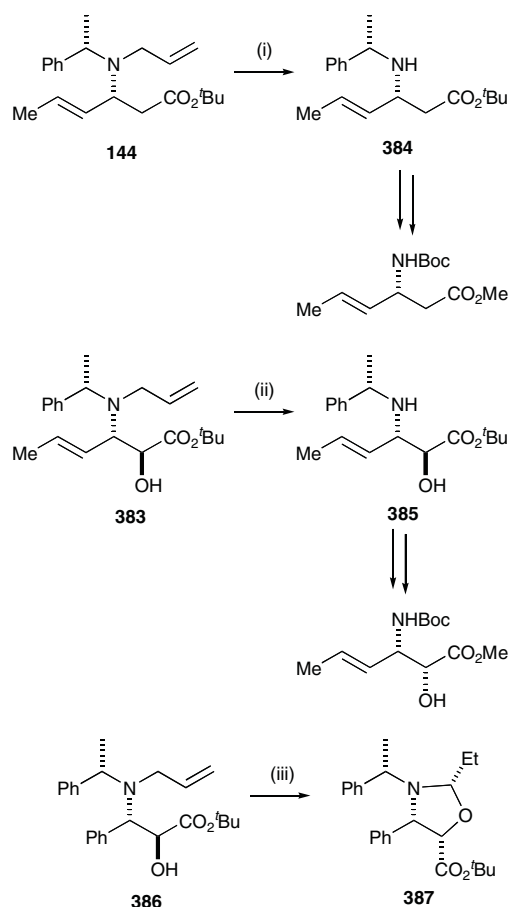


Scheme 20. Reagents and conditions: (i) RhCl(PPh₃)₃, MeCN–H₂O (5:1), Δ ; (ii) MeMgBr, Et₂O, 0 °C.

lyst,⁹⁰ or α -hydroxy- β -amino ester **383** with Pd(PPh₃)₄ and *N,N*-dimethylbarbituric acid results in selective deallylation,¹⁷² giving **384** and **385**, respectively, leaving the disubstituted C=C bond intact. Further elaboration gives β -amino esters containing unsaturated functionality within the skeletal framework (Scheme 21). This selective deallylation methodology has been used for the synthesis of a range of β -amino esters (Table 7). Fur-

Table 6.





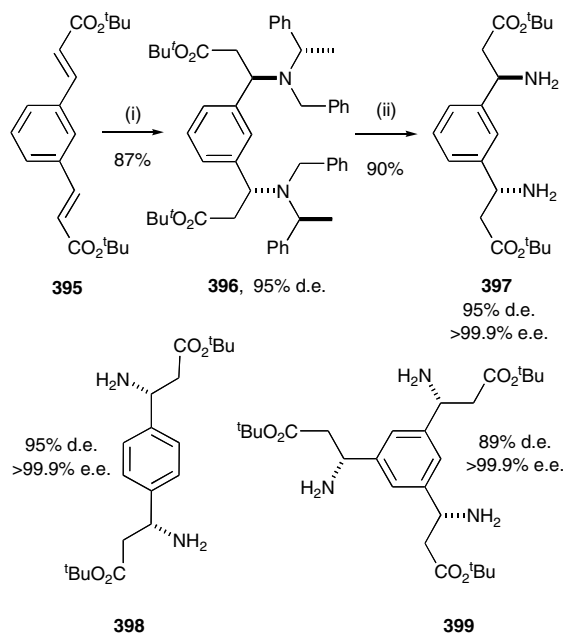
Scheme 21. Reagents and conditions: (i) $\text{RhCl}(\text{PPh}_3)_3$, $\text{MeCN-H}_2\text{O}$ (5:1), Δ ; (ii) $\text{Pd}(\text{PPh}_3)_4$, N,N -dimethylbarbituric acid; (iii) $\text{RhCl}(\text{PPh}_3)_3$, MeCN , Δ .

thermore, the isomerisation implicit in the mechanism of N -allyl deprotection using Wilkinson's catalyst allows for the in situ protection of adjacent hydroxyl functionality in the absence of water. For example, treatment of α -hydroxy- β -amino ester **386** with Wilkinson's catalyst gives the corresponding oxazolidine **387** as an 89:11 mixture of diastereoisomers.¹⁷³

5. Asymmetric synthesis of β -amino acid scaffolds

The combination of this conjugate addition and chemo-selective deprotection methodology has been used for the synthesis of complex molecules that contain multiple β -amino ester fragments. The addition of 2 or 3 equiv of lithium amide (S)-**31** to conjugate acceptors containing two or three α,β -unsaturated ester fragments, respectively, around a central arene core, and subsequent hydrogenolytic deprotection affords homochiral bis- or tris- β -amino esters containing two or three new stereogenic centres in high de. For example, conjugate addition of lithium amide (S)-**31** to **395** gave C_2 symmetric bis- β -amino ester **396** in 95% de, with hydrogenolysis giving **397** in 90% yield and 95% de and, due to the operation of a double asymmetric synthesis in this reaction, a conservative estimate of >99.9% ee (Scheme 22).¹⁷⁴ This

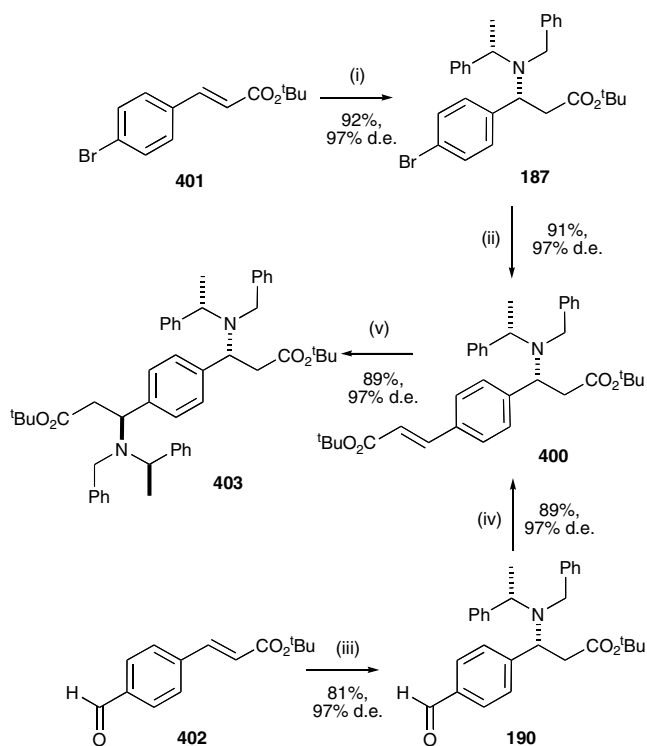
strategy was successfully applied to the synthesis of homochiral bis- or tris- β -amino esters **398** and **399**.



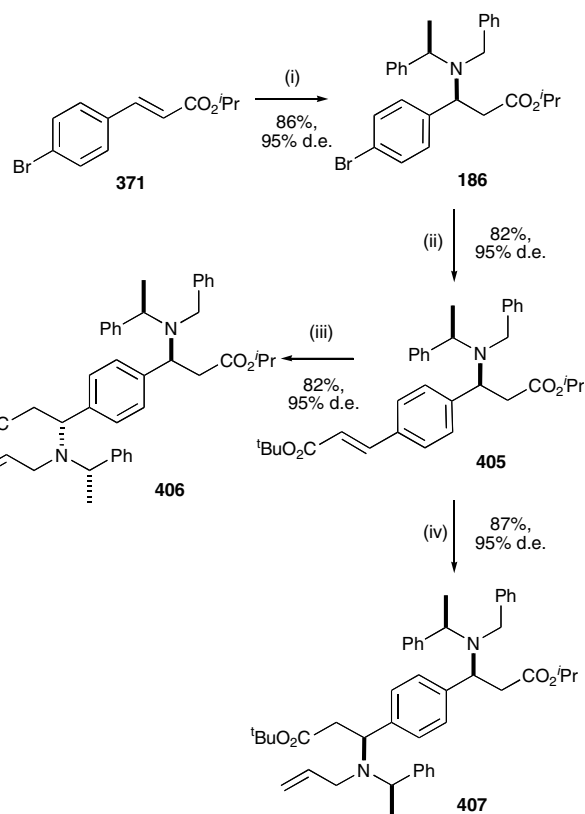
Scheme 22. Reagents and conditions: (i) lithium (S)- N -benzyl- N - α -methylbenzylamide, THF, -78°C ; (ii), $\text{Pd}(\text{OH})_2$ on C, MeOH , H_2 (5 atm).

While this one-pot multiple addition strategy allows the synthesis of homochiral (R,R)- or (S,S)- β -amino esters, a related strategy allows the asymmetric synthesis of *meso*-(R,S)-bis- β -amino acid scaffolds, formally resulting from the stepwise conjugate addition of two enantiomeric lithium amides to two α,β -unsaturated esters attached to a central arene (Scheme 23).^{107,117} The desired substrate **400** containing both an α,β -unsaturated ester and a β -amino ester can be prepared by two different routes following either a Heck coupling or Wadsworth–Horner–Emmons strategy. In the Heck strategy, conjugate addition of lithium amide (S)-**31** to 4-bromoaryl acceptor **401** and subsequent Heck coupling of the β -amino ester product **187** gave **400** in high yield. Alternatively, inverse addition of an excess of lithium amide (S)-**31** to 4-formyl acceptor **402** gave β -amino ester **190**, which after treatment with the lithium anion of *tert*-butyl diethylphosphonoacetate gave **400** in good yield. Subsequent addition of lithium amide (R)-**31** to β -amino ester **400** gave *meso*- β -amino ester **403** in good yield and selectivity (Scheme 23).

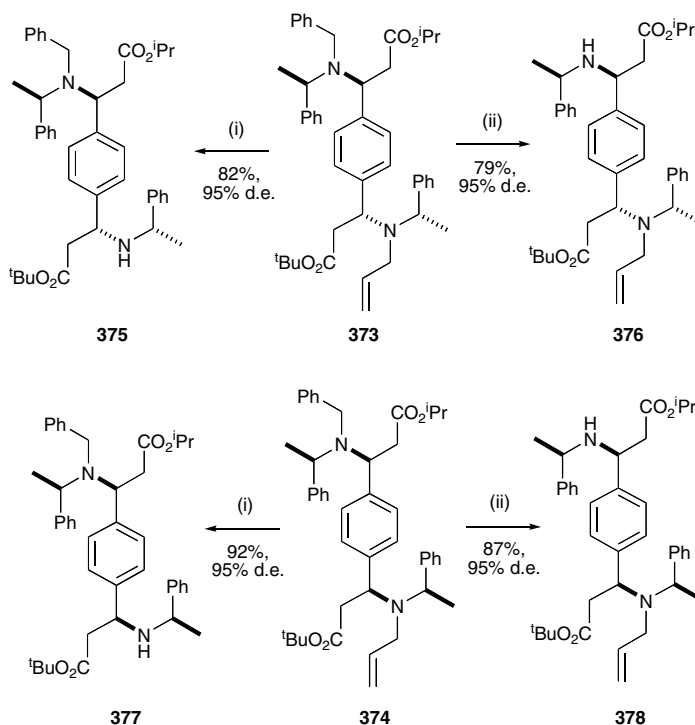
Subsequent investigations were directed towards the preparation of second generation bis- β -amino ester templates with either pseudo- C_2 or pseudo-*meso* symmetry, with the incorporation of differentially protected amino and carboxylate functionalities used to allow these molecules to act as novel peptide scaffolds. The availability of lithium N -benzyl- N - α -methylbenzylamide **31** and lithium N -allyl- N - α -methylbenzylamide **39** in either homochiral form was used to allow differentiation of the N -protecting groups, with the ability to deprotect the N -allyl functionality using Wilkinson's catalyst, coupled



Scheme 23. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide **31** (1.6 equiv), THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$; (ii) $\text{Pd}(\text{OAc})_2$ (5 mol %), NEt_3 , *tert*-butyl acrylate (1.5 equiv), tri(*o*-tolyl)phosphine (20 mol %); (iii) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide **31** (3.0 equiv), THF, -78°C , inverse addition; (iv) *tert*-butyl diethylphosphonoacetate (1.15 equiv), *n*-BuLi (1.1 equiv), THF, -78°C to rt; (v) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide **31** (3.0 equiv), THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$.

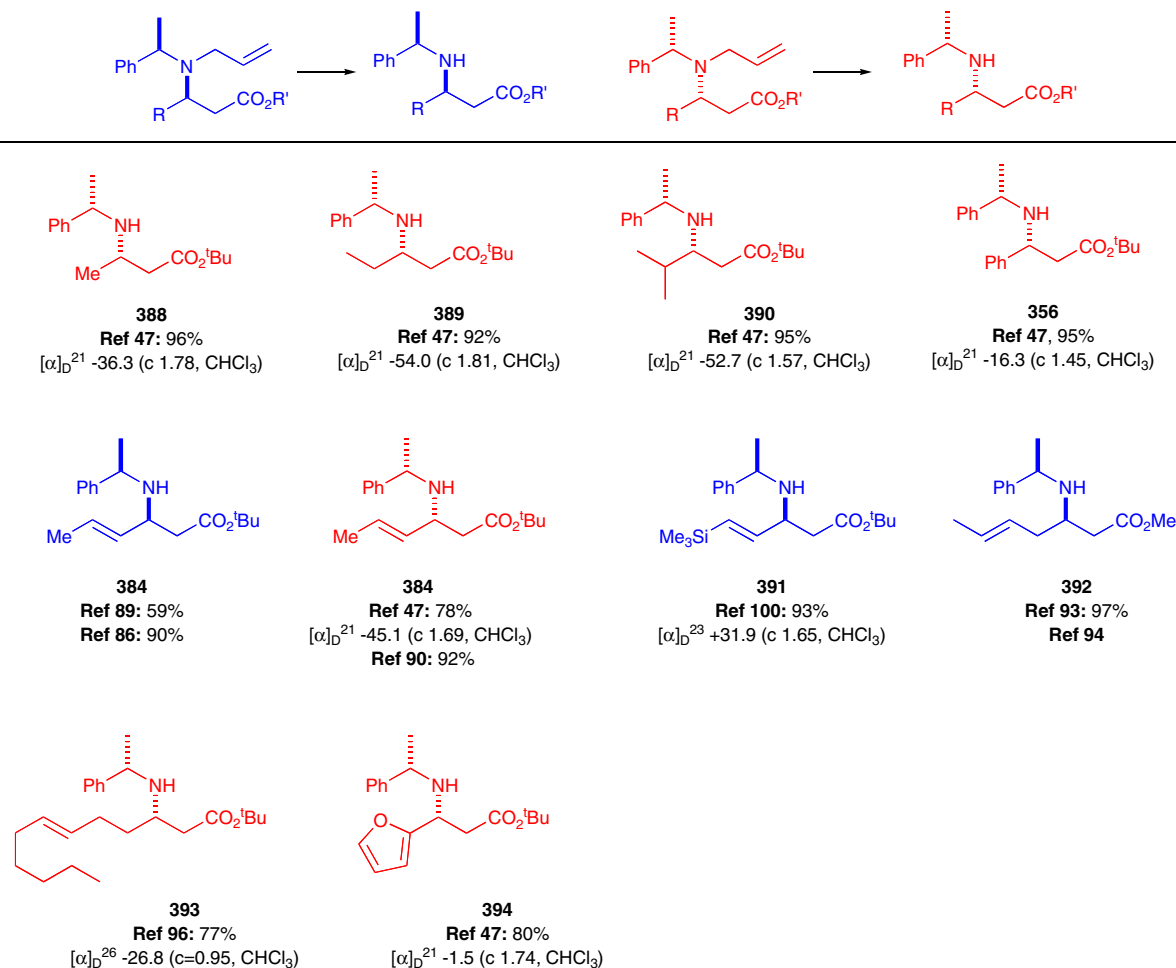


Scheme 24. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide **31** (1.6 equiv), THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$; (ii) $\text{Pd}(\text{OAc})_2$ (5 mol %), NEt_3 , *tert*-butyl acrylate (1.5 equiv), tri(*o*-tolyl)phosphine (20 mol %); (iii) lithium (*S*)-*N*-allyl-*N*- α -methylbenzylamide **39** (3.0 equiv), THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$; (iv) lithium (*R*)-*N*-allyl-*N*- α -methylbenzylamide **39** (3.0 equiv), THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$.



Scheme 25. Reagents and conditions: (i) $\text{Rh}(\text{PPh}_3)_3\text{Cl}$ (0.1 equiv), MeCN–H₂O (8.5:1.5), Δ ; (ii) CAN (2.1 equiv), MeCN–H₂O (5:1), rt.

Table 7.



with the ability of *N*-benzyl tertiary amines to be chemoselectively debenzylated upon treatment with CAN, allowing selective deprotection and subsequent elaboration at nitrogen. The relative acid and base lability of *tert*-butyl and isopropyl esters would allow selective access to the carboxylate functionality. The desired pseudo-*C*₂ symmetric or pseudo-*meso* bis-β-amino esters **406** and **407**, respectively, were readily constructed using the Heck coupling and lithium amide conjugate addition strategy developed previously (Scheme 24).

Differential protection of these pseudo-*meso* or pseudo-*C*₂-symmetric β-amino esters via selective *N*-benzyl or *N*-allyl deprotection strategies enabled regio-, stereo- and chemoselective functionalisation of these templates (Scheme 25).

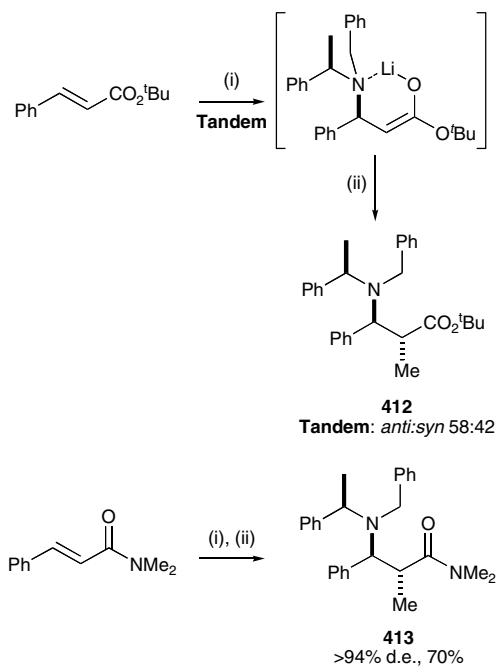
6. Functionalised β-amino acids: enolate elaboration

6.1. Synthesis of β-amino-α-alkyl acid derivatives

The synthetic versatility of this conjugate addition methodology has been extended to allow the preparation of a variety of α-substituted-β-amino acid derivatives via

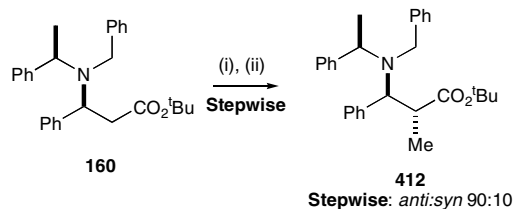
enolate elaboration. Both *syn*- and *anti*-α-alkyl-β-amino acid derivatives are readily prepared. The *anti*-derivatives may be prepared by a tandem conjugate addition–alkylation procedure, giving a mixture of diastereoisomers that are epimeric at the α-position. In these reactions, conjugate addition occurs readily at –78 °C to give the (*Z*)-enolate, although enolate alkylation generally only occurs upon warming to 0 °C, resulting in a compromise in α-stereoselectivity. For example, conjugate addition of lithium amide (*R*)-**31** to *tert*-butyl cinnamate and subsequent alkylation with methyl iodide gave a 58:42 mixture of *anti*–:*syn*-α-methyl-β-amino ester **412**.¹⁵² Although the tandem addition–alkylation reactions proceed with low stereoselectivity in the ester series, conjugate addition to α,β-unsaturated amides and subsequent alkylation proceed with high *anti*-selectivity;¹⁶² for example, conjugate addition of lithium amide (*R*)-**31** to dimethyl cinnamide and alkylation with methyl iodide gave *anti*-α-methyl-β-amino amide **413** in >94% de and 70% yield (Scheme 26, Table 8).

However, in the ester series, high levels of *anti*-selectivity can be obtained using an overall stepwise rather than a tandem strategy by deprotonation of a β-amino ester and subsequent alkylation of the (*E*)-lithium enolate



Scheme 26. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78°C ; (ii) MeI, -78°C to rt.

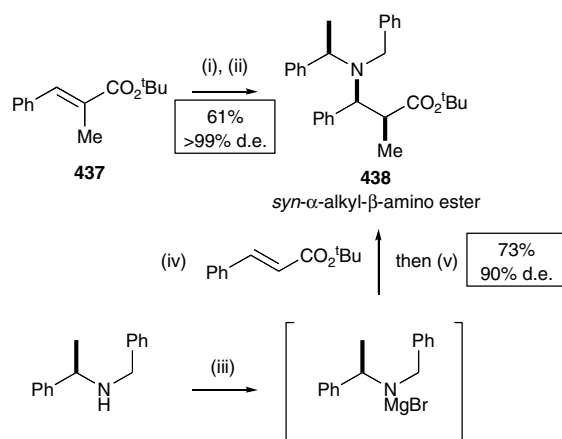
with an alkyl halide. For example, deprotonation of β -amino ester **160** with LDA and subsequent alkylation with methyl iodide gave a 90:10 mixture of *anti:syn*- α -methyl- β -amino ester **412** (Scheme 27, Table 9).¹⁵²



Scheme 27. Reagents and conditions: (i) LDA, THF, -78°C ; (ii) MeI, -78°C to rt.

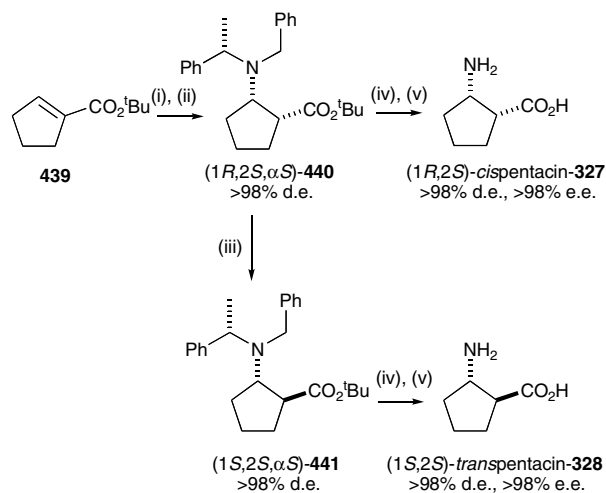
syn- α -Alkyl- β -amino ester derivatives may be prepared by conjugate addition to α -alkyl- α,β -unsaturated esters and subsequent diastereoselective protonation with 2,6-di-*tert*-butyl phenol. For example, conjugate addition of lithium amide (*R*)-**31** to **437** and addition of 2,6-di-*tert*-butyl phenol gave *syn*- β -amino ester **438** as a single diastereoisomer (Scheme 28).¹⁵¹ Alternatively, conjugate addition of the magnesium amide of (*R*)-*N*-benzyl-*N*- α -methylbenzylamine to *tert*-butyl cinnamate and methylation of the resultant enolate with methyl iodide also gives rise to *syn*- β -amino ester **438** in >90% de. This result indicates that the same sense of asymmetric induction in the conjugate addition step is seen with both lithium and magnesium amides of (*R*)-*N*-benzyl-*N*- α -methylbenzylamine, although the resultant β -amino enolates undergo stereodivergent reactions with methyl iodide.¹⁷⁵

This conjugate addition and stereoselective protonation methodology has been applied to the synthesis of a num-



Scheme 28. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide, toluene, -78°C ; (ii) 2,6-di-*tert*-butyl phenol, THF, -78°C to rt; (iii) (*R*)-*N*-benzyl-*N*- α -methylbenzylamine, MeMgBr, THF, rt, then cool to -78°C ; (iv) *tert*-butyl cinnamate, -78°C ; (v) MeI, -78°C to rt.

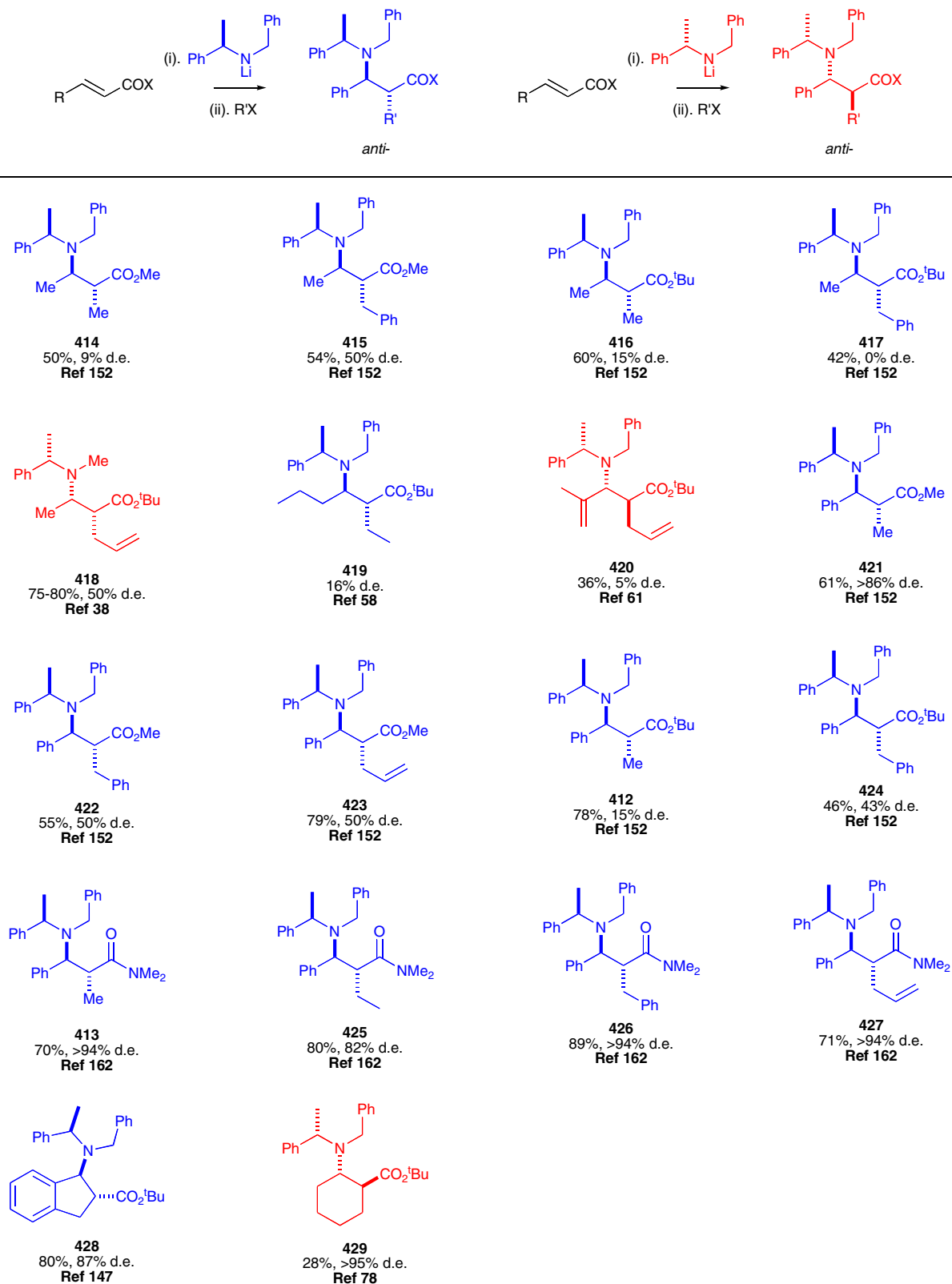
ber of β -amino acid derivatives, including the synthesis of the natural product (*1R,2S*)-*cis*pentacin **327**. Conjugate addition of homochiral lithium amide (*S*)-**31** to *tert*-butyl cyclopentene-1-carboxylate **439** followed by addition of 2,6-di-*tert*-butyl phenol gave β -amino ester **440** in excellent yield, with subsequent *N*-deprotection and ester hydrolysis giving (*1R,2S*)-*cis*pentacin. Rapid and complete epimerisation of β -amino ester (*1R,2S,\alpha S*)-**440** to the thermodynamic epimer (*1S,2S,\alpha S*)-**441** and further deprotection gives (*1S,2S*)-*trans*pentacin **328** (Scheme 29, Table 10).



Scheme 29. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, -95°C ; (ii) 2,6-di-*tert*-butyl phenol, THF, -78°C to rt; (iii) KO^tBu, ^tBuOH, rt (7 days) or KO^tBu, ^tBuOH, Δ (3 h); (iv) Pd-C, MeOH, H₂ (5 atm), rt; (v) TFA, then Dowex 50X8-200.

The consistent *anti*-preference within this series for enolate alkylation or protonation is consistent with reaction of the electrophile upon the least hindered face of the enolate, *anti*- to the C(3)-amino group arising from con-

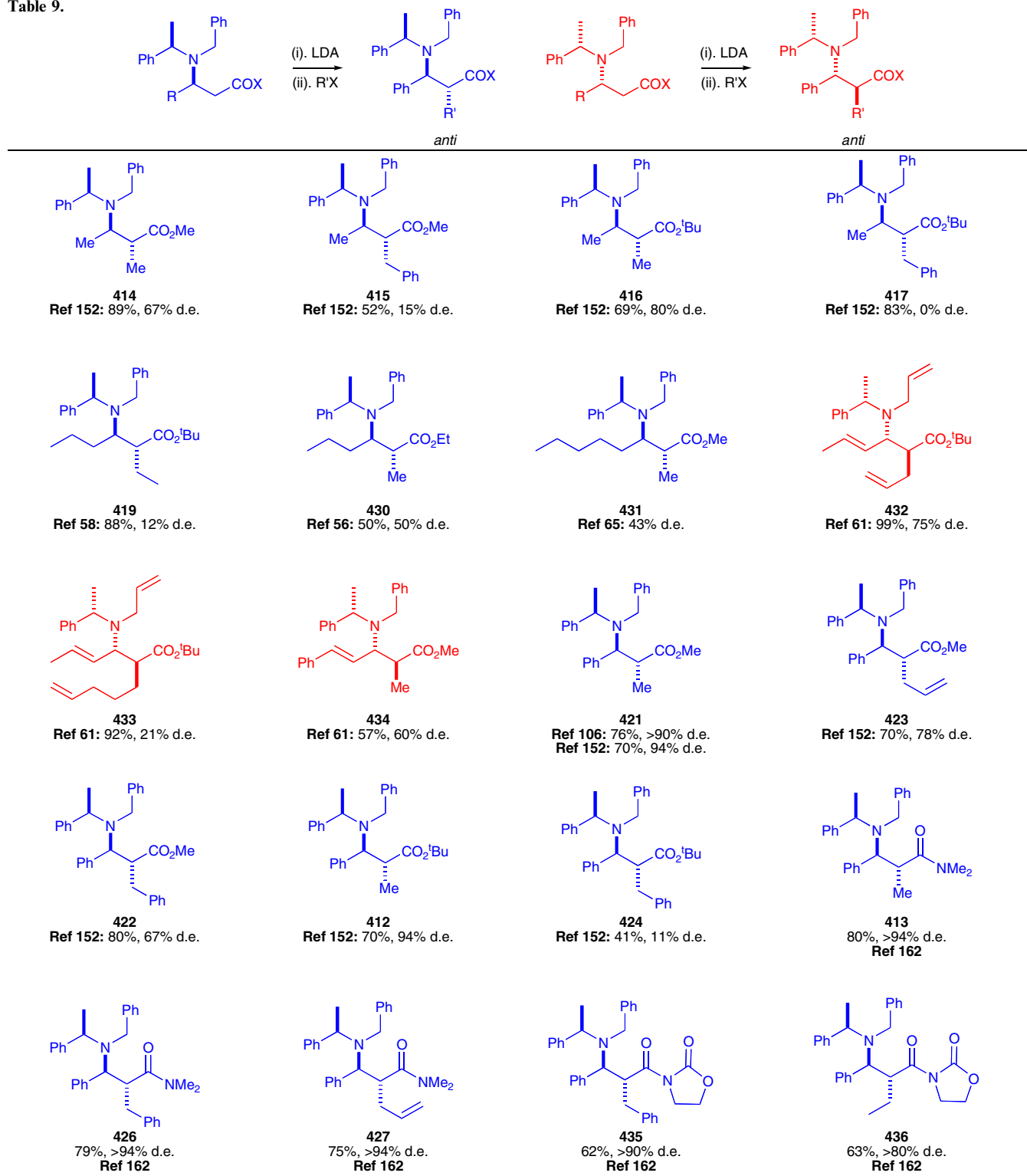
Table 8.



jugate addition as depicted pictorially (**463–464**) in Figure 3.¹⁷⁹

An alternative conjugate addition and intramolecular alkylation strategy has been investigated by

Table 9.



Price for the synthesis of the constrained β -amino ester **428**. Conjugate addition of lithium amide (*R*)-**31** to acceptor **465** generated the intermediate lithium (*Z*)-enolate, with subsequent alkylation giving cyclic β -amino ester **428** in good yield.¹⁴⁷ In a similar fashion, Riss et al. have demonstrated that conjugate addition to the OTs protected acceptor **466** and subsequent

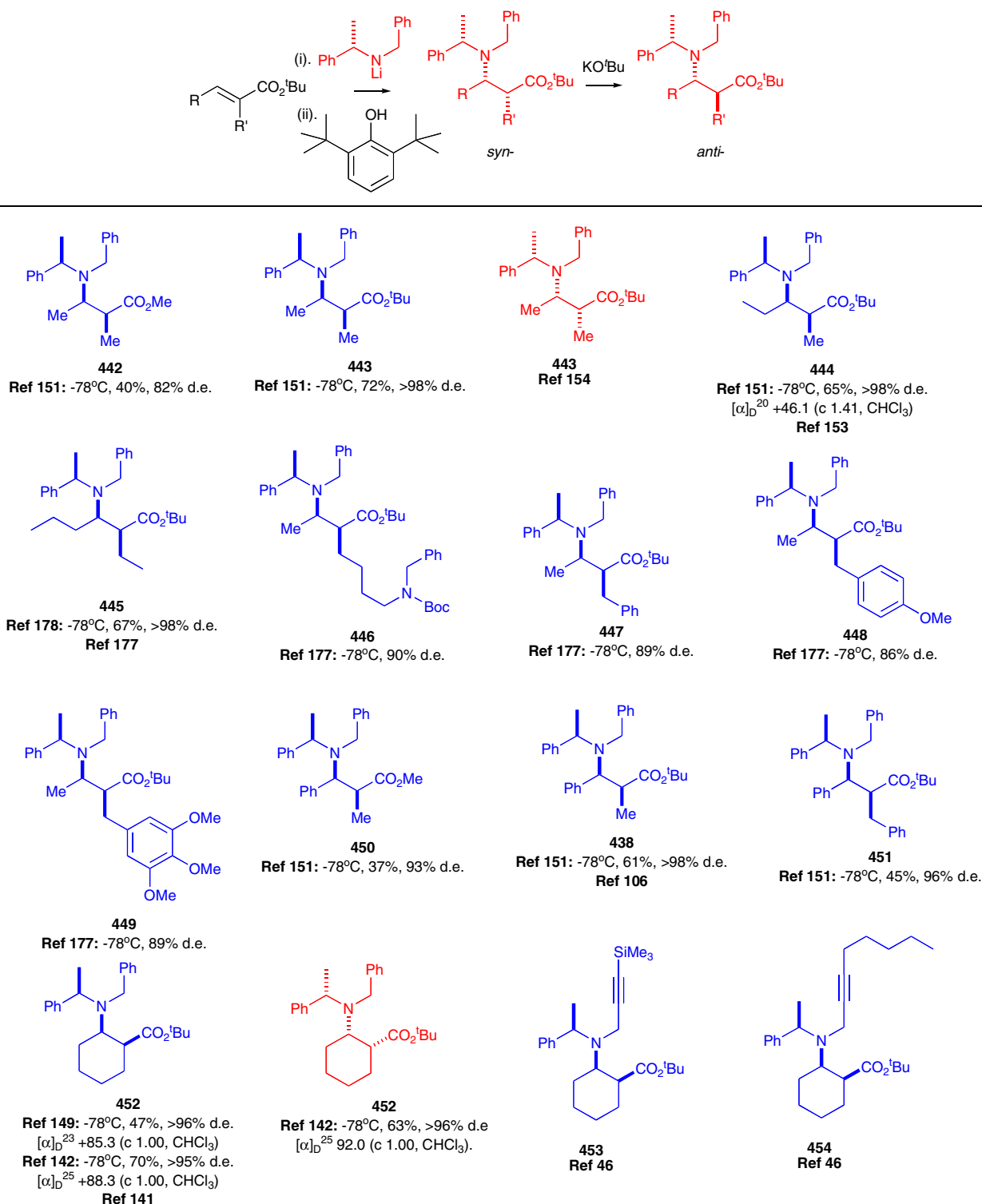
intramolecular alkylation upon warming gives **429** as the exclusive product with high stereoselectivity (Scheme 30).⁷⁸ High levels of stereoselectivity are seen in these alkylation reactions presumably as a consequence of the intramolecular nature of these reactions facilitating fast alkylation at low temperature.

6.2. Synthesis of α -hetero- β -amino acid derivatives

Elaboration of β -amino enolates to incorporate α -heteroatom functionality has also been investigated, with conjugate addition of lithium amide (*R*)-**31** and subsequent in situ diastereoselective enolate oxidation with

(–)-(camphorsulfonyl)oxaziridine **467** giving the corresponding *anti*- β -amino- α -hydroxyesters in high de and in good yields. Although the oxaziridine used in this reaction is homochiral, it exerts only low stereocontrol in this reaction manifold. Conjugate addition of lithium amide (*R*)-**31** and addition of either (+)- or

Table 10.



(continued on next page)

Table 10 (continued)

| | | | |
|--|--|---|--|
| | | | |
| 440 Ref 178: >98% d.e. | 440 Ref 178: >98% d.e. Ref 142: -95°C, 65%, >98% d.e. [α] _D ²⁵ -69.1 (c 1.14, CHCl ₃) Ref 141 | 441 Ref 142: >98% d.e. | 441 Ref 142: >98% d.e. |
| | | | |
| 455 Ref 143: -78°C, 68%, 78% d.e. [α] _D ²⁴ -48.0 (c 1.5, CHCl ₃) | 456 Ref 143: >98% d.e. [α] _D ²⁴ +67.7 (c 1.5, CHCl ₃) | 457 Ref 143: >98% d.e. [α] _D ²⁴ -38.0 (c 0.25, CHCl ₃) | 458 Ref 143: -78°C, 46%, >98% d.e. [α] _D ²⁵ -18.5 (c 1.8, CHCl ₃) |
| | | | |
| 459 Ref 143: -78°C, 79%, >98% d.e. [α] _D ²⁵ +32.0 (c 1.0, CHCl ₃) | 460 Ref 143: >98% d.e. [α] _D ²⁵ +51.6 (c 1.1, CHCl ₃) | 461 Ref 143: -78°C, 52%, 38% d.e. | 462 Ref 143: -78°C, 52%, 38% d.e. |

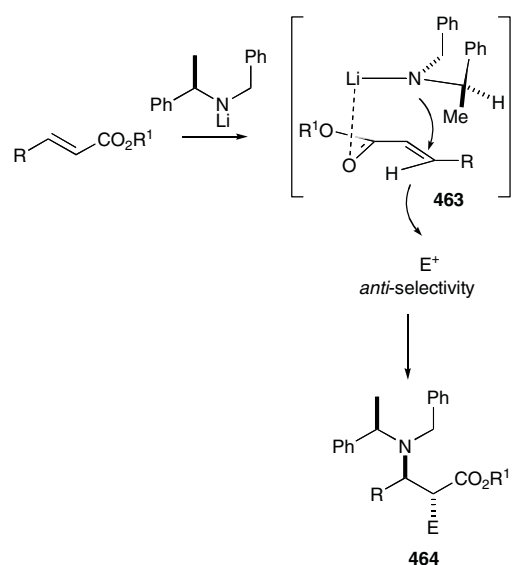
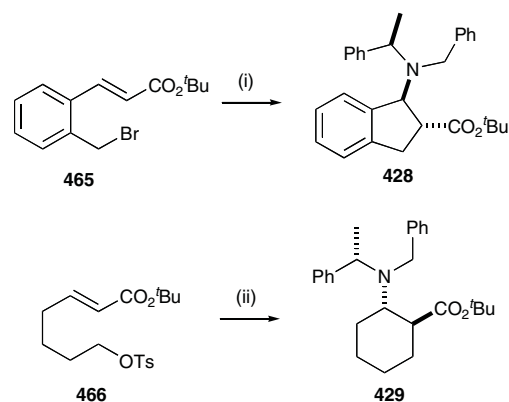


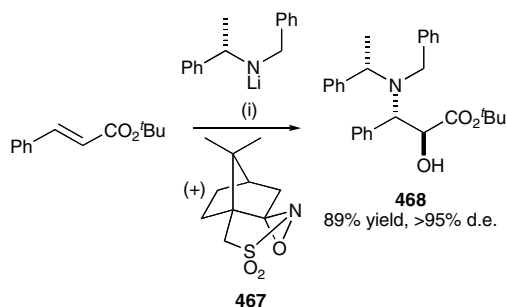
Figure 3. Simplistic model to account for *anti*-preference for enolate alkylation or protonation of β-amino enolates.

(-)-enantiomers of the oxaziridine give high *anti*-selectivity (>90% de) irrespective of the configuration of



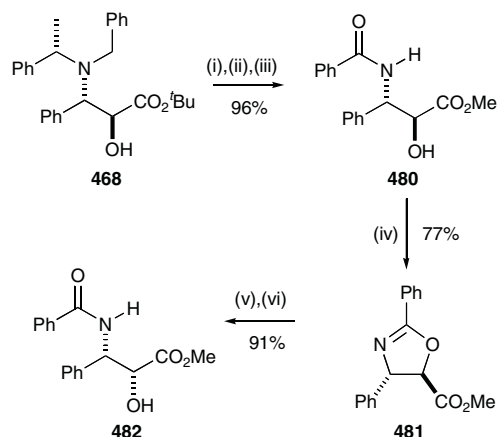
Scheme 30. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*-α-methylbenzylamide, THF, -78 °C, then NH₄Cl(aq); (ii) lithium (*S*)-*N*-benzyl-*N*-α-methylbenzylamide, DME, -60 to 0 °C, then NH₄Cl(aq).

the oxidant, consistent with the reaction proceeding under the predominant control of the β-amino ester enolate. For example, conjugate addition of lithium amide (*S*)-31 to *tert*-butyl cinnamate and oxidation with (+)-467 gave *anti*-β-amino-α-hydroxyester 468 in 89% yield and >95% de (Scheme 31, Table 11).



Scheme 31. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide (1.6 equiv), THF, -78°C , 2 h, then (1*R*)-(-)-camphorsulfonyl oxaziridine, THF, -78°C to rt.

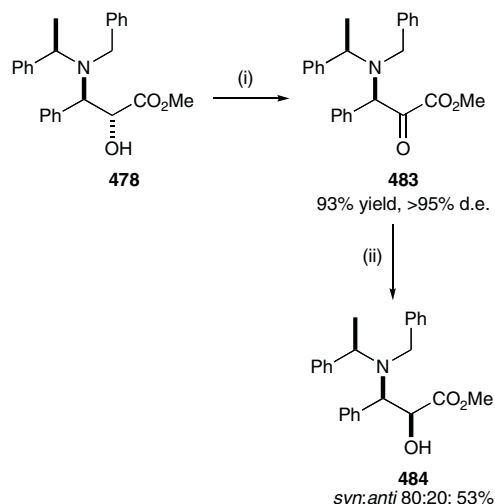
syn- β -Amino- α -hydroxyesters can be prepared from the corresponding *anti*-products by two different strategies. In the first strategy, hydrogenolysis of **468** and transesterification, followed by *N*-benzoyl protection gave **480** in good yield, with inversion of configuration at C(2) achieved through the formation of dihydrooxazole **481**, formed through intramolecular participation of the *N*-benzoyl group. Subsequent hydrolysis gives *syn*- β -amino- α -hydroxyester **482**, the side chain of the natural product Taxol (**Scheme 32**).¹⁵⁷



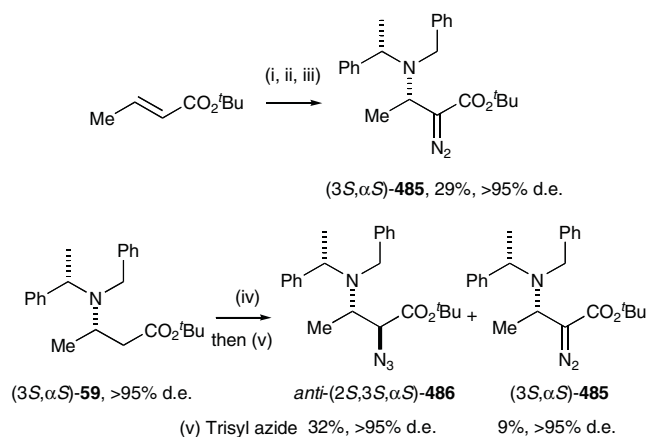
Scheme 32. Reagents and conditions: (i) H_2 (7 atm), Pd/C, AcOH; (ii) HCl, MeOH; (iii) PhCOCl (1 equiv), NEt_3 ; (iv) DEAD, PPh_3 , THF, 0°C ; (v) HCl (0.5 M), MeOH; (vi) NaHCO_3 .

Alternatively, Swern oxidation of *anti*- β -amino- α -hydroxyester **478** to the ketone **483** and subsequent reduction with NaBH_4 gives an 80:20 *syn:anti* mixture of the desired β -amino- α -hydroxyester **484** (**Scheme 33**).¹⁸³

While β -amino enolate oxidation is readily achieved, the direct incorporation of an α -amino functionality through the analogous reaction with an electrophilic nitrogen source is difficult. Although conjugate addition of lithium amide (*S*)-**31** to *tert*-butyl crotonate **28** and in situ amination with trisyl azide results in the exclusive formation of the corresponding 2-diazo-3-amino ester **485** in >95% de, amination of the (*E*)-lithium enolate of β -amino ester **59** with trisyl azide gives the (2*S*,3*S*, α *S*)-*anti*-2-azido-3-amino ester **486** in >95% de but in low yield (32%) (**Scheme 34**).¹⁸⁴



Scheme 33. Reagents and conditions: (i) $(\text{COCl})_2$, DMSO, DCM, -60 to -10°C , then NEt_3 ; (ii) NaBH_4 , MeOH.



Scheme 34. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78°C ; (ii) trisyl azide, -78°C ; (iii) AcOH; (iv) LDA, THF, -78°C ; (v) trisyl azide, -78°C , then AcOH; (vi) diphenylphosphorylazide, -78°C , then AcOH.

Alternatively, *anti*- β -amino- α -hydroxyester **470** may be converted selectively to the *anti*- α -azido- β -aminoester **486** by aziridinium ion formation and regioselective opening with azide (with overall retention of configuration at the α -position), with deprotection via Staudinger reduction, hydrogenolysis and ester hydrolysis furnishing *anti*-(2*S*,3*S*)-diaminobutanoic acid **488** in 98% de and 98% ee (**Scheme 35**).

The synthesis of the diastereomeric *syn*-(2*R*,3*S*)-diaminobutanoic acid **489** (98% de and 98% ee) was accomplished via functional group manipulation of *anti*- β -amino- α -hydroxyester **470** in a protocol involving azide inversion of *N*-Boc-3-amino mesylate **490** and subsequent deprotection (**Scheme 36**).¹⁸⁵

The extension of this methodology for the asymmetric synthesis of β -amino- α -thioesters has also been accomplished, with conjugate addition of lithium amide (*R*)-**31** to *tert*-butyl cinnamate and addition of toluene-4-thiosulfonic acid *S*-*tert*-butyl ester as an electrophilic

Table 11.

| <p>469 Ref 156: -78°C, 55%, 75% d.e. [α]_D²⁵ -9.2 (c = 0.97, CHCl₃)</p> | <p>470 Ref 156: -78°C, 36%, >90% d.e. [α]_D²² -35.2 (c = 1.00, CHCl₃) Ref 179; Ref 180: 89%, >90% d.e.</p> | <p>471 Ref 156: -78°C, 42%, >93% d.e. [α]_D²¹ -92.5 (c = 0.93, CHCl₃)</p> | <p>472 Ref 156: -78°C, 53%, >90% d.e. [α]_D²⁰ -12.5 (c = 1.00, CHCl₃)</p> |
|--|---|---|---|
| <p>473 Ref 160: -78°C, 85%, >98% d.e.</p> | <p>474 Ref 69: -78°C, 63%, 88% d.e. [α]_D²⁵ -24.6 (c = 1.02, CHCl₃) Ref 161</p> | <p>474 Ref 69: -78°C, 85%, 92% d.e. [α]_D²⁶ +23.4 (c = 2.28, CHCl₃)</p> | <p>475 Ref 179; Ref 180 -78°C, 91%, >90% d.e. [α]_D²² -18.9 (c = 1.0, CHCl₃)</p> |
| <p>476 Ref 174: -78°C, 63%, 96% d.e. [α]_D²² +50.4 (c = 1.99, CHCl₃) Ref 90</p> | <p>477 Ref 158: -78°C, 41%, 20% d.e.</p> | <p>478 Ref 156: -78°C, 43%, >90% d.e. [α]_D²³ -5.5 (c = 1.10, CHCl₃)</p> | <p>468 Ref 179, Ref 180: -78°C, 70%, >90% d.e. Ref 156: 89%, >98% d.e. [α]_D²⁰ -27.2 (c = 0.98, CHCl₃) Ref 158, Ref 181, Ref 182</p> |
| <p>479 Ref 156: -78°C, 85%, >95% d.e. [α]_D²⁰ -73.9 (c = 1.03, CHCl₃)</p> | | | |

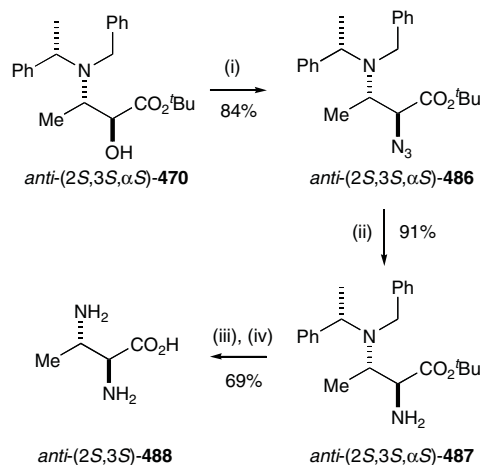
source of sulfur giving *anti*- β -amino- α -thio-ester **492** in 78% yield and 97% de (Scheme 37).¹⁸⁶

Attempted use of S₈ as an electrophilic source of sulfur after addition of lithium amide (*R*)-**31** to *tert*-butyl cinnamate gave a complex mixture of polysulfur containing compounds represented by **493**, which upon treatment with NaBH₄/S₈ gave a 67:33 mixture of thiomorpholines **494** and **495**, presumably through a stereoselective radi-

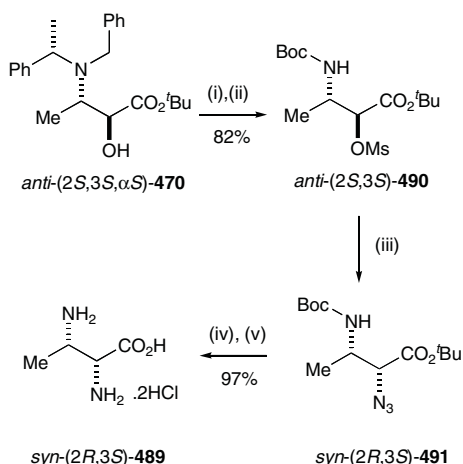
cal cyclisation of the intermediate α -thiol (Scheme 38).¹⁸⁶

6.3. Aldol reactions

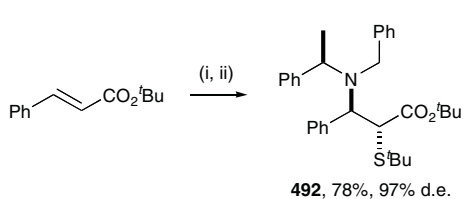
Yamamoto et al. have demonstrated that enolate geometry plays an important part in determining the stereoselectivity of aldol reactions of β -amino enolates. For example, conjugate addition of LSA **25** to methyl croto-



Scheme 35. Reagents and conditions: (i) hydrazoic acid (4.5 equiv), PPh₃ (4.3 equiv), DEAD (4.3 equiv), benzene, rt; (ii) PPh₃, THF/H₂O, rt; (iii) Pd(OH)₂ on C, MeOH, H₂ (5 atm); (iv) TFA, rt, then 1 M HCl(aq), then Dowex 50X8-200.

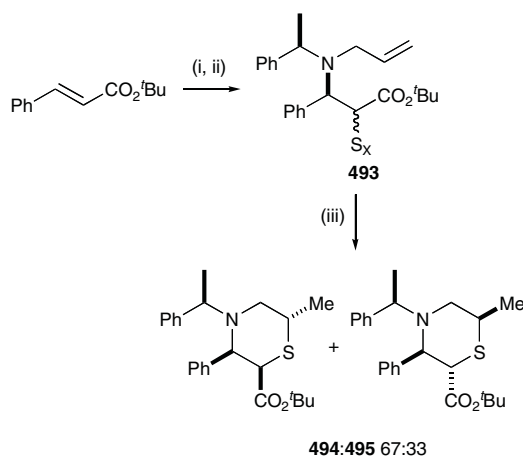


Scheme 36. Reagents and conditions: (i) Pd(OH)₂ on C, H₂ (5 atm), Boc₂O (3.7 equiv), EtOAc, rt; (ii) MeSO₂Cl (1.1 equiv), NEt₃ (1.5 equiv), DCM, 0 °C (30 min), then rt; (iii) NaN₃ (4.6 equiv), DMF, 55 °C; (iv) Pd/C, H₂ (5 atm), EtOAc, rt; (v) TFA, rt overnight, then 1 M HCl(aq), rt.

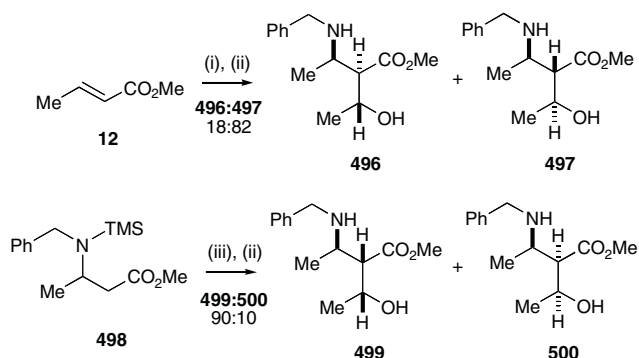


Scheme 37. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78 °C; (ii) toluene-4-thiosulfonic acid *S*-*tert*-butyl ester, -78 °C.

nate (generating the corresponding (*Z*)-enolate) and subsequent aldol reaction with acetaldehyde gave an 18:82 mixture of diastereoisomers **496:497**. Treatment of β -amino ester **498** with LDA (generating the corresponding (*E*)-enolate) gave a 90:10 mixture of diastereoisomers **499:500** (Scheme 39).¹⁸⁷

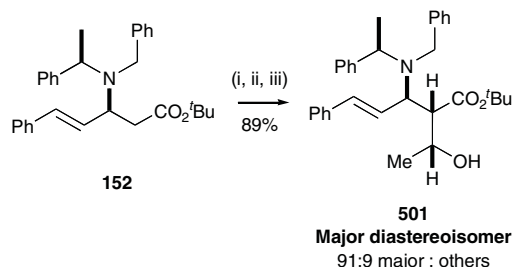


Scheme 38. Reagents and conditions: (i) lithium (*R*)-*N*-allyl-*N*- α -methylbenzylamide, THF, -78 °C; (ii) S₈, -78 °C; (iii) NaBH₄, S₈, EtOH, rt.



Scheme 39. Reagents and conditions: (i) LSA, THF, -78 °C; (ii) MeCHO, -78 °C to rt; (iii) LDA, -78 °C, then TMSCl.

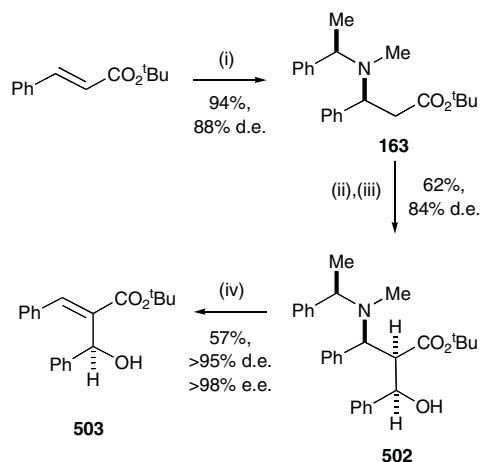
In the homochiral series, the effect of Lewis acid derivatives on the stereoselectivity of the aldol reaction has been investigated. Generation of the (*E*)-enolate of β -amino ester **152**, followed by transmetalation with trimethyl borate and addition of acetaldehyde, gave a 91:9 mixture of the major diastereoisomer **501** to other diastereoisomers (Scheme 40).¹⁸⁸



Scheme 40. Reagents and conditions: (i) LDA, THF, -78 °C; (ii) B(OMe)₃, -78 °C; (iii) MeCHO.

This methodology has been used as the basis for the development of the asymmetric synthesis of β -substituted Baylis–Hillman products. Diastereoselective conjugate addition of lithium (*R*)-*N*-methyl-*N*- α -methylbenzylamide **38** to *tert*-butyl cinnamate gave

163, with subsequent generation of the (*E*)-enolate and boron mediated aldol reaction giving **502** in high de. Purification of the major aldol diastereoisomer **502** to homogeneity, and subsequent *N*-oxidation and Cope elimination gives the β -substituted Baylis–Hillman product **503** in >95% de and >98% ee (Scheme 41).¹⁰⁸



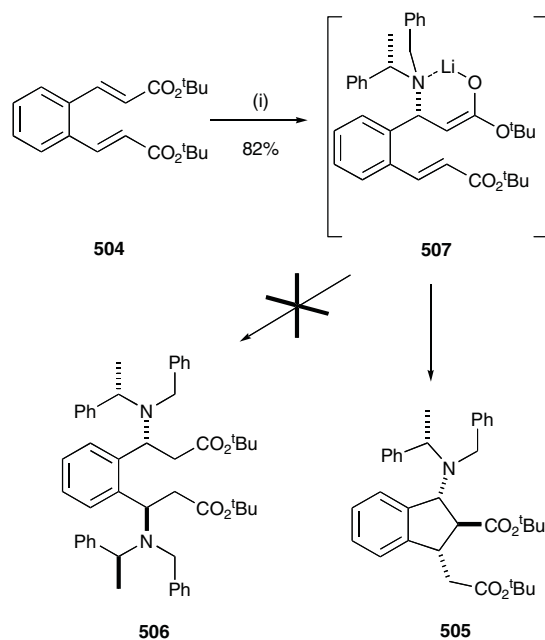
Scheme 41. Reagents and conditions: (i) lithium (*R*)-*N*-methyl-*N*- α -methylbenzylamide **38**, -78°C , THF, then $\text{NH}_4\text{Cl}(\text{aq})$; (ii) LDA, -78°C to 0°C ; (iii) $\text{B}(\text{OMe})_3$, -78°C , then PhCHO; (iv) mCPBA, CHCl_3 .

7. Cascade reactions for the preparation of multiple stereogenic centres: double conjugate addition and addition–cyclisation reactions

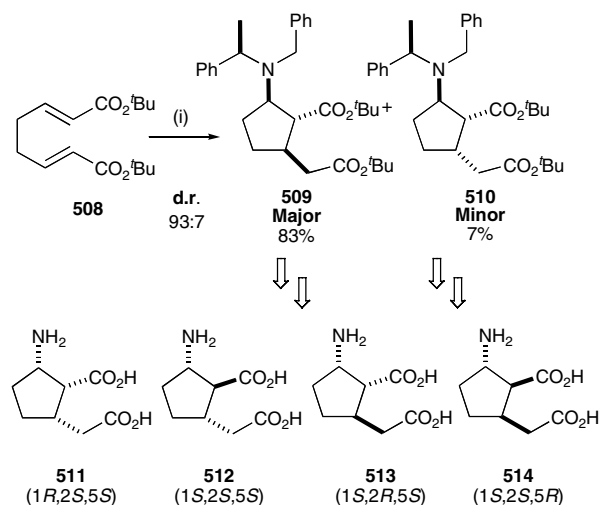
While a range of functionalities can be incorporated into the β -amino ester structure by enolate elaboration, the one-pot generation of multiple stereocentres via conjugate addition–cyclisation reactions and multiple conjugate addition reactions has also been investigated. For example, conjugate addition of lithium amide (*S*)-**31** to *o*-substituted bis- α,β -unsaturated acceptor **504** gave exclusively benzo transpentacin analogue **505** rather than the bis- β -amino ester **506**. This observation is consistent with the intermediate enolate **507** generated by addition of 1 equiv of lithium amide (*S*)-**31** to acceptor **504** undergoing intramolecular conjugate addition to the tethered α,β -unsaturated ester fragment to afford **505** at a much greater rate than addition of a second equivalent of lithium amide (*S*)-**31** to afford **506** (Scheme 42).^{174,189}

Similarly, conjugate addition of lithium amide (*R*)-**31** to di-*tert*-butyl (*E,E*)-octa-2,6-dienoate **508** generated a mixture of two diastereoisomers **509:510** in good yield and with reasonable selectivity. This protocol was subsequently utilised for the selective generation of all stereoisomers of 2-amino-5-carboxymethyl-cyclopentane-1-carboxylate **511–514** (Scheme 43).¹⁴⁴

Conjugate addition of lithium amide (*R*)-**31** to homologous di-methyl (*E,E*)-nona-2,7-diendioate **515** allows the reaction manifold to be diverted to two distinct pathways, allowing competition between intramolecular cyc-



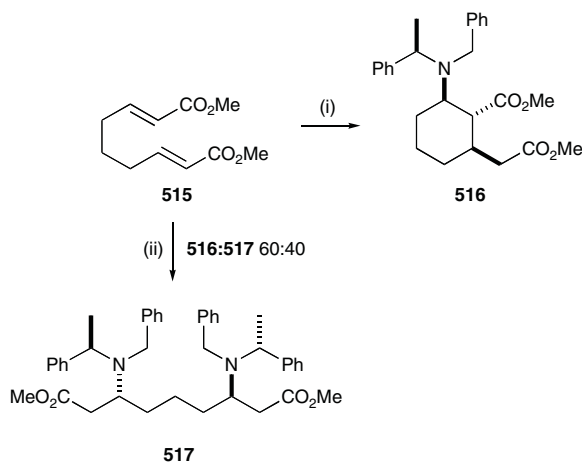
Scheme 42. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide (3.0 equiv), THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$.



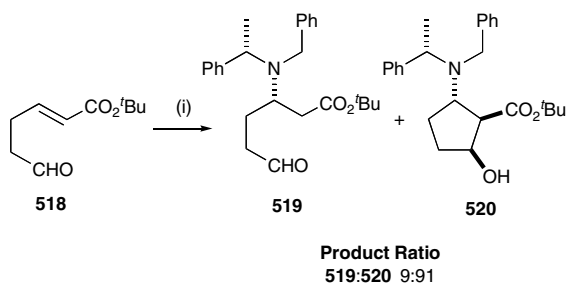
Scheme 43. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$.

lisation and double conjugate addition. While conjugate addition of 1.1 equiv of lithium amide (*R*)-**31** promoted selectively the addition–cyclisation reaction giving **516** as a single diastereoisomer, addition of excess lithium amide (12 equiv) gave a 60:40 mixture of **516** and the diaddition product **517** as a single diastereoisomer (Scheme 44).¹⁹⁰

To extend this methodology, lithium amide addition and cyclisation of ϵ -oxo- α,β -unsaturated esters have been investigated. Addition of ϵ -oxo- α,β -unsaturated ester **518** to a solution of lithium amide (*S*)-**31** (2.4 equiv) at -78°C followed by warming to -20°C gave a 9:91 mixture of **519:520**, giving **519** in 7% yield (>98% de) and cyclic β -amino ester **520** in 66% yield (>98% de) (Scheme 45).¹⁹⁰



Scheme 44. Reagents and conditions: (i) lithium *(R)*-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$.



Scheme 45. Reagents and conditions: (i) lithium *(S)*-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78 to -20°C , then $\text{NH}_4\text{Cl}(\text{aq})$.

8. Conjugate addition to chiral α,β -unsaturated acceptors

The high levels of diastereoselectivity offered by chiral lithium amides upon conjugate addition to α,β -unsaturated acceptors offer numerous opportunities for investigating chiral recognition phenomena via kinetic resolution and double diastereoselective synthesis through addition to chiral α,β -unsaturated acceptors.

8.1. Addition to chiral acyclic α,β -unsaturated acceptors: double diastereoselective reactions

The addition of achiral lithium amides to chiral acyclic α,β -unsaturated acceptors containing a γ -alkoxy bearing stereogenic centre has been reported by a number of groups. Reasonable levels of stereocontrol are observed in these reactions that proceed under substrate control. For example, Yamamoto et al. have demonstrated that lithium *N*-benzyl-*N*-trimethylsilylamide **25** undergoes preferential *syn*-addition to the lactate-derived ester **521**, while exclusive *anti*-addition to the mandelate-derived ester **523** was observed.¹⁹¹ Reasonable levels of stereocontrol have also been observed in the conjugate addition of lithium dibenzylamide to *(RS)*-**525**, giving preferentially the *anti*-diastereoisomer **526** (Fig. 4).¹⁹²

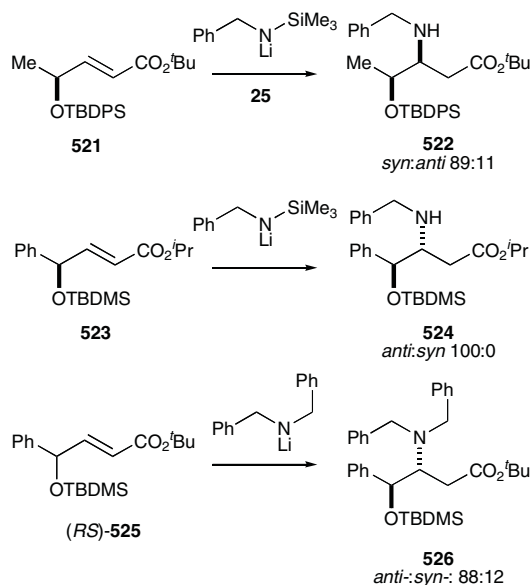
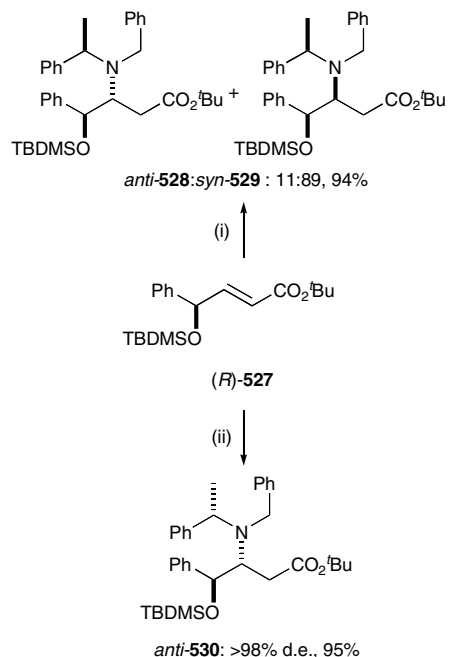


Figure 4. Conjugate addition of lithium *N*-benzyl-*N*-trimethylsilylamide and lithium dibenzylamide to γ -silyloxy- α,β -unsaturated esters.

As chiral acceptors such as **521** and **523** generally show reasonable levels of stereocontrol upon conjugate addition of an achiral lithium amide, double diastereoselectivity upon conjugate addition of the lithium amides (*S*)-**31** and (*R*)-**31** to similar chiral acceptors may be expected. Indeed, conjugate addition of lithium amide (*R*)-**31** to the acceptor **527** gives an 11:89 mixture of the inseparable *anti*-:*syn*-diastereoisomers **528**:**529** in 94% isolated yield, corresponding to the mismatched reaction pair. In the matched series, conjugate addition of lithium amide (*S*)-**31** gave *anti*-**530** as a single diastereoisomer in 95% yield (Scheme 46). These product



Scheme 46. Reagents and conditions: (i) lithium *(R)*-*N*-benzyl-*N*-trimethylsilylamide, THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$; (ii) lithium *(S)*-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$.

distributions indicate that the asymmetric induction from the enantiomerically pure lithium amide dominates in these reactions, even in the mismatched reaction case.¹⁹²

Within this area, Sewald et al. have shown that conjugate addition of homochiral lithium *N*- α -methylbenzyl-*N*-trimethylsilylamide **352** to the glyceraldehyde derived homochiral ester (*S*)-**531** proceeds under the stereocontrol of the chiral acceptor, with high *syn*-selectivity noted independent of the absolute configuration of the nucleophile in Et₂O, although no stereocontrol was observed in THF (Fig. 5).¹⁶⁴

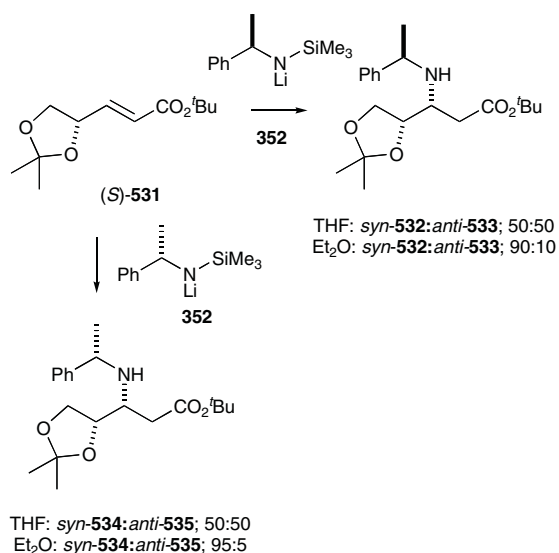
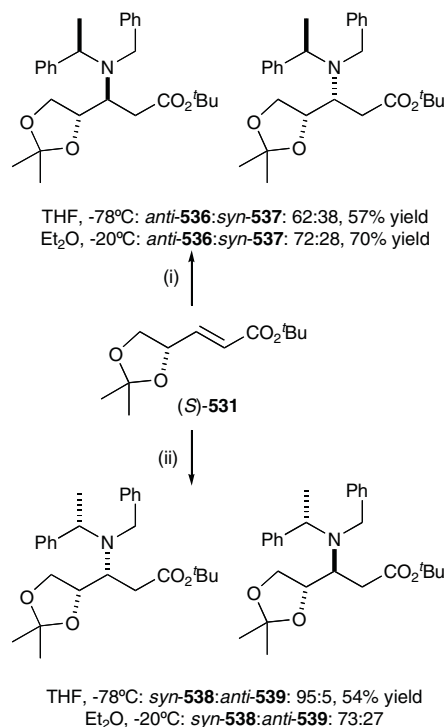


Figure 5. Conjugate addition of lithium *N*- α -methylbenzyl-*N*-trimethylsilylamide **352** to (*S*)-**531**.

In the same series, conjugate addition of lithium amide (*R*)-**31** to **531** in Et₂O at -20°C gave a 72:28 mixture of *anti*- and *syn*-diastereoisomers **536**:**537**, while in THF at -78°C a 62:38 *anti*:*syn* mixture of diastereoisomers was observed. Furthermore, conjugate addition of lithium amide (*S*)-**31** to **531** in Et₂O at -20°C gave a 73:27 mixture of *syn*:*anti* diastereoisomers **538**:**539**, while high *syn*-selectivity is seen in THF at -78°C (95:5 *syn*:*anti*) (Scheme 47). These results indicate that these conjugate addition reactions proceed predominantly under the stereocontrol of the chiral lithium amide, consistent with the stereodirecting effect of lithium *N*-benzyl-*N*- α -methylbenzylamide > lithium *N*-trimethylsilyl-*N*- α -methylbenzylamide (Scheme 47, Table 12).

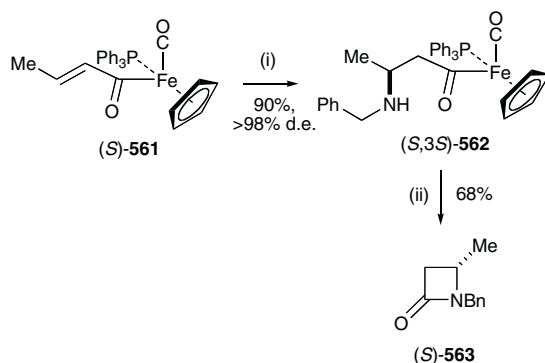
8.2. Conjugate addition to chiral iron acceptors

The iron chiral auxiliary $[(\eta^5\text{-C}_5\text{H}_5)\text{Fe}(\text{CO})(\text{PPh}_3)]$ shows remarkable levels of stereocontrol upon reaction of its attached alkyl and acyl ligands for a range of transformations, including alkylations, aldol reactions, conjugate addition reactions and Diels Alder reactions.¹⁹⁷ For example, conjugate addition of lithium



Scheme 47. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide, solvent, temp; (ii) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide, solvent, temp.

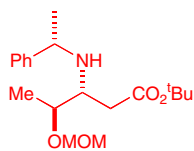
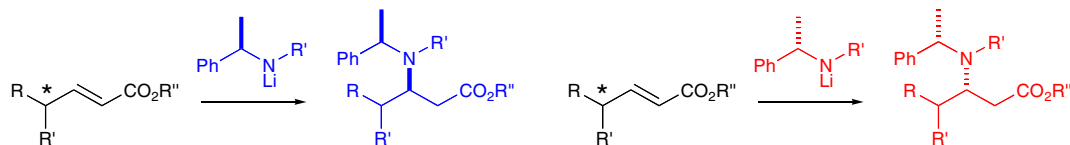
benzylamide to the (*S*)-iron crotonyl complex **561** affords the (*S*,*S*)- β -amino complex-**562** in 90% yield as a single diastereoisomer ($>98\%$ de), which upon oxidative decomplexation with bromine affords homochiral (*S*)-4-methyl-*N*-benzylazetidin-2-one **563** (Scheme 48).¹⁹⁸



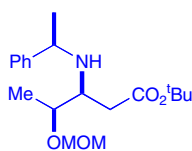
Scheme 48. Reagents and conditions: (i) BnNHLi (1.2 equiv), THF, -78°C ; (ii) Br₂ (2 equiv), DCM, -78°C , then NEt₃, -78°C to rt.

As both the chiral iron auxiliary and homochiral lithium amides show high levels of control in conjugate addition reactions, high levels of chiral recognition may be expected between the racemic iron crotonyl complex (*RS*)- $[(\eta^5\text{-C}_5\text{H}_5)\text{Fe}(\text{CO})(\text{PPh}_3)(\text{COCH}=\text{CHMe})]$ **561**

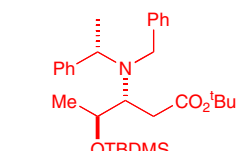
Table 12.



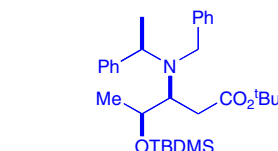
540
Ref 194: 95%, 92% d.e.
 $[\alpha]_D^{20} -36$ (c = 1, CHCl₃)



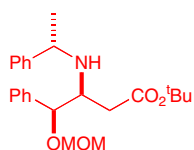
541
Ref 194: 74%, 72% d.e.
 $[\alpha]_D^{20} +47$ (c = 1, CHCl₃)



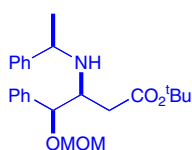
542
Ref 192: 96%, >98% d.e.
 $[\alpha]_D^{22} +14.2$ (c = 1.22, CHCl₃)



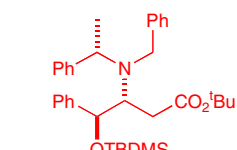
543
Ref 192: 95%, 90% d.e.
 $[\alpha]_D^{21} +39.1$ (c = 1.34, CHCl₃)



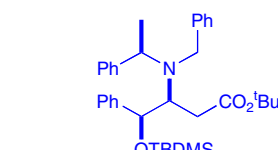
544
Ref 194: 27%, 98% d.e.
 $[\alpha]_D^{20} +46$ (c = 1, CHCl₃)



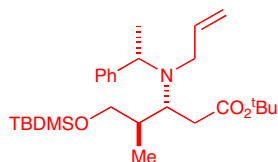
545
Ref 194: 39%, 76% d.e.
 $[\alpha]_D^{20} +36$ (c = 1, CHCl₃)



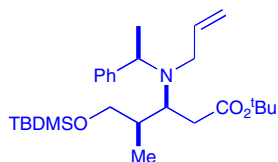
530
Ref 192: 95%, >98% d.e.
 $[\alpha]_D^{20} +50.3$ (c = 1.13, CHCl₃)



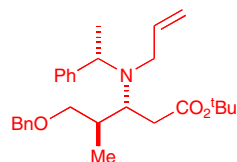
529
Ref 192: 94%, 78% d.e.
 $[\alpha]_D^{20} +22.6$ (c = 0.76, CHCl₃)



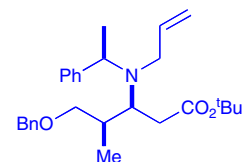
546
Ref 195: 84%, 97% d.e.
 $[\alpha]_D^{23} +35.1$ (c = 1.22, CHCl₃)



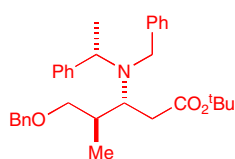
547
Ref 195: 84%, 88% d.e.
 $[\alpha]_D^{23} -46.6$ (c = 1.55, CHCl₃)



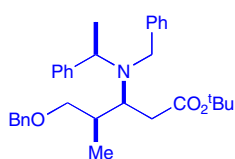
548
Ref 195: 77%, 91% d.e.
 $[\alpha]_D^{23} +38.1$ (c = 1.25, CHCl₃)



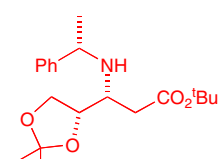
549
Ref 195: 80%, 73% d.e.
 $[\alpha]_D^{23} -53.8$ (c = 2.00, CHCl₃)



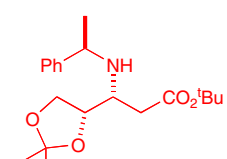
550
Ref 98: 95%, ~100% d.e.
 $[\alpha]_D^{27} +3.8$ (c = 1.05, CHCl₃)



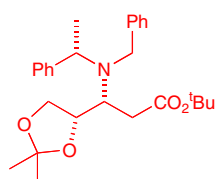
551
Ref 98: 80%, 73% d.e.
 $[\alpha]_D^{27} -11.1$ (c = 0.96, CHCl₃)



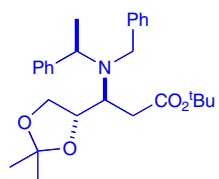
534
Ref 194, Ref 129: 75%, 90% d.e.
 $[\alpha]_D^{20} -32$ (c = 1, CHCl₃)
Ref 195: 92%, 66% d.e.



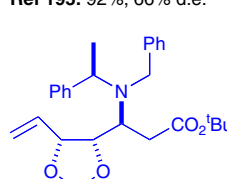
532
Ref 194, Ref 129: 75%, 90% d.e.
 $[\alpha]_D^{20} +24$ (c = 1, CHCl₃)
Ref 192: 83%, 76% d.e.
 $[\alpha]_D^{20} +22.7$ (c = 1.04, CHCl₃)



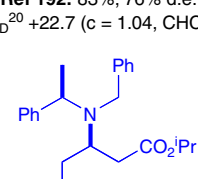
538
Ref 193: 54%, 90% d.e.
 $[\alpha]_D^{20} -0.7$ (c = 1.18, CHCl₃)



536
Ref 193: 52%, 24% d.e.



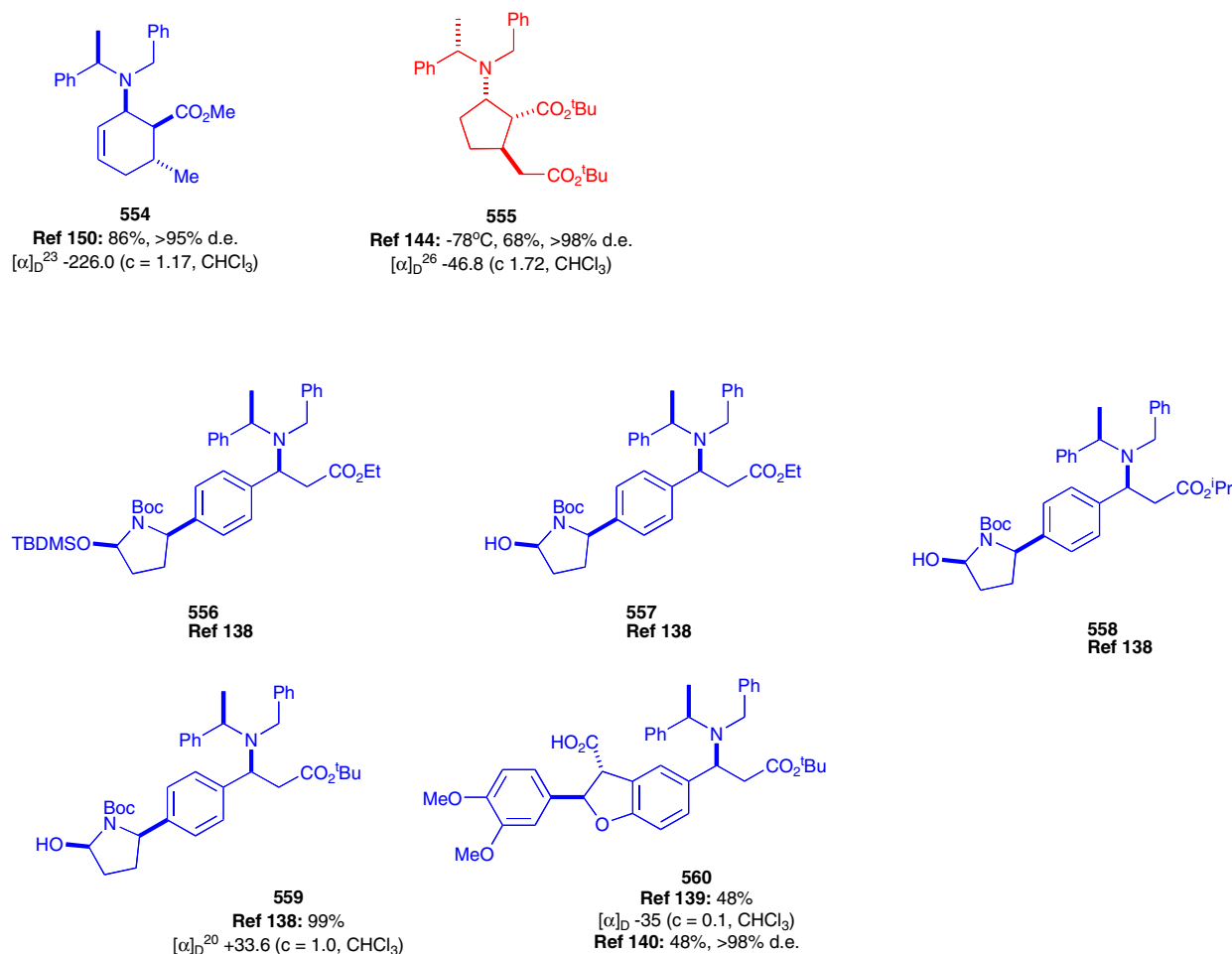
552
Ref 163: 70%, >98% d.e.
 $[\alpha]_D^{22} +1.7$ (c = 0.30, CHCl₃)



553
Ref 196: 85%, 95% d.e.
 $[\alpha]_D^{21} -23.9$ (c = 2.0, CHCl₃)

(continued on next page)

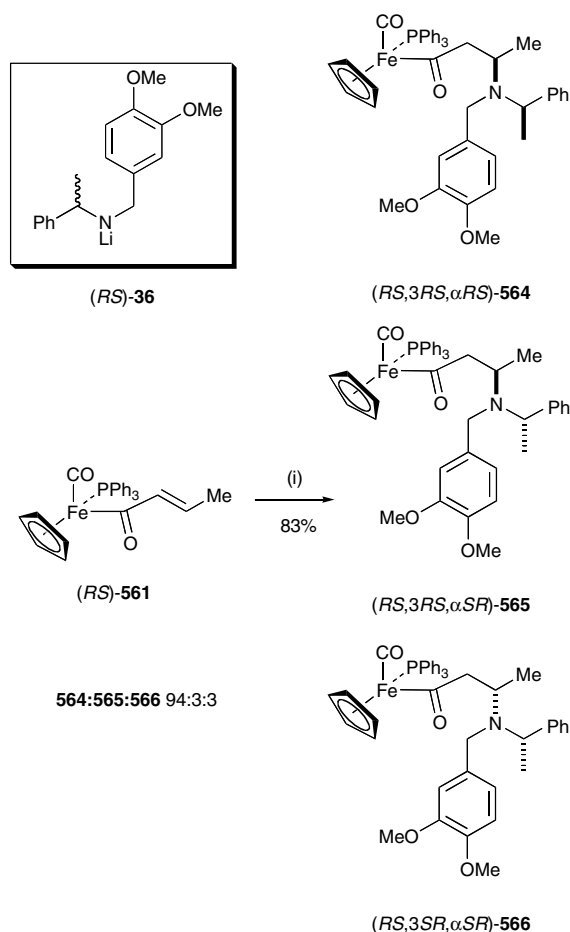
Table 12 (continued)



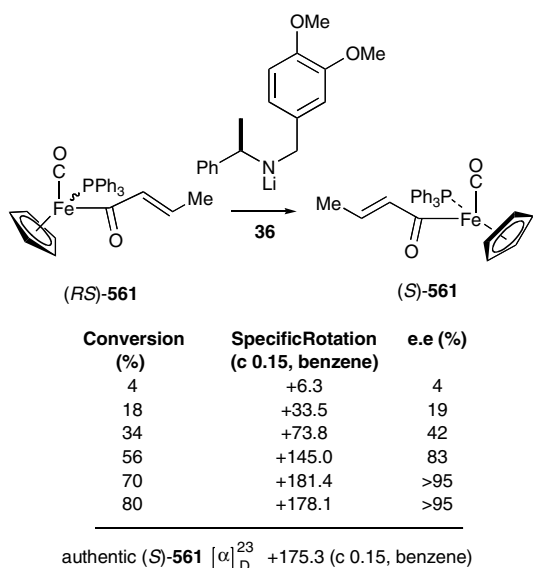
and racemic (*RS*)-lithium *N*-3,4-dimethoxybenzyl-*N*- α -methylbenzylamide **36**. As first demonstrated by Horeau,¹⁹⁹ this mutual kinetic resolution approach allows the maximum stereoselectivity factor (*E*) for the reactants to be evaluated independent of the reaction conversion, assuming that non-linear effects do not operate. Conjugate addition of lithium amide (*RS*)-**36** to iron complex (*RS*)-**561** gave a crude product mixture containing three diastereoisomers **564:565:566** in a 94:3:3 ratio (*E* = 15) (Scheme 49). This product distribution indicates that the stereodirecting capability of the chiral iron auxiliary is effectively counteracted by the stereocontrol imposed by the chiral lithium amide in these reactions.

This 94:3:3 ratio of diastereoisomers suggests a >15:1 rate difference between the addition of the matched pair {lithium amide (*R*)-**36** and (*R*)-[(η^5 -C₅H₅)Fe(CO)(PPh₃)(COCH=CHMe)] **561**} and the mismatched pair {lithium amide (*R*)-**36** and (*S*)-[(η^5 -C₅H₅)Fe(CO)(PPh₃)(COCH=CHMe)] **561**}. This rate difference was used as the basis for a kinetic resolution of (*RS*)-**561** by homochiral lithium amide (*R*)-**36** (Scheme 50).²⁰⁰

Further reactions in this series indicated that the reaction of (*RS*)-lithium amide **31** with either (*RS*)- or homochiral iron acyl complex **561** shows 2:1 stoichiometry (2 equiv of amide needed for the reaction to go to completion), while the homochiral lithium amide **31** showed 1:1 stoichiometry with either (*RS*)- or homochiral iron acyl complex **561**. While Seebach et al. have commented that addition of lithium amide (*R*)-**31** to methyl crotonate requires 2 equiv of amide to proceed to completion (~40% conversion with 1 eq amide),³⁵ in our hands the addition of lithium amide **31** to achiral acceptors requires only 1 equiv of lithium amide to proceed to completion; only with the iron complex **561** and (*RS*)-lithium amide **31** is this 2:1 stoichiometry observed. Upon the assumption that chiral lithium amide **31** reacts predominantly as a dimeric complex, conjugate addition reactions involving a single enantiomer of lithium amide can involve only homochiral [(*R,R*) or (*S,S*)] dimers, while in the racemic series both homochiral [(*R,R*) and (*S,S*)] and heterochiral [(*R,S*)] dimers can be formed. The differences in the reaction stoichiometry in these reactions imply that heterochiral [(*R,S*)] lithium amide dimers play an essential role in the conjugate addition reaction of the racemic amide.²⁰¹



Scheme 49. Reagents and conditions: (i) (*RS*)-*N*-3,4-dimethoxybenzyl-*N*- α -methylbenzylamide (2.0 equiv), THF, -78°C , then $\text{NH}_4\text{Cl}(\text{aq})$.



Scheme 50. Reagents and conditions: (i) lithium (*R*)-*N*-3,4-dimethoxybenzyl-*N*- α -methylbenzylamide (2.0 equiv), THF, -78°C .

8.3. Kinetic resolutions of cyclopentene-1-carboxylates

In order to enhance the structural diversity of monomeric cispentacin and transpentacin derivatives avail-

able for secondary structural and bioactivity studies, an approach to substituted analogues, which maintain the saturated five-membered ring backbone and (1*R*,2*S*)-absolute configuration essential for biological activity, is desired.²⁰² To solve this synthetic problem, the conjugate addition of homochiral lithium amide (*S*)-**31** to effect a kinetic resolution of *tert*-butyl (*RS*)-3-methylcyclopentene-1-carboxylate **567** has been demonstrated.^{145,203} As efficient kinetic resolution requires both reacting partners to show high levels of stereocontrol, the level of chiral recognition between acceptor **567** and lithium (*RS*)-amide **31** was evaluated through their mutual kinetic resolution [addition of (*RS*)-**567** to an excess of (*RS*)-lithium amide **31**]. The enantioselectivity between the two chiral but racemic components in this strategy is identical to the diastereoselectivity observed in the reaction (since the effects of mass action are eliminated), on the assumption that there are no non-linear effects operating.²⁰⁴ Four diastereoisomeric products **568–571** arising from this reaction are possible [ignoring C(1) protonation selectivity], although based upon the stereodirecting capabilities of the (*RS*)-lithium amide and the (*RS*)-acceptor, the major product was predicted to have the C(2)–C(3) *anti*-relative configuration corresponding to **568**, in which synergistic combination of both stereodirecting components of the amide and acceptor is favoured (Fig. 6).

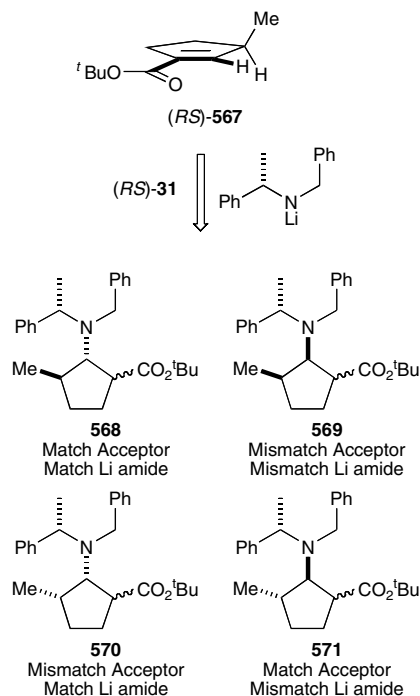
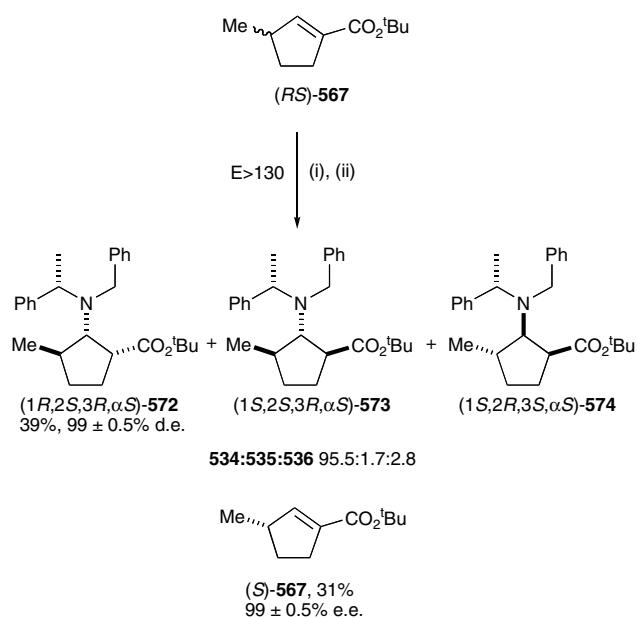


Figure 6. Possible diastereoisomeric β -amino ester products obtained upon addition of lithium (*RS*)-amide **31** to (*RS*)-**567**.

Addition of (*RS*)-**567** to an excess of lithium (*RS*)-amide **31** gave a mixture of three diastereoisomers (\pm)-**572**:(\pm)-**573**:(\pm)-**574** in a 90.2:9.1:0.7 ratio, consistent with *E*

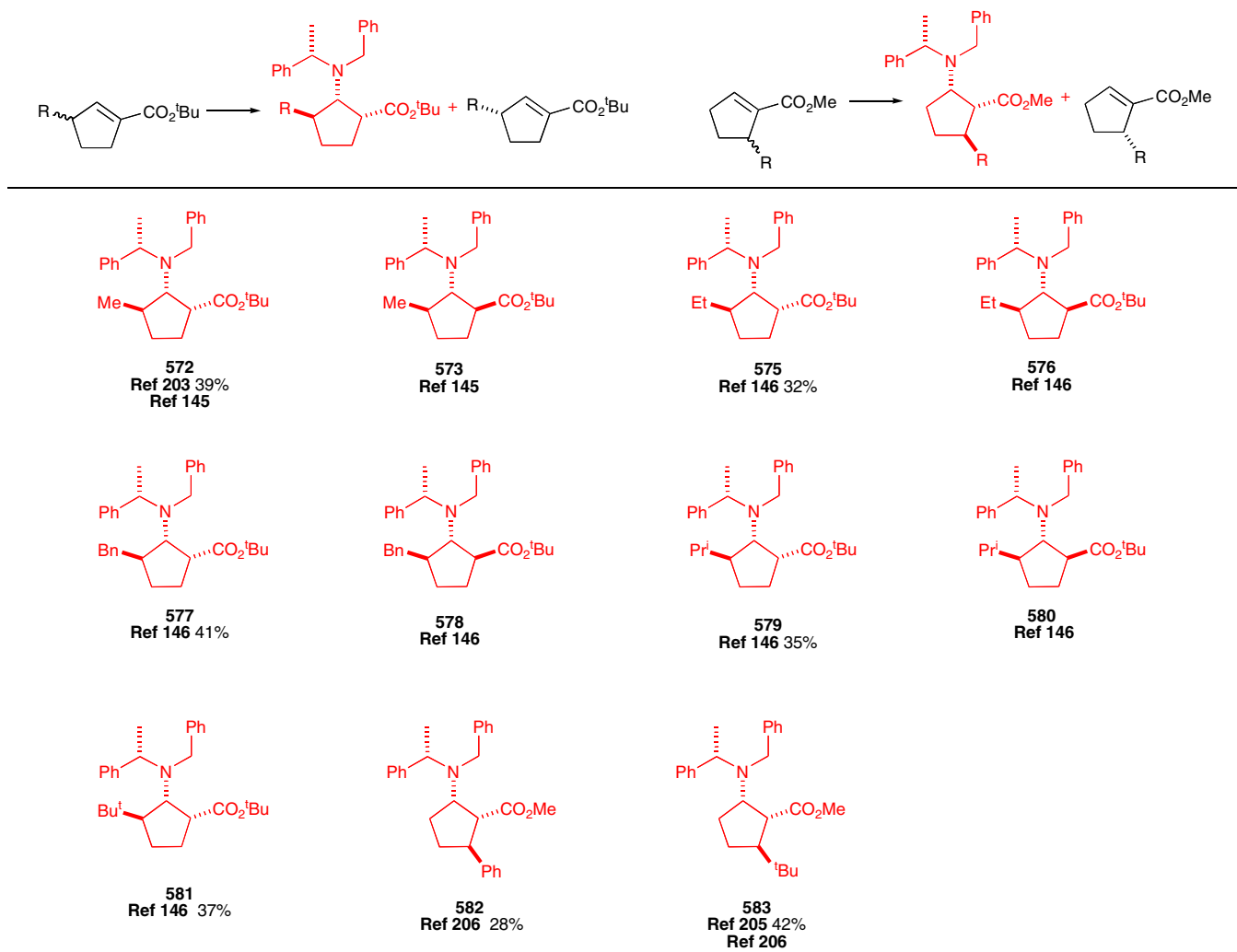
>140 in this enantioselective protocol. With high levels of enantioselectivity observed between (*RS*)-**567** and (*RS*)-lithium amide **31**, the kinetic resolution of (*RS*)-**567** was achieved by treatment of (*RS*)-**567** with 0.7 equiv of lithium amide (*S*)-**31** to give, at 51% conversion, a mixture of three β -amino ester diastereoisomers **572**:**573**:**574** in a 95.5:1.7:2.8 ratio. Chromatographic purification and subsequent recrystallisation gave β -amino ester **572** in 39% yield and $99 \pm 0.5\%$ de and (*S*)-**567** in 31% yield and $99 \pm 0.5\%$ ee, consistent with $E > 130$ (Scheme 51, Table 13).

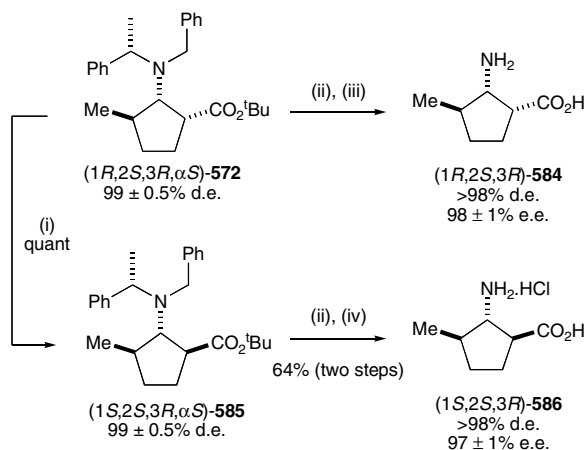
Deprotection to the desired β -amino acid was readily achieved, with Pd mediated *N*-debenzylation and treatment with TFA giving (1*R*,2*S*,3*R*)-3-methylcispentacin **584** in >98% de and $98 \pm 1\%$ ee after purification by ion exchange chromatography. The diastereoisomeric (1*S*,2*S*,3*R*)-3-methyltranspentacin was also prepared by epimerisation of (1*R*,2*S*,3*R*, α *S*)-**572** to the C(1) epimer (1*S*,2*S*,3*R*, α *S*)-**585**, with hydrogenolysis, ester hydrolysis and recrystallisation giving (1*S*,2*S*,3*R*)-3-methyltranspentacin hydrochloride **586** in >98% de and $97 \pm 1\%$ ee (Scheme 52). This methodology has been applied to the kinetic resolution of a number of



Scheme 51. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide **31** (0.7 equiv), THF, $-78\text{ }^\circ\text{C}$; (ii) 2,6-di-*tert*-butylphenol, THF, $-78\text{ }^\circ\text{C}$ to rt.

Table 13.





Scheme 52. Reagents and conditions: (i) KO^tBu, ^tBuOH, Δ , 3 h; (ii) Pd(OH)₂ on C, MeOH, H₂ (5 atm); (iii) TFA, then Dowex 50X8-200; (iv) TFA, then HCl(aq) and recrystallisation.

3-alkyl- and 5-alkyl-cis and transpentacin derivatives (Table 14).

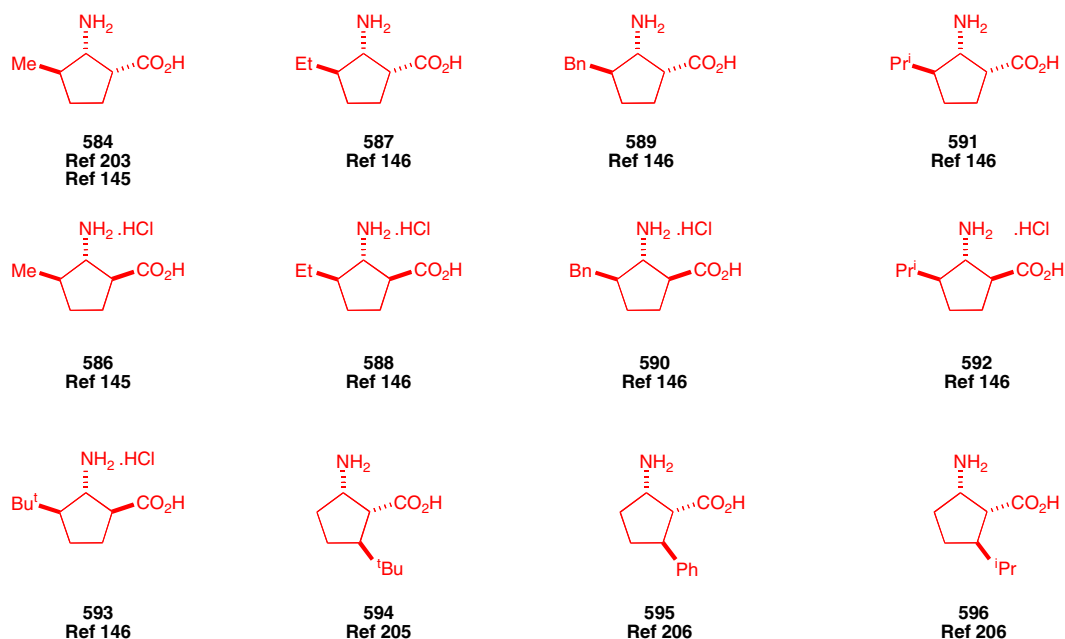
Although this kinetic resolution methodology leads to the generation of only one stereoisomeric reaction product, practically it is limited by the need to compromise either yield or selectivity in the reaction, due to the negative effects of mass action as the reaction progresses. The development of a parallel kinetic resolution protocol would maximise the ee of the product and facilitate the isolation of both product enantiomers from a single reaction.²⁰⁷ As an extension of this kinetic resolution methodology, the parallel kinetic resolution of methyl (*RS*)-5-*tert*-butyl-cyclopentene-1-carboxylate **597** with

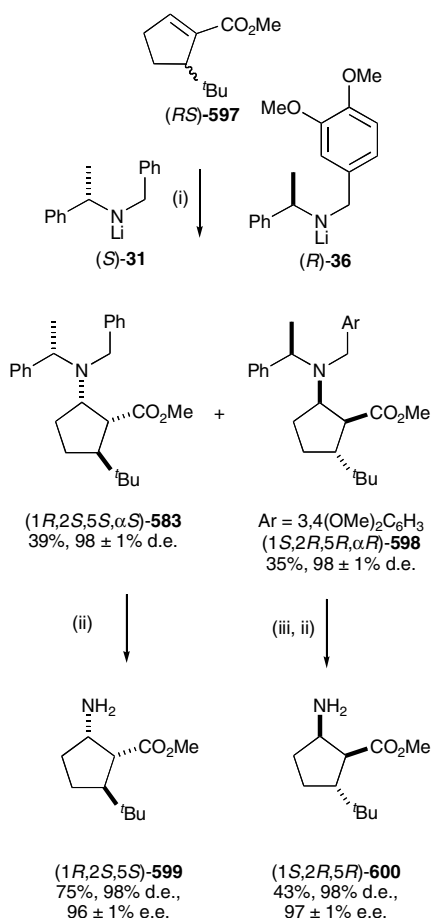
a pseudoracemic mixture of chiral lithium amides was investigated in order to eliminate the deleterious effect of mass action during kinetic resolution processes. Lithium amides (*S*)-**31** (98% ee) and (*R*)-**36** (98% ee) were chosen as the components of the pseudoracemic mixture required for this protocol, as they show complementary stereoselectivity upon addition to achiral α,β -unsaturated acceptors; furthermore, it was predicted that the polar nature of the *N*-3,4-dimethoxybenzyl protecting group would facilitate the separation of the β -amino ester products arising from conjugate addition. (*RS*)-**597** (1 equiv) in THF was added to a 50:50 mixture of amides (*S*)-**31** (1.5 equiv):(i>R)-**36** (1.5 equiv) in THF and stirred for 2 h prior to the addition of NH₄Cl(aq). Examination of the ¹H NMR spectra of the crude reaction mixture showed a 50:50 mixture of β -amino esters **583** and **598** in 98 \pm 1% de in each case, consistent with *E* >65 for each process. Chromatographic purification gave the two readily separable β -amino esters **583** and **598** in 39% and 35% yield, respectively, and in 98 \pm 1% de. Subsequent *N*-debenzylation of **583** by hydrogenolysis gave β -amino ester **599** in 75% yield, 98% de and 96 \pm 1% ee, while *N*-deprotection of **598** via oxidative deprotection with DDQ and subsequent hydrogenolysis gave β -amino ester **600** in 98% de and 97 \pm 1% ee (Scheme 53, Table 15).

8.4. Probing conjugate addition mechanisms by double asymmetric induction

N-Enoyl derivatives of oxazolidinones have been used extensively for the conjugate addition of organocuprates, Grignard reagents and radicals. In these reactions, it is possible for the α,β -unsaturated carbonyl component to undergo 1,4-addition via either of the

Table 14.





Scheme 53. Reagents and conditions: (i) (*S*)-**31** (1.5 equiv), (*R*)-**36** (1.5 equiv), THF, −78 °C, then NH₄Cl(aq); (ii) Pd(OH)₂ on C, MeOH, H₂ (5 atm), rt; (iii) DDQ (2.1 equiv), DCM–H₂O (3:1), rt.

syn- or *anti*-, and *s-cis* or the *s-trans* conformations (Fig. 7).²⁰⁹

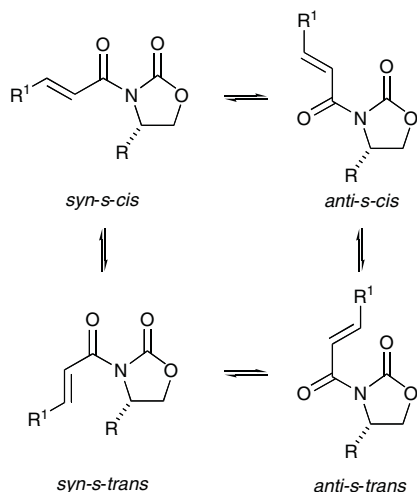
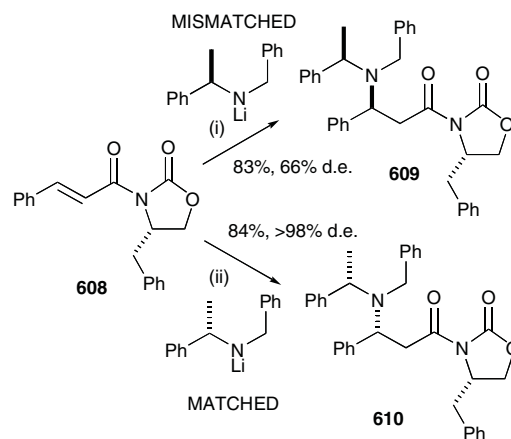


Figure 7. Possible conformations of *N*-acyl-oxazolidinones for conjugate addition.

The diastereoselective conjugate addition of organocuprates has been proposed to occur via the Lewis acid

chelated *syn-s-cis* conformation,²¹⁰ with the levels of diastereoselectivity postulated to reflect the populations of the reactive conformers of these substrates.²¹¹ As lithium *N*-benzyl-*N*- α -methylbenzylamide adds with high diastereoselectivity to α,β -unsaturated acceptors in the *s-cis* conformation,^{187b,152} double asymmetric induction in the reaction of lithium amides and *N*-enoyl oxazolidinones may be used as a mechanistic probe, with the sense of the matched and mismatched pairings used to determine the reactive conformation of the acceptor in this manifold.²¹² Conjugate addition of lithium amide (*R*)-**31** to acceptor (*S*)-**608** furnished an inseparable mixture of diastereoisomers **609** with low diastereoselectivity (66% de), and in 83% isolated yield after chromatographic purification. However, conjugate addition of lithium amide (*S*)-**31** to acceptor (*S*)-**608** gave (*5S,3'R,αS*)-**610** as a single diastereoisomer (>98% de) in 84% yield after crystallisation from the crude reaction mixture (Scheme 54).



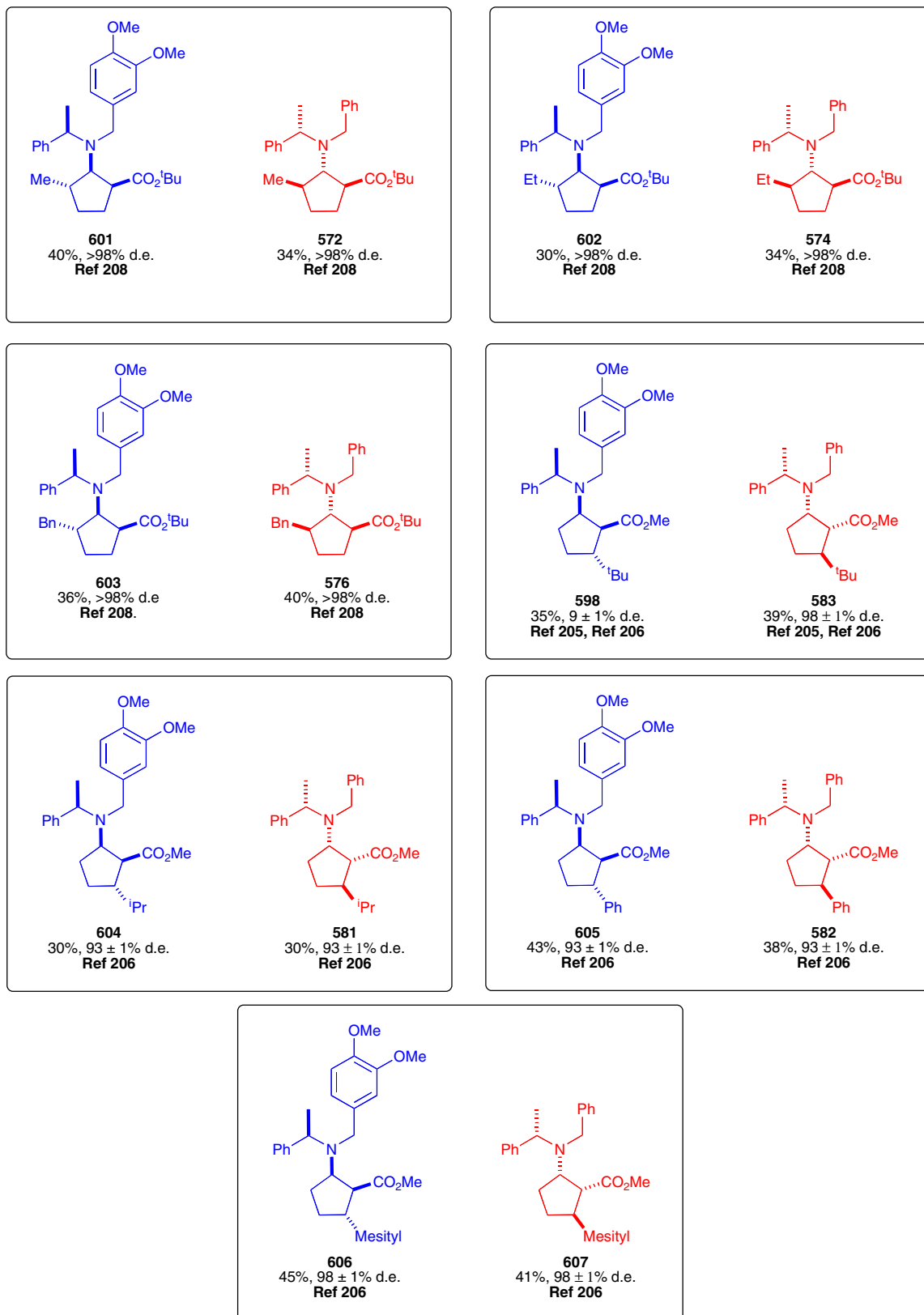
Scheme 54. Reagents and conditions: (i) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide **31** (1.6 equiv), THF, −78 °C, then NH₄Cl(aq); (ii) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide **31** (1.6 equiv), THF, −78 °C, then NH₄Cl(aq).

Given the known preference for lithium amides to react with α,β -unsaturated acceptors exclusively in the *s-cis* conformation, the observed sense of asymmetric induction upon addition of both (*S*)-**31** and (*R*)-**31** to **608** is consistent with the stereocontrol of the lithium amide, not the oxazolidinone, dominating the reaction selectivity. In the matched case, addition of lithium amide (*S*)-**31** to acceptor **608** in the *anti-s-cis* conformation results in the preferential formation of (*5S,3'R,αS*)-**610**. In the mismatched case, addition of lithium amide (*R*)-**31** to acceptor **608** in the *anti-s-cis* conformation results in the preferential formation of (*5S,3'S,αR*)-**609**, but with reduced levels of diastereoselectivity (Fig. 8).

8.5. Asymmetric synthesis of β^2 -amino acids

The concept of lithium amide conjugate addition has been extended to allow the asymmetric synthesis of α -substituted- β -amino acids (β^2 -amino acids) via lithium amide addition to *N*-acryloyl-oxazolidinones.

Table 15.



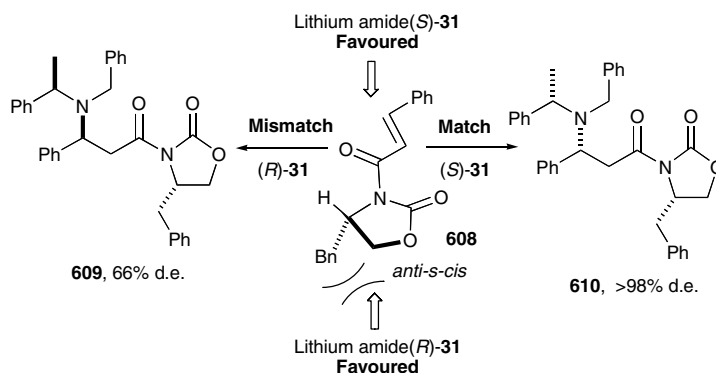
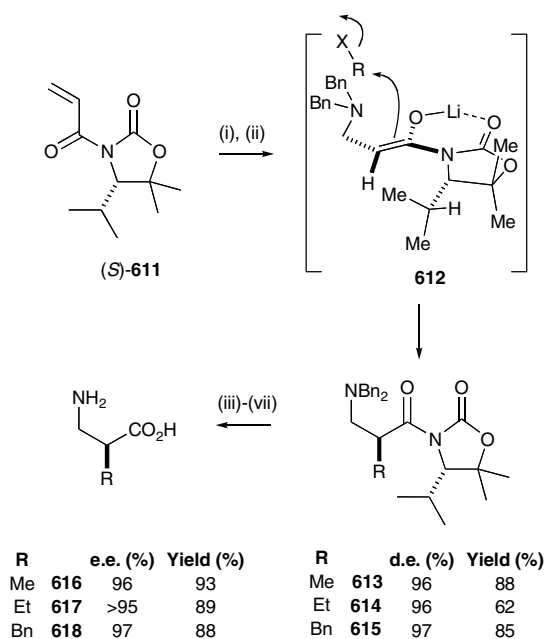


Figure 8. Model to explain double diastereoselectivity in the conjugate addition of lithium amides (*R*)- and (*S*)-31 to **609**.

Complementary diastereoselectivity can be achieved through two alternative approaches to these substrates, via either tandem conjugate addition to *N*-acryloyl-oxazolidinones and subsequent stereoselective enolate alkylation, or conjugate addition to *N*-2'-alkylacryloyl-oxazolidinones and stereoselective protonation. Conjugate addition of lithium dibenzylamide to *N*-acryloyl-oxazolidinone **611** and in situ elaboration of the enolate **612** arising from conjugate addition by alkylation with a range of alkyl halides gave the corresponding β -amino oxazolidinone derivatives **613–615** in good yield and stereoselectivity. Deprotection to the corresponding β^2 -amino acids **616–618** was readily achieved under standard conditions (Scheme 55).



Scheme 55. Reagents and conditions: (i) lithium dibenzylamide, THF, $-78\text{ }^{\circ}\text{C}$; (ii) RX, $-78\text{ }^{\circ}\text{C}$ to rt; (iii) LiOMe, $0\text{ }^{\circ}\text{C}$; (iv) Pd/C, H_2 (1 atm), MeOH, rt; (v) LiOH, THF, H_2O , Δ ; (vi) HCl(aq); (vii). Dowex 50W-X8.

Alternatively, conjugate addition of lithium dibenzylamide to 2'-isopropyl-**619** and addition of 2-pyridone to achieve stereoselective protonation gave an inseparable 95:5 mixture of diastereoisomers with (4*S*,2'*R*)-**620**

predominating (90% de), while the same procedure with 2'-phenyl-**621** gave an inseparable 88:12 mixture of diastereoisomers with (4*S*,2'*S*)-**622** predominating (76% de). The diastereoselectivity could be improved in these cases, through the conjugate addition of homochiral lithium amides to the oxazolidinones **619** and **621** and subsequent protonation. For example, conjugate addition of lithium amide (*S*)-**31** to 2'-isopropyl-**619** and addition of 2-pyridone as the proton source gave (4*S*,2'*R*)-**623** in 85% yield and 94% de, while conjugate addition of lithium amide (*R*)-**31** to 2'-phenyl-**621** and protonation with 2-pyridone gave, after purification, (5*S*,2'*S*)-**624** in 73% yield and 96% de (Scheme 56).²¹³

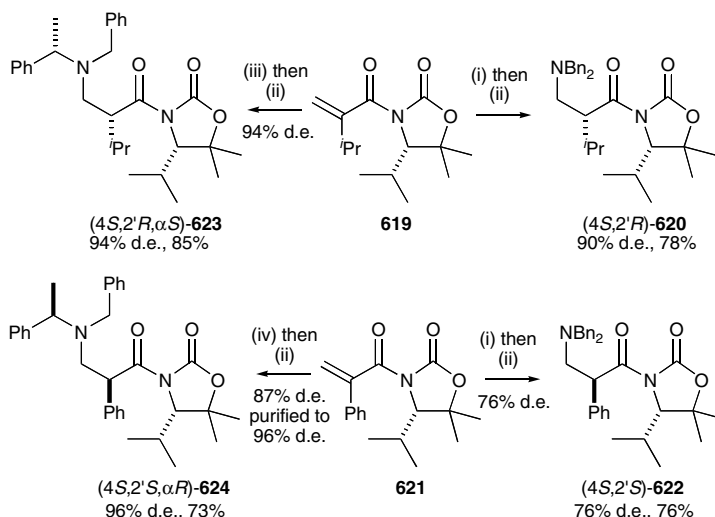
9. Heterocycle synthesis

This lithium amide conjugate addition methodology has been utilised as the cornerstone of numerous target directed syntheses of heterocyclic products and natural products of biological significance.

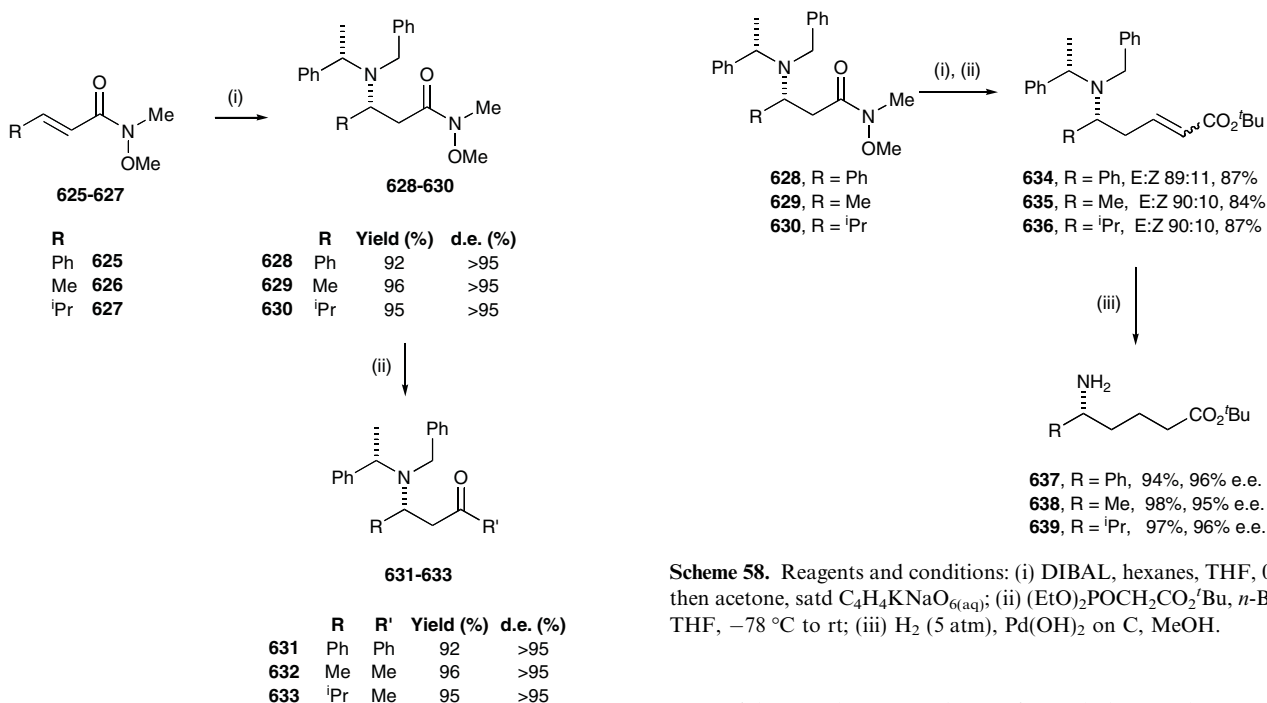
9.1. Asymmetric synthesis of piperidine and pyrrolidine skeletons

N-Protected α -amino aldehydes and ketones have been widely used as building blocks in natural product synthesis,²¹⁴ with notable targets employing this molecular class including amino sugars,²¹⁵ amino acids²¹⁶ and pyrrolidines.²¹⁷ In contrast, there is a lack of general methods for the asymmetric synthesis of homochiral β -amino aldehydes and ketones, partially due to their inherent instability.²¹⁸ However, conjugate addition of lithium amide (*S*)-**31** to α,β -unsaturated Weinreb amides **625–627** gave the corresponding β -amino Weinreb amides **628–630** in >95% de and in excellent (>90%) isolated yields, which upon treatment with Grignard reagents or alkyllithiums gave good conversion to the corresponding β -amino ketones **631–633** (Scheme 57).^{43,44}

Alternatively, treatment of β -amino Weinreb amides **628–630** with DIBAL in THF at $-78\text{ }^{\circ}\text{C}$ gave the corresponding aldehydes in quantitative yield, although these products proved unstable to chromatographic purification. However, trapping the aldehyde in situ through



Scheme 56. Reagents and conditions: (i) lithium dibenzylamide, THF, $-78\text{ }^{\circ}\text{C}$; (ii) 2-pyridone, THF, $-78\text{ }^{\circ}\text{C}$ to rt; (iii) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, $-78\text{ }^{\circ}\text{C}$; (iv) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, $-78\text{ }^{\circ}\text{C}$.



Scheme 57. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*- α -methylbenzylamide (1.6 equiv), THF, $-78\text{ }^{\circ}\text{C}$, then $\text{NH}_4\text{Cl}(\text{aq})$; (ii) $\text{R}'\text{MgBr}$ (3 equiv), THF, $0\text{ }^{\circ}\text{C}$ to rt.

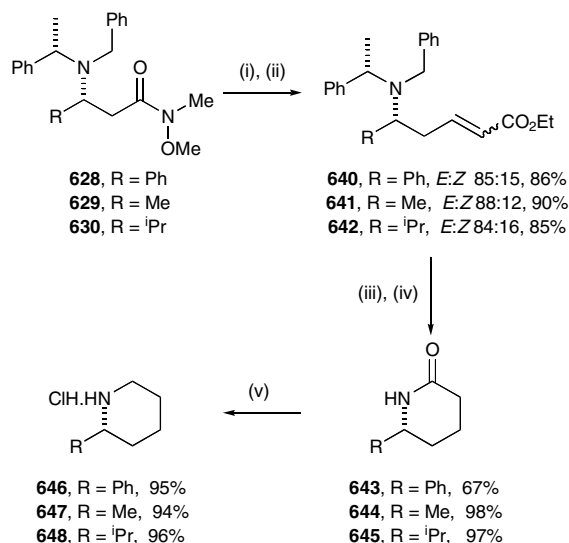
Wadsworth–Emmons reaction on the crude mixture with the lithium anion of *tert*-butyl diethylphosphonoacetate gave excellent conversion to δ -amino α,β -unsaturated acceptors **634–636**, which after hydrogenation gave the δ -amino acid *tert*-butyl esters **637–639** in 94–98% yield and >95% ee (Scheme 58).⁴⁴

The combination of this conjugate addition and DIBAL/olefination methodology has been applied to the asymmetric synthesis of homochiral δ -lactams and 2-alkylpiperidines. Treatment of β -amino amides **628–**

Scheme 58. Reagents and conditions: (i) DIBAL, hexanes, THF, $0\text{ }^{\circ}\text{C}$, then acetone, satd $\text{C}_4\text{H}_9\text{KNaO}_6(\text{aq})$; (ii) $(\text{EtO})_2\text{POCH}_2\text{CO}_2^t\text{Bu}$, *n*-BuLi, THF, $-78\text{ }^{\circ}\text{C}$ to rt; (iii) H_2 (5 atm), $\text{Pd}(\text{OH})_2$ on C, MeOH.

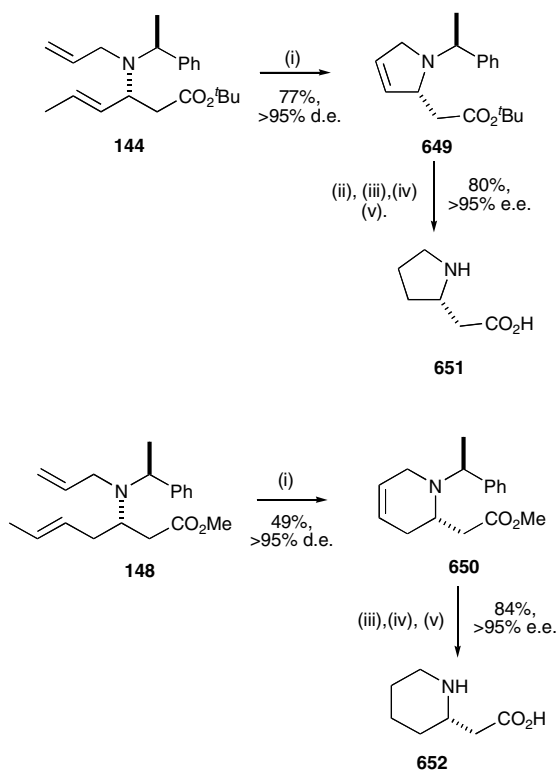
630 with DIBAL-H and reaction of the crude reaction mixture with the lithium anion of triethylphosphonoacetate gave the ethyl δ -amino α,β -unsaturated esters **640–642** in high yields and with high diastereoselectivity. Concurrent *N*-debenzylation and reduction of the $\text{C}=\text{C}$ upon hydrogenation, and treatment of the resulting mixture in toluene at reflux gave δ -lactams **643–645** in high yields. Reduction of δ -lactams **643–645** with LiAlH_4 gave, after treatment with HCl in Et_2O and purification by flash column chromatography on silica gel, 2-alkyl piperidines **646–648** as their hydrochloride salts (Scheme 59).⁴⁴

As an alternative route to heterocyclic compounds, the *N*-allyl functionality contained within β -amino esters arising from conjugate addition of the *N*-allyl lithium amide **39** can be manipulated in a protocol involving



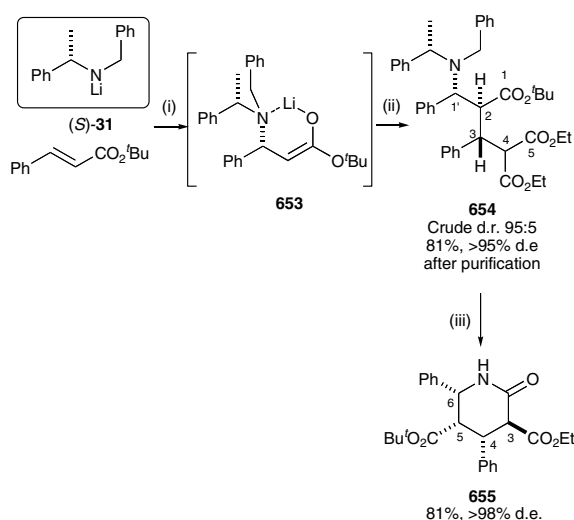
Scheme 59. Reagents and conditions: (i) DIBAL, hexanes, THF, 0 °C then acetone, satd C₄H₉KNaO_{6(aq)}; (ii) (EtO)₂POCH₂CO₂^tBu, *n*-BuLi, THF, –78 °C to rt; (iii) H₂ (5 atm), Pd(OH)₂ on C, MeOH; (iv) PhMe, Δ; (v) LiAlH₄, Et₂O, Δ then HCl.

functionalisation, rather than deprotection. For example, ring closing olefin metathesis of β-amino esters **144** and **148** gave the five- and six-membered cyclic β-amino esters **649** and **650**, respectively, with subsequent deprotection giving (*S*)-homoproline **651** and (*S*)-homopipercolic acid **652**, respectively, in high ee and in good overall yields (Scheme 60).^{61,62}



Scheme 60. Reagents and conditions: (i) (Cyc₃P)₂Cl₂Ru=CHPh, DCM; (ii) RhCl(PPh₃)₃, H₂; (iii) H₂, Pd(OH)₂; (iv) 6 M HCl; (v) Dowex ion exchange.

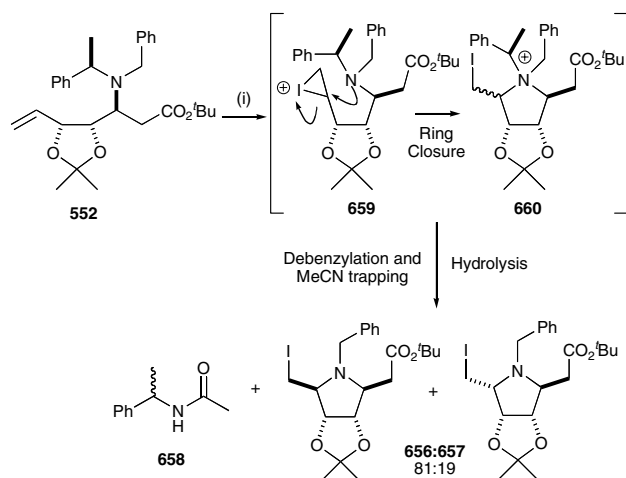
As an alternative strategy, the consecutive conjugate additions of a lithium amide to an α,β-unsaturated ester, followed by subsequent β-amino enolate conjugate addition, have been reported. For example, addition of lithium amide (*S*)-**31** (2 equiv) to *tert*-butyl cinnamate (1 equiv) gave the lithium (*Z*)-β-amino enolate **653** and subsequent addition of diethyl benzylidenemalonate (2 equiv) gave (2*S*,3*S*,1'*R*,α*S*)-**654** in 90% de (crude product ratio **654**:one minor diastereoisomer 95:5), with chromatographic purification giving **654** in 81% yield and in >95% de. Hydrogenolysis of β-amino ester **654** gave the tetra-substituted piperidinone (3*S*,4*R*,5*S*,6*R*)-**655** in 81% yield and as a single diastereoisomer (>98% de) after purification (Scheme 61).²¹⁹



Scheme 61. Reagents and conditions: (i) lithium (*S*)-*N*-benzyl-*N*-α-methylbenzylamide **31**, THF, –78 °C; (ii) diethyl benzylidenemalonate (1 equiv), THF, –78 to 0 °C; (iii) Pd(OH)₂ on C, MeOH, H₂.

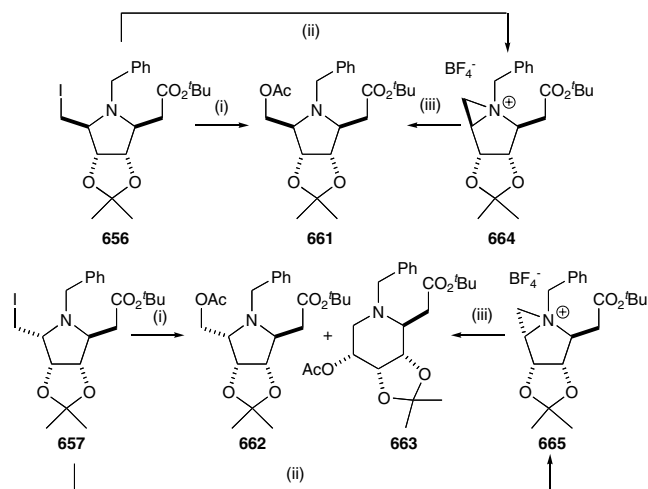
There has been much recent interest in the stereocontrolled synthesis of polyhydroxylated pyrrolidine derivatives, as these sugar mimics exhibit a diverse range of biological activities, including potential as anti-HIV candidates²²⁰ and as glycosidase inhibitors.²²¹ A novel iodine mediated ring closing-debenzylation protocol provides directly the polyhydroxylated pyrrolidine skeleton from homochiral β-amino acid derivatives. Treatment of β-amino ester **552** with iodine in MeCN in the presence of NaHCO₃ gave a separable 81:19 mixture of *N*-benzyl pyrrolidines **656**:**657** in 63% and 17% yield, respectively, and in >95% de in each case, in which ring closure to the pyrrolidine and chemoselective *N*-deprotection had been effected in a single step. Further purification by chromatography furnished *N*-α-methylbenzylacetamide **658**, whose specific rotation {[α]_D²⁵ = –3.8 (*c* 0.7, CHCl₃); lit.,²²² [α]_D²⁵ = +129.5 (*c* 1.0, CHCl₃)} indicated that essentially complete racemisation of the *N*-α-methylbenzyl stereocentre had occurred during the reaction. These observations are consistent with a mechanism involving formation of iodonium ion **659** and intramolecular trapping by the tethered tertiary amine to give quaternary ammonium species

660. Preferential S_N1 loss of the *N*- α -methylbenzyl protecting group accounts for the remarkable chemoselectivity observed in this reaction, with subsequent trapping with MeCN and hydrolysis giving (*RS*)-*N*- α -methylbenzylacetamide **658** (Scheme 62).¹⁶³



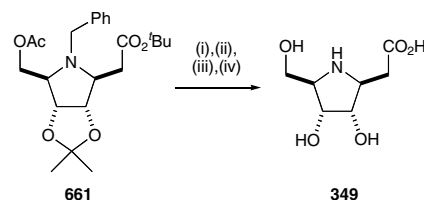
Scheme 62. Reagents: (i) I₂, NaHCO₃, MeCN.

Subsequent functionalisation of the primary iodide within the major diastereoisomer **656** with AgOAc in toluene gave the acetate **661** as a single diastereoisomer in 77% yield, although similar exposure of the diastereoisomeric iodide **657** gave an inseparable 45:55 mixture of the pyrrolidine and piperidine acetates **662:663** in 82% overall yield. The intermediacy of a bicyclic aziridinium ion in these transformations was proven by treatment of iodides **656** and **657** with AgBF₄, giving the corresponding isolable bicyclic aziridinium species **664** and **665**, which upon treatment with NaOAc in toluene gave identical product distributions to that observed in the direct transformation of iodides **656** and **657** to the corresponding acetates (Scheme 63).¹⁶³



Scheme 63. Reagents and conditions: (i) AgOAc, toluene, rt; (ii) AgBF₄, DCM, rt; (iii) NaOAc, toluene, rt.

Further synthetic manipulation of acetate **661** by *N*-debenzylolation, basic hydrolysis of the acetate, acidic hydrolysis and ion exchange gave the polyhydroxylated pyrrolidine β -amino acid **349** (Scheme 64).¹⁶³



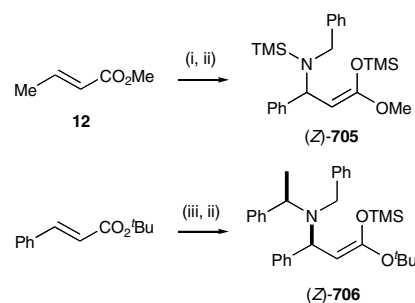
Scheme 64. Reagents and conditions: (i) Pd(OH)₂ on C, MeOH, H₂ (1 atm); (ii) K₂CO₃, MeOH; (iii) TFA, then H₂O; (iv) Dowex 50W-X8.

10. Synthetic applications: natural product synthesis

The conjugate addition of chiral lithium amides to α,β -unsaturated acceptors has been applied as the key step for numerous natural product syntheses (Table 16). The stereocentre formed in this conjugate addition reaction is highlighted in red in each of these natural products.

11. Mechanism of lithium amide conjugate addition

This review has demonstrated that the conjugate addition of lithium amides is widely applicable in synthesis. Despite its widespread utility, a full mechanistic picture of this reaction has yet to be delineated. However, Yamamoto et al. have demonstrated that conjugate addition of LSA **25** to methyl crotonate **12** and subsequent addition of TMSCl gives the (*Z*)-silylketene acetal **705** as a single diastereoisomer, while Davies et al. have similarly shown that conjugate addition of lithium amide (*R*)-**31** to *tert*-butyl cinnamate and addition of TMSCl generate the (*Z*)-silylketene acetal **706**.¹⁵² Both of these selectivities are consistent with addition of the lithium amide to the corresponding α,β -unsaturated acceptor in the *s-cis* conformation (Scheme 65).



Scheme 65. Reagents and conditions: (i) LSA, THF, -78 °C; (ii) TMSCl, -78 °C to rt; (iii) lithium (*R*)-*N*-benzyl-*N*- α -methylbenzylamide, THF, -78 °C.

Using this information, the high diastereoselectivity observed upon addition of homochiral lithium amide (*R*)-**31** to α,β -unsaturated esters has been rationalised

Table 16.

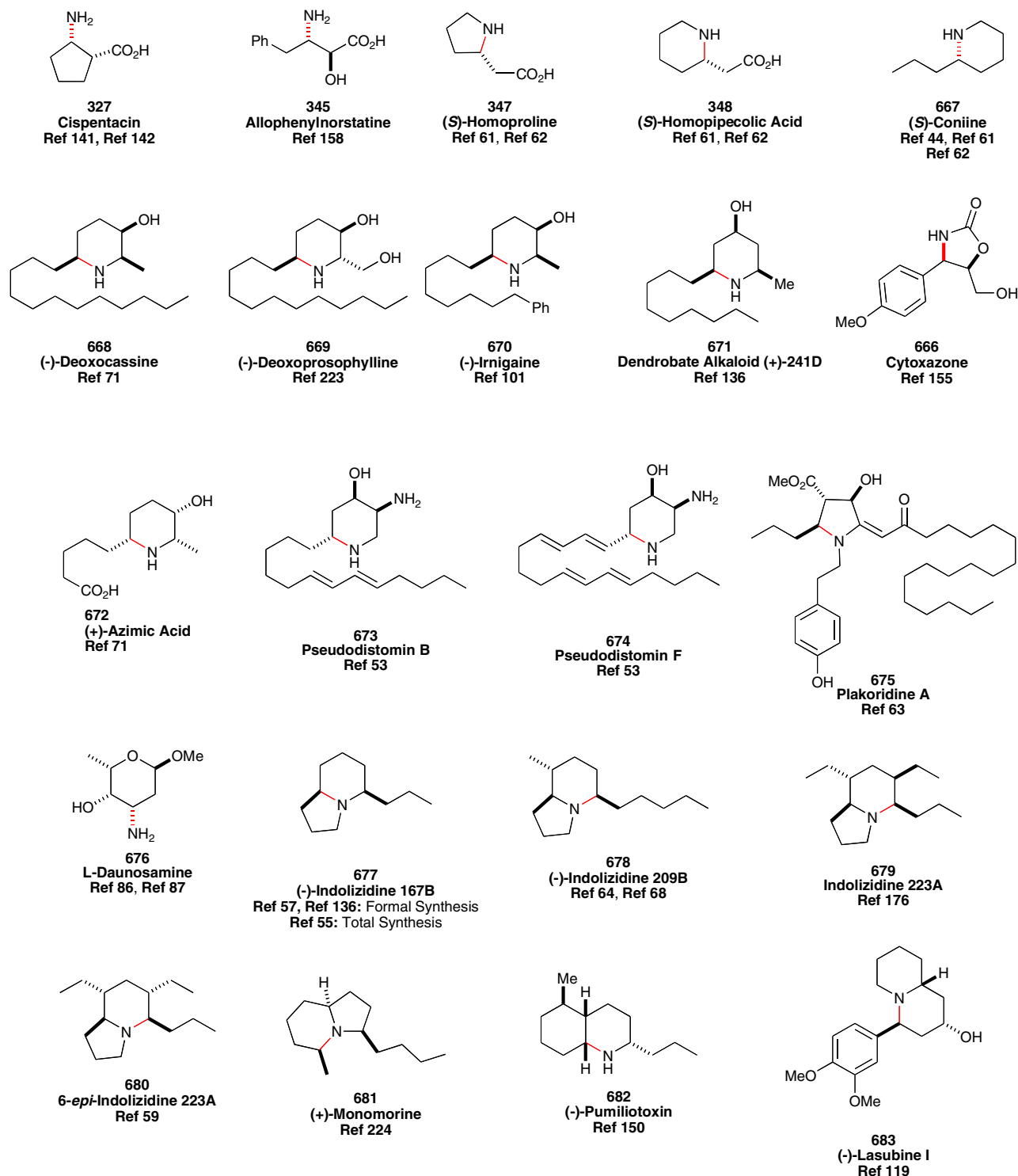
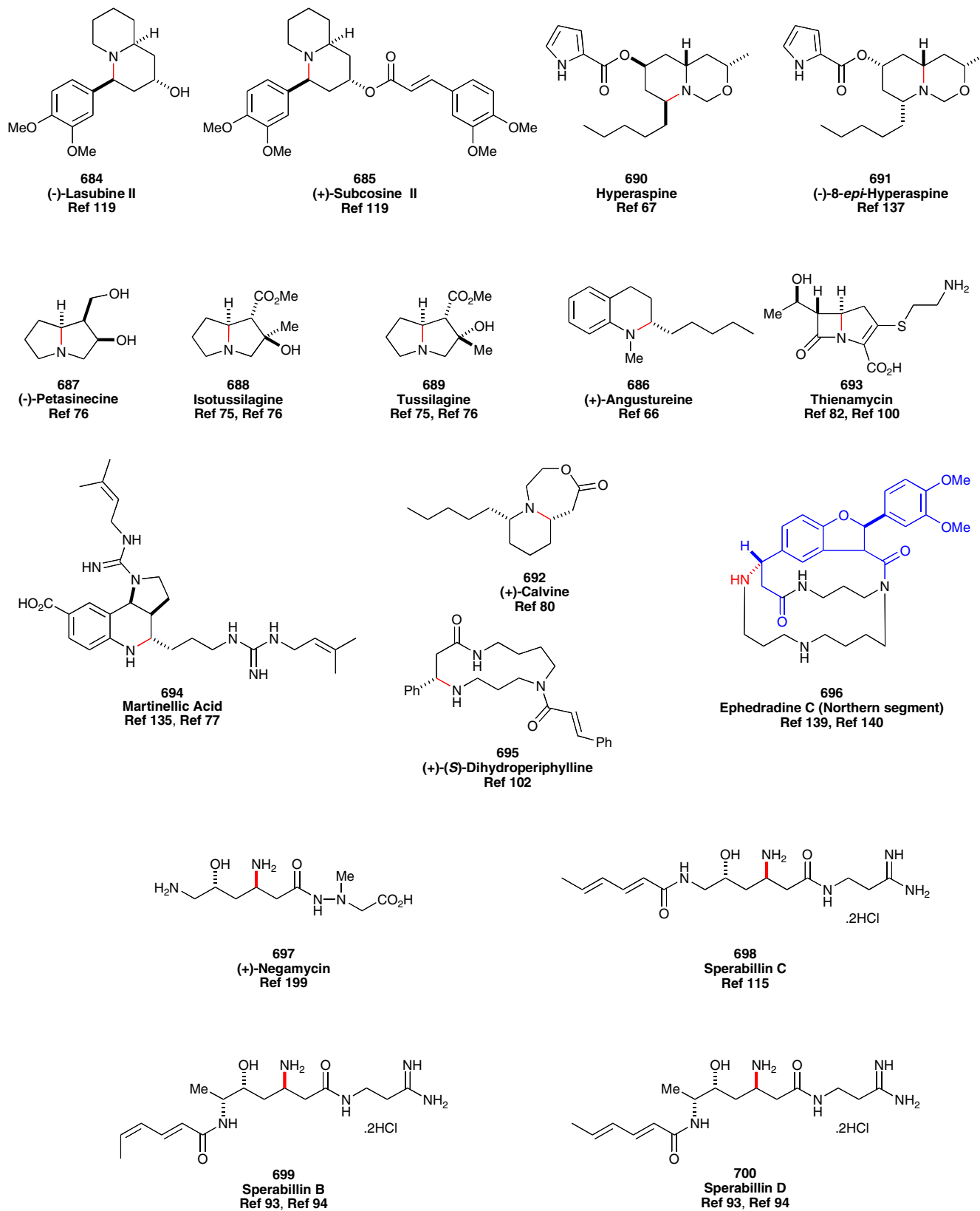
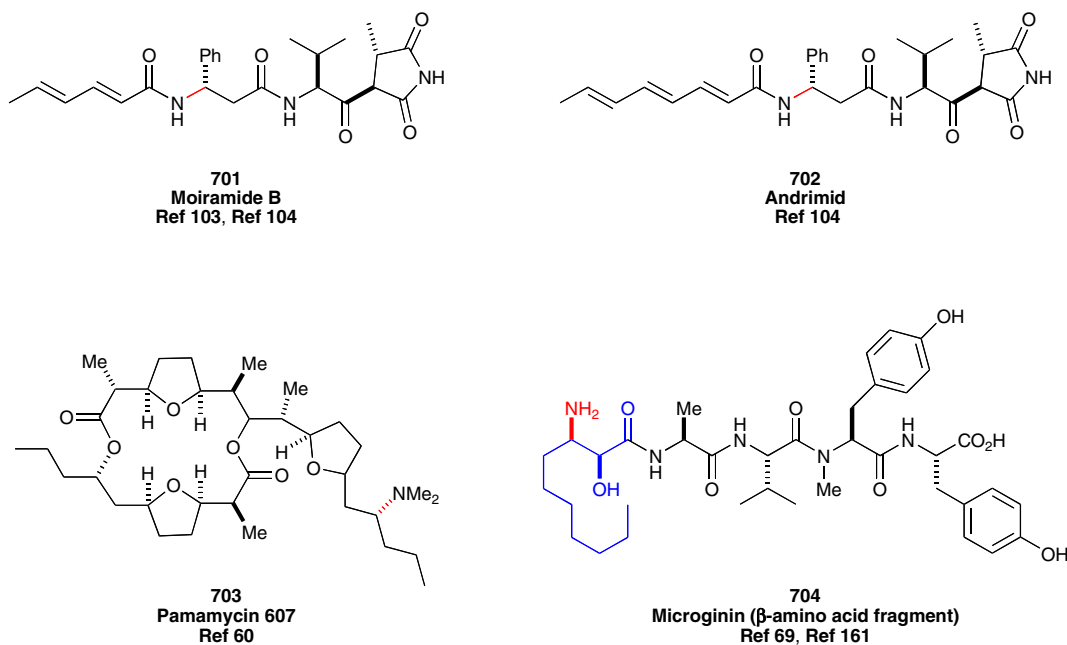


Table 16 (continued)



(continued on next page)

Table 16 (continued)



by simple molecular modelling calculations, allowing the development of a mnemonic that predicts the sense of asymmetric induction in these reactions.²²⁵ Allowing for lithium chelation between the amide nitrogen and the ester carbonyl, at distances between the amide nitrogen and the β -carbon of approximately 3.0–4.5 Å the phenyl rings of the lithium amide are thought to adopt a splayed arrangement about the developing bond (**707**). At distances of 1.7–3.0 Å (close to initial bonding interaction distances) a conformational reorganisation occurs, placing the phenyl rings approximately parallel (**708**). To minimise steric interactions in the transition state, the *N*- α -methyl group prefers to occupy the position above the C(3) olefinic hydrogen atom rather than above the carbon chain. Analysis of Newman projections **709–712**, viewed along the developing N–C bond, illustrates why transition state **709** is favoured, since only in this conformation can the methyl group occupy a sterically undemanding position, meaning that the (*R*)-amide favours addition to the *Si* face of *tert*-butyl cinnamate (Fig. 9). A molecular modelling approach has also been used by Hawkins to rationalise the stereochemical outcome of the addition of lithium amide **27** to α,β -unsaturated esters.²²⁶

These studies have furnished only limited insight into the mechanism of this transformation. As racemic lithium amide (*RS*)-**31** shows 2:1 stoichiometry but the homochiral lithium amide **31** shows 1:1 stoichiometry with either (*RS*)- or homochiral iron acyl complex **561**, it is tempting to invoke a dimeric lithium amide complex as the reactive species in the conjugate addition reaction. However, kinetic analysis of the reaction is hampered by the reaction efficiency, as under typical concentrations the reaction is essentially complete instantaneously at -78°C . There is clearly a need for the development of

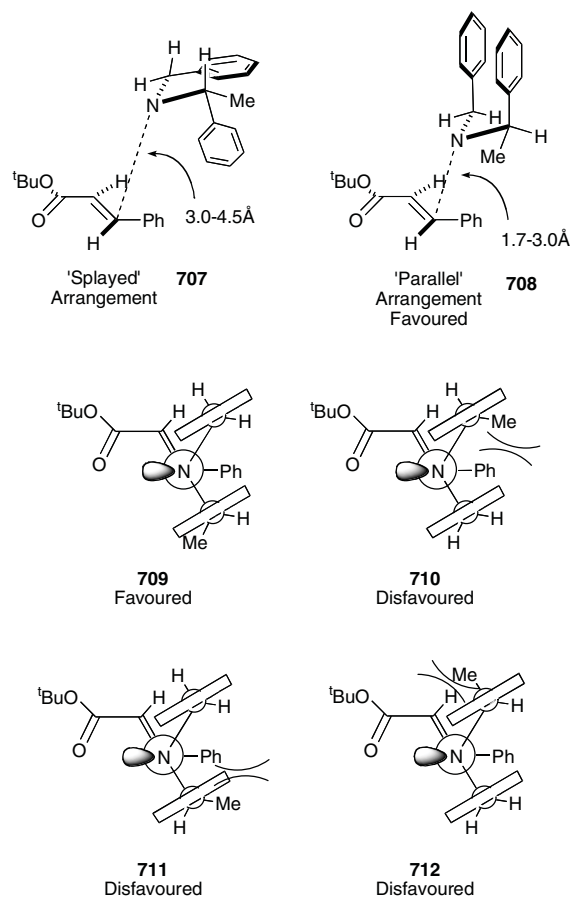


Figure 9. Proposed transition states for conjugate addition (Li omitted for clarity).

a more detailed understanding of this reaction; current investigations within our laboratory are focused upon

the further understanding and synthetic applications of this successful methodology.

12. Conclusion

In conclusion, the ability of homochiral lithium amides to act as homochiral ammonia equivalents through their conjugate addition to α,β -unsaturated acceptors has been shown to be a highly versatile, reliable and scaleable methodology that has been applied to an enormous variety of synthetic transformations. This ever-expanding area of research has been widely adapted by the synthetic community over the last fifteen years and continues to find novel and interesting applications in synthesis today.

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